



Parts Manual



Citation

Series Zero-Turn Riders & Mower Decks

25HP Product

Mfg. No.	Description
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5900762	Citation, 25HP Kawasaki Zero Turn Rider w/52" Mower
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28HP Product

Mfg. No.	Description
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5900764	Citation, 28HP Briggs & Stratton Zero Turn Rider w/61" Mower
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Part No.: 5101606

Rev. 9/2008

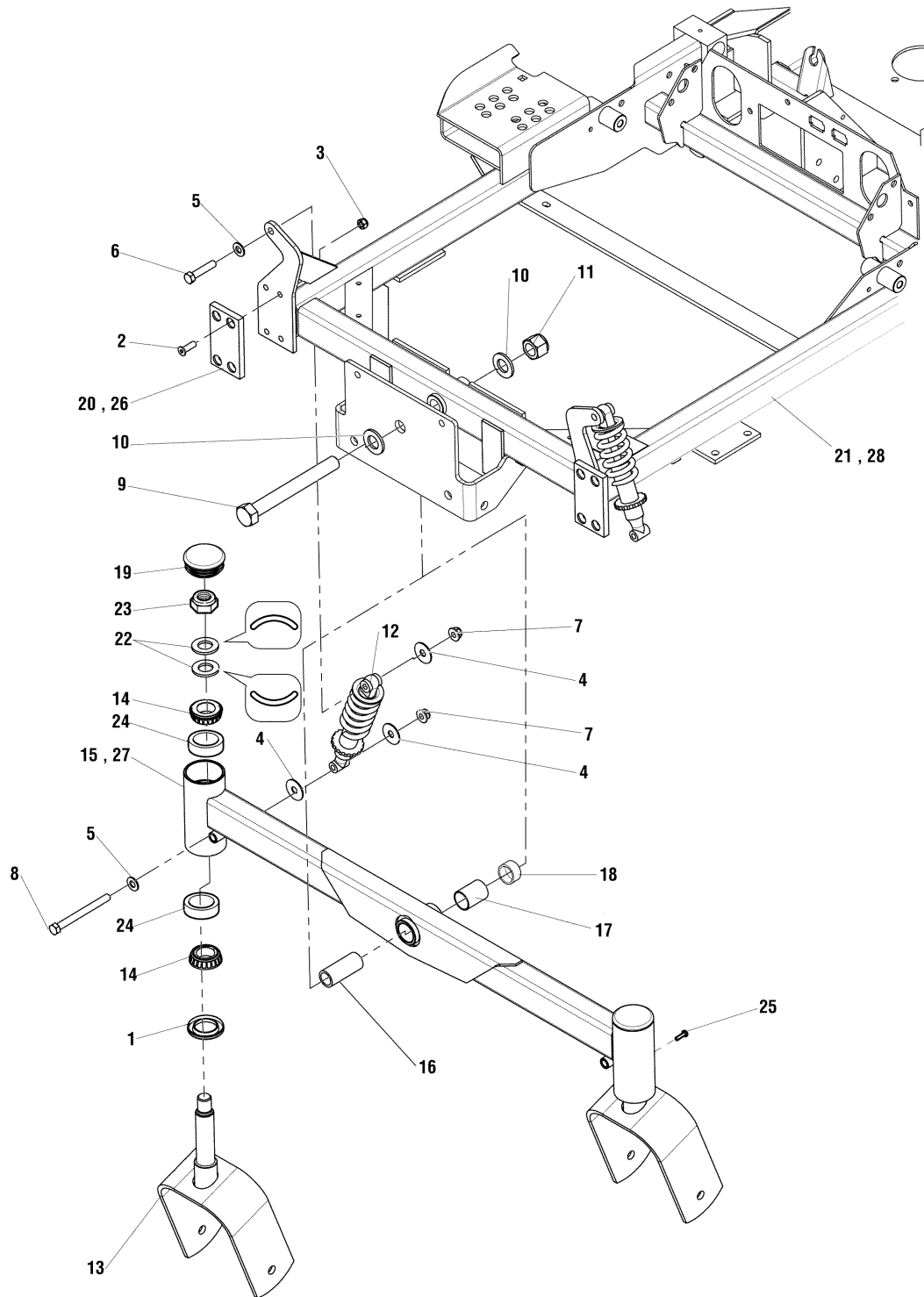
TP 400-7405-D-CI-S

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Main Frame & Front Suspension Group

5301427

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

5900764 - Citation

Main Frame & Front Suspension Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5021072SM	2	SEAL, GREASE
2	5025303SM	8	SCREW, 5/16-18 X 1 FLAT HD SC
3	5025057SM	8	NUT, 5/16-18 HEX NYLON LOCK
4	5025165SM	4	WASHER, 3/8 FENDER (52" MODEL USES QTY. 6)
5	5025156SM	4	WASHER, 3/8 SAE
6	5025013X14SM	2	BOLT, 3/8-16 X 1-3/4 GD5
7	5025394SM	4	NUT, 3/8-16 HEX NYLOCK FLANGE
8	5025013X32SM	2	BOLT, 3/8-16 X 4 GD5 YZ
9	5025265X52SM	1	BOLT, 3/4-16 X 6-1/2 YZ GD5
10	5025160SM	2	WASHER, 3/4 SAE (52" MODEL USES QTY. 4)
11	5025284SM	1	NUT, 3/4-16 HEX NYLON LOCK
12	5023483SM	2	SHOCK, SPRING ASSEMBLY
13	5402208CSM	2	WELD, CASTER YOKE -ORG
14	5020884SM	4	BEARING, TAPERED ROLLER, 1
15	5403810CSM	1	WELD, PIVOTING FRONT END - ORG (61" MODEL ONLY)
16	5047489SM	1	SPACER, .75 X 1.00 X 2.38
17	5022852SM	1	PIVOT BEARING, 1.00 X 1.125 OD X 1.50
18	5100358SM	1	PIVOT BEARING, 1.00 X 1.125 OD X .50
19	5100882SM	2	CAP, CASTER SPINDLE, LOW PROFILE
20	5101553SM	2	DECK FRICTION REDUCER PLATE (61" MODEL ONLY)
21	5403809CSM	1	WELD, MAIN FRAME, IS1500ZX - ORG (61" MODEL ONLY)
22	5025449SM	4	WASHER, BELLEVILLE - 1.500 X .755
23	5025448SM	2	NUT, 3/4-16, HEX JAM NYLON LOCK
24	5020883SM	4	BEARING CUP (SV)
25	5025457SM	2	BOLT, 1/4-28 X 1/2, GD5 YZ
26	5045990SM	2	DECK FRICTION REDUCER PLATE (52" MODEL ONLY)
27	5402536CSM	1	WELD, FRONT PIVOT, CITATION - ORG (52" MODEL ONLY)
28	5404316CSM	1	WELD, IS1500Z MAIN FRAME - ORANGE (52" MODEL ONLY)

Footnotes

The above parts group applies to the following Mfg. Nos.:

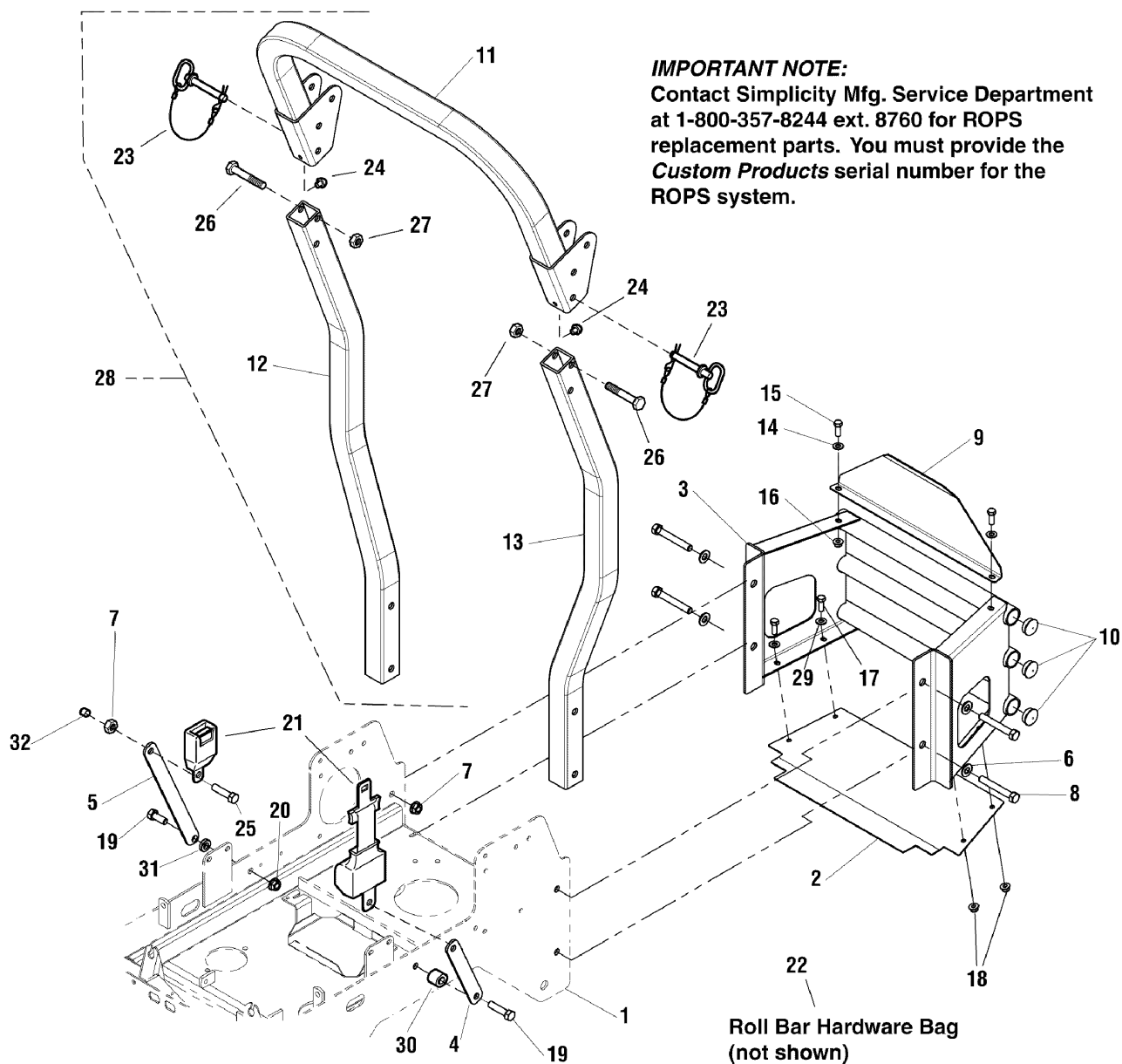
5900762 - Citation

5900764 - Citation

Rear Bumper Group

287bmp1

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:
5900762 - Citation

Rear Bumper Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	5401174CSM	1	HEAT SHIELD
3	5403268CSM	1	BUMPER
4	5400844CSM	1	PLATE, SEAT BELT ANCHOR - LH
5	5400847CSM	1	PLATE, SEAT BELT ANCHOR - RH
6	5025158SM	4	WASHER, 1/2" SAE
7	5025396SM	6	NUT, 1/2-13 HEX NYLOCK FLANGE
8	5025017X26SM	4	BOLT, 1/2-13 X 3-1/4" GD5
9	5061725CSM	1	CARB PROTECTOR PLATE
10	5023484SM	6	PLUG, PANEL, 1.25 BLACK
11	-	1	ROLL BAR TOP LOOP
12	-	1	ROLL BAR POST, RH
13	-	1	ROLL BAR POST, LH
14	5025156SM	2	WASHER 3/8" SAE
15	5025013X8SM	2	BOLT, 3/8-16 X 1" GD5
16	5025394SM	2	NUT, 3/8-16 X 1" GD5
17	5025011X6SM	4	BOLT, 5/16-18 X 3/4" GD5
18	5025392SM	4	NUT, 5/16-18 HEX NYLOCK FLANGE
19	5025017X14SM	2	BOLT, 1/2-13 X 1-3/4 GD5 YZ
20	5025396SM	2	NUT, 1/2 X 13 HEX NYLOCK FLANGE
21	5100139SM	1	SEAT BELT ASSEMBLY, STANDARD
21	5100397SM	1	SEAT BELT ASSEMBLY, EXTRA LONG
22	5100377SM	1	ROLL BAR HARDWARE BAG
23	5100079SM	2	PIN, HITCH, BLACK W/ PLASTIC LANYARD
24	5100383SM	2	RUBBER BUMPER
25	5100267SM	2	SCREW, 1/2-13 X 1.00, SHCS
26	-	2	*BOLT
27	-	2	*NUT
28	5100186SM	1	ROPS COMPLETE IN BOX, IS1500
29	5025155SM	4	WASHER, 5/16"SAE
30	5045178SM	1	SPACER, .52 X 1.00 X .75
31	5100520SM	1	SPACER, .515 X 1.00 X .218
32	5101049SM	1	CAP, VINYL
33	5100545SM	2	RUBBER WASHER (Not shown)

Footnotes

The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

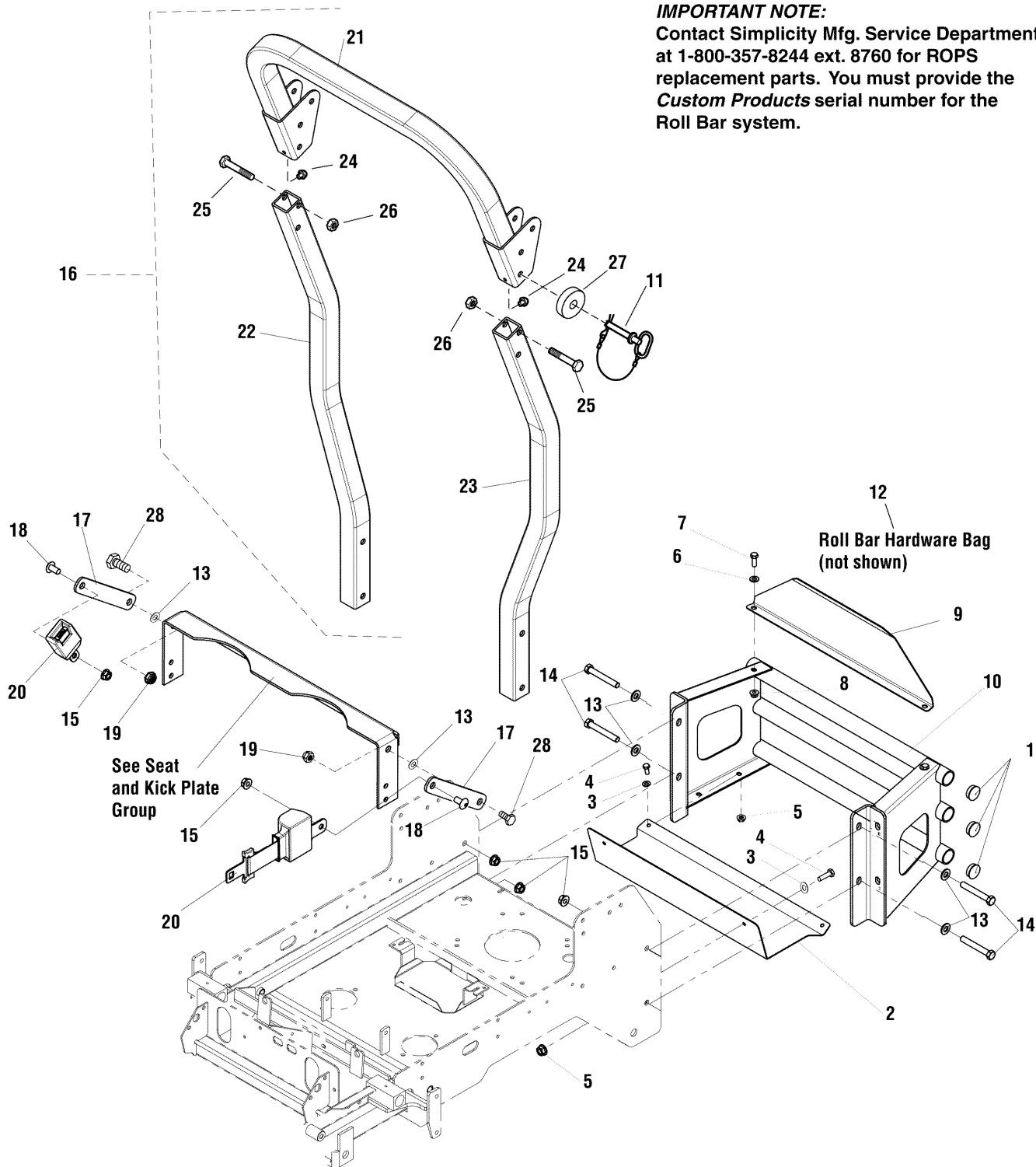
Rear Bumper, Roll Bar & Seat Belt Group - 28 HP Briggs & Stratton Models

5301428

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

IMPORTANT NOTE:

Contact Simplicity Mfg. Service Department
at 1-800-357-8244 ext. 8760 for ROPS
replacement parts. You must provide the
Custom Products serial number for the
Roll Bar system.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Rear Bumper, Roll Bar & Seat Belt Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5023484SM	6	PLUG, PANEL, 1.25 - BLACK
2	5402183CSM	1	PLATE, HEAT SHIELD - ORG
3	5025155SM	4	WASHER, 5/16 SAE
4	5025011X6SM	4	BOLT, 5/16-18 X 3/4 GD5
5	5025392SM	4	NUT, 5/16-18 HEX NYLOCK FLANGE
6	5025156SM	2	WASHER, 3/8 SAE
7	5025013X8SM	2	BOLT, 3/8-16 X 1 GD5 YZ
8	5025394SM	2	NUT, 3/8-16 HEX NYLOCK FLANGE
9	5400681CSM	1	PLATE, CARB PROTECTOR - ORG
10	5403269CSM	1	WELD, BUMPER, IS2000Z - ORG
11	5100079SM	2	PIN, HITCH, BLACK W/ PLASTIC LANYARD
12	5100377SM	1	ROLL BAR HARDWARE BAG (Includes hitch pin.)
13	5025158SM	6	WASHER, 1/2 SAE
14	5025017X26SM	4	BOLT, 1/2-13 X 3-1/4, HEX HD, GD5, YZ
15	5025396SM	6	NUT, 1/2-13 HEX NYLOCK FLANGE
16	5100190SM	1	ROPS COMPLETE IN BOX, IS2000
17	5400844CSM	2	PLATE, SEAT BELT ANCHOR - LH - ORG
18	5100267SM	2	SCREW, 1/2-13 X 1.00, SHCS
19	5025098SM	2	NUT, 1/2-20 HEX NYLON LOCK
20	5100139SM	1	SEAT BELT, RETRACTING - ASSM
21	-	1	ROLL BAR TOP LOOP (See drawing note.)
22	-	1	ROLL BAR POST, RH (See drawing note.)
23	-	1	ROLL BAR POST, LH (See drawing note.)
24	5100383SM	2	RUBBER BUMPER
25	-	2	*BOLT (See footnote.)
26	-	2	*NUT (See footnote.)
27	5100545SM	2	RUBBER WASHER
28	5025018X10SM	2	BOLT, 1/2-20 X 1-1/4 GD5 YZ

Footnotes

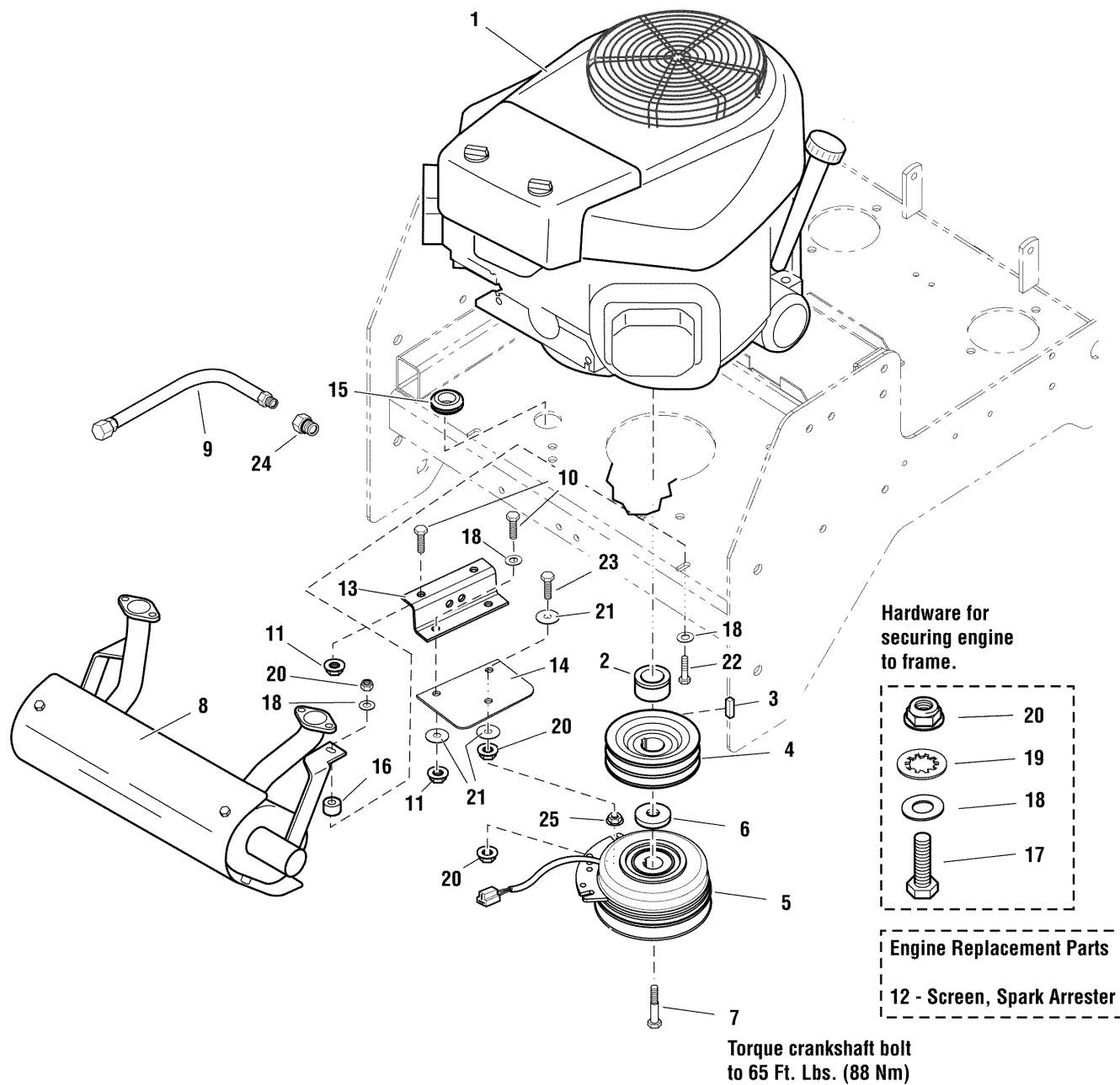
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Engine & PTO Group - 25HP Kawasaki

5301420

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Engine & PTO Group - 25HP Kawasaki

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	1	ENGINE, 25HP Kawi, FH721-FS11-R
2	5100062SM	1	SPACER, 1.13 X 1.75 X .32
3	5050407X8SM	1	KEY, 1/4 SQ. X 3-1/2" LONG
4	5047075SM	1	PULLEY, Crankshaft (Double A)
5	5100084SM	1	CLUTCH, 5218-134, Warner
6	5045475SM	1	SPACER, .45 X 1.88 X .38
7	5047632SM	1	BOLT, Crankshaft, 7/16 X 2-3/4
8	5100975SM	1	MUFFLER, 21HP-25HP Kawasaki Engines
9	5048681SM	1	HOSE, Oil Drain
10	5025011X8SM	4	BOLT, 5/16-18 X 1 GD5 YZ
11	5025057SM	4	NUT, 5/16-18 HEX SERRATTED FLANGE
12	5101641SM	1	SCREEN, SPARK ARRESTER (NOT SHOWN)
13	5046416CSM	1	ANCHOR, Clutch
14	5043636SM	1	CLUTCH ANCHOR PAD
15	5021379SM	1	GROMMET, 7/8
16	50446446SM	2	SPACER, .39 X 1.00 X .80
17	5025011X14SM	4	BOLT, 5/16-18 X 1-3/4 GD5 YZ
18	5025155SM	10	WASHER, 5/16 SAE
19	5025188SM	4	WASHER, 5/16 Internal Tooth Lock Washer
20	5025392SM	8	NUT, 5/16-18 Hex Nylock Flange
21	5044617SM	4	WASHER, .34 X 1.25 X 10 GA
22	5025011X12SM	2	BOLT, 5/16-18 X 1-1/2 GD5 YZ
23	5025425SM	1	BOLT, 5/16-18 X 3, FLT
24	5022234SM	1	ADAPTER, Oil Drain
25	5025139SM	1	NUT, 5/16-18 Hex Serratted Flange

Footnotes

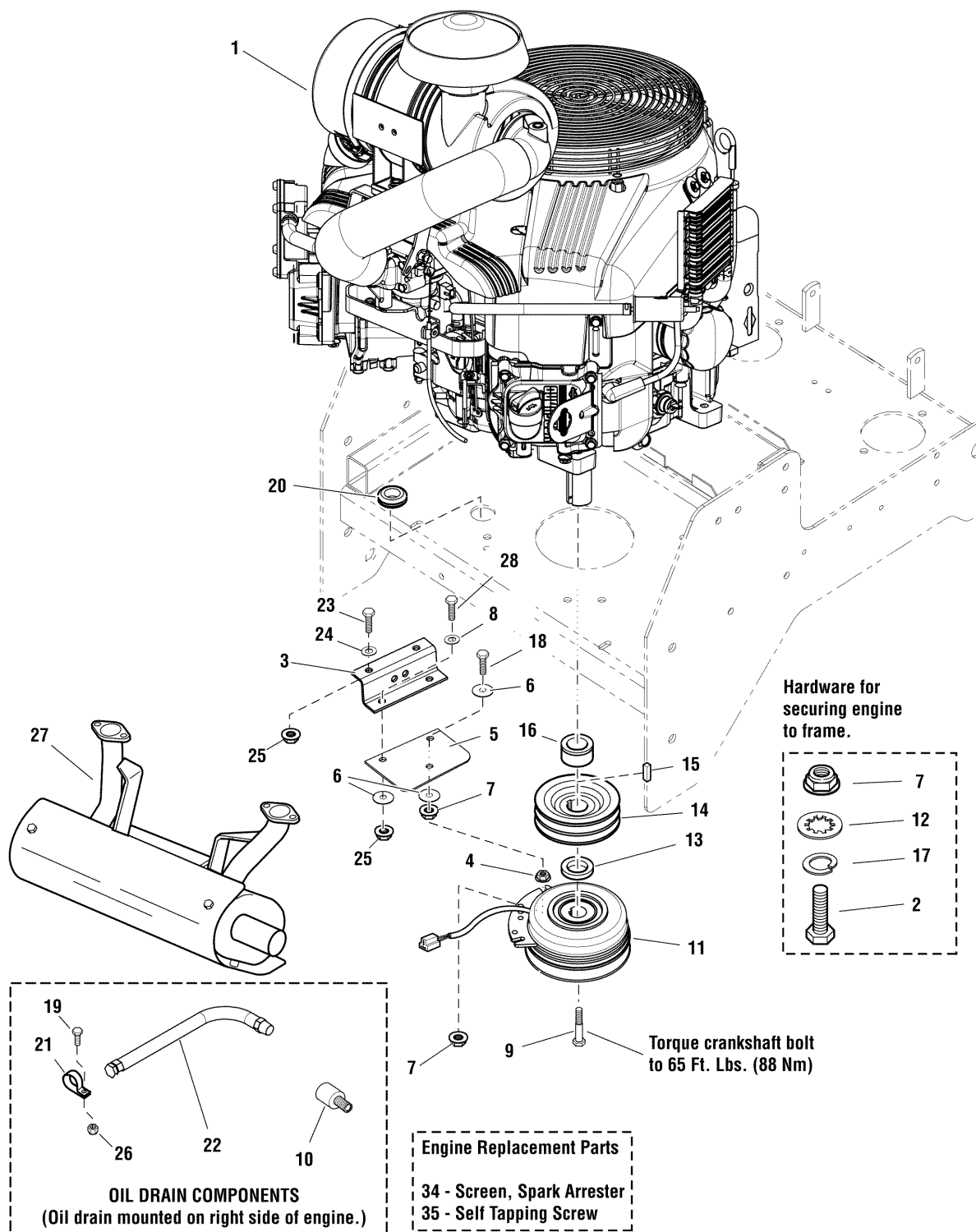
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Engine & PTO Group - 28 HP Briggs & Stratton Models

5301439

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Engine & PTO Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	1	ENGINE, 28HP, BRIGGS AND STRATTON
2	5025011X14SM	4	BOLT, 5/16-18 X 1-3/4 GD5 YZ
3	5046416CSM	1	ANCHOR, CLUTCH
4	5025139SM	3	NUT, 5/16-18 HEX SERRATED FLANGE, LARGE
5	5043636SM	1	CLUTCH ANCHOR PAD
6	5044617SM	4	WASHER, .34 X 1.25 X 10 GA
7	5025392SM	6	NUT, 5/16-18 HEX NYLOCK FLANGE
8	5025155SM	2	WASHER, 5/16 SAE
9	5045289SM	1	BOLT, CRANKSHAFT, 7/16" X 2-1/2
10	5100366SM	1	METRIC ADAPTER, M14-1.5" TO 3/8 NPTF
11	5100084SM	1	CLUTCH, 5218-134, WARNER
12	5025188SM	4	WASHER, 5/16" INT. TOOTH LOCK
13	5044062SM	1	SPACER, 1.13 X 1.75 X .50
14	5047075SM	1	PULLEY, CRANKSHAFT (DOUBLE A)
15	5050407X8SM	1	KEY, 1/4 SQ. X 1.00
16	5101554SM	1	SPACER, 1.13 X 1.75 X 1.090, BLACK ZINC
17	5025170SM	4	WASHER, 5/16" LOCK
18	5025425SM	1	BOLT, 5/16-18 X 3", FLT
19	5025010X8SM	1	BOLT, 1/4-20 X 1", GD5
20	5021379SM	1	GROMMET, 7/8
21	5021500SM	1	CLAMP, VINYL
22	5048681SM	1	HOSE, OIL DRAIN
23	5025013X8SM	2	BOLT, 3/8-16 X 1 GD5 YZ
24	5025156SM	2	WASHER, 3/8 SAE
25	5025394SM	2	NUT, 3/8-16 HEX NYLOCK FLANGE
26	5025391SM	1	NUT, 1/4-20 HEX NYLOCK FLANGE
27	843906SM	1	MUFFLER, EXHAUST ASSY
28	5025011X8SM	2	BOLT, 5/16-18 X 1 GD5 YZ
29	841238SM	1	ELEMENT, AIR CLEANER, SECONDARY (Not Shown)
30	809268SM	1	RAIN CAP (Not Shown)
31	809218SM	1	AIR CLEANER ASSEMBLY, COMPLETE (Not Shown)
32	841237SM	1	ELEMENT, AIR CLEANER, PRIMARY (Not Shown)
33	492932SSM	1	FILTER, OIL, BRIGGS & STRATTON (Not Shown)
34	842859SM	1	SCREEN, ARRESTER (Not Shown)
35	5025470SM	1	SCREW, SELF-TAP, #8-32 X 3/8, WASH HEX, CZ (Not Shown)

Footnotes

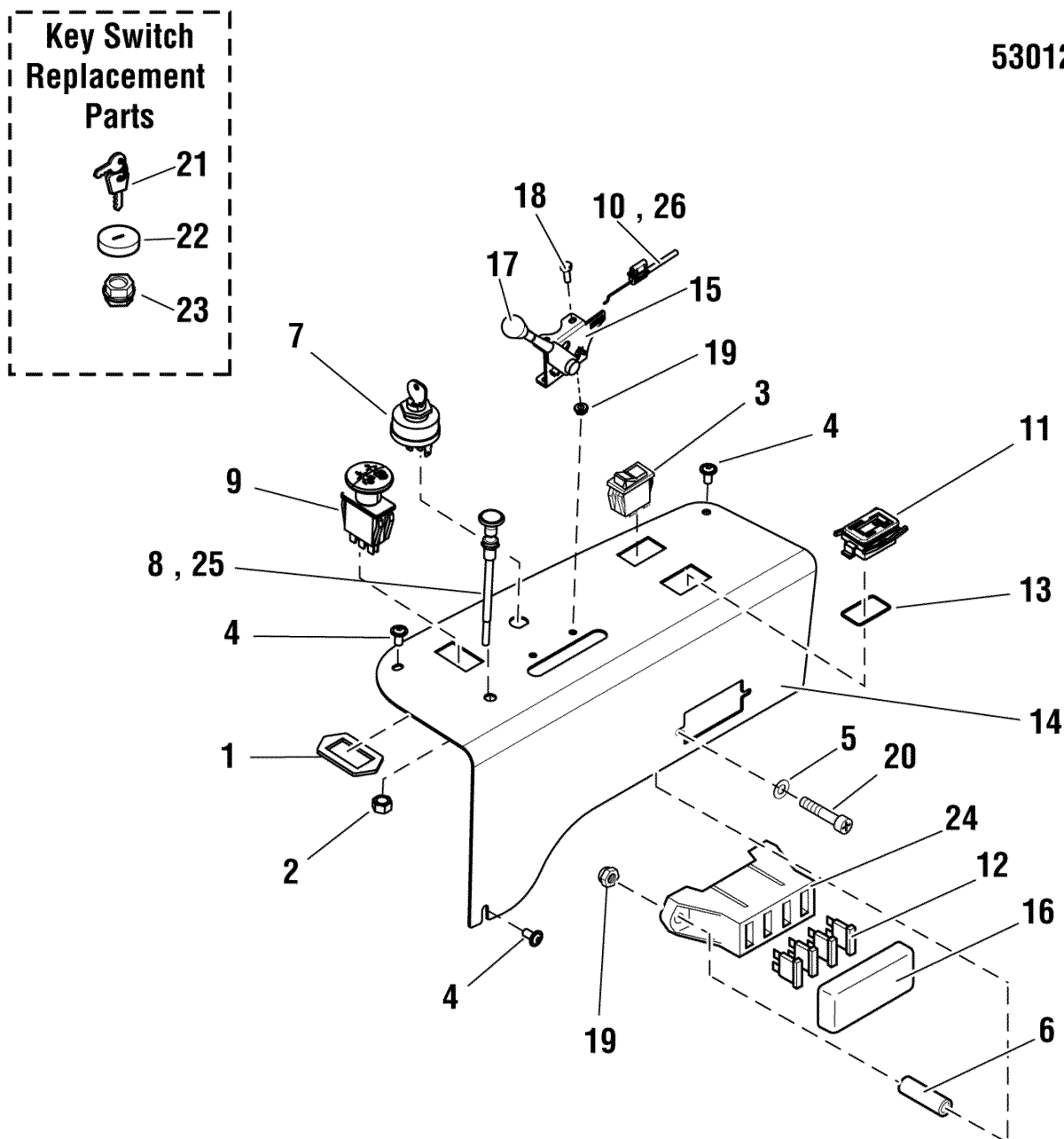
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Instrument Control Panel Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

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The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

5900764 - Citation

Instrument Control Panel Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5022222SM	1	RING, SWITCH RETAINER
2	5025309SM	1	NUT, 3/8-24 HEX JAM (SV)
3	1703799SM	1	SWITCH, HEADLIGHT
4	5025299X4SM	3	SCREW, 1/4-20 X 1/2 ALLEN BH
5	5023499SM	4	WASHER, #10 SAE
6	5061763SM	2	SPACER, .20 X .38 X 1.25
7	5020927SM	1	SWITCH, IGNITION, 6 POST (Includes Ref Nos 21 - 23)
8	5047779SM	1	CABLE, CHOKE CONTROL, 51 (Z) (Includes Ref Nos 2) (61" Model Only)
9	5022180SM	1	SWITCH, BLADE ENGAGEMENT
10	5101076SM	1	CABLE, THROTTLE, 47" (61" Model Only)
11	5100996SM	1	HOUR METER, W/ SUPPRESSOR
12	5021603SM	4	FUSE, ATO, 20 AMP
13	5022269SM	1	O-RING, 7/8 ID X 1/16 W
14	5403402ASM	1	PLATE, CONTROL PANEL - BLK
15	5101537SM	1	LEVER, THROTTLE CONTROL
16	5022805SM	1	COVER, VINYL FUSEBLOCK
17	5046360X1SM	1	KNOB, THROTTLE CONTROL (SV)
18	5025179X6SM	2	SCREW, #10-24 X 3/4" ROUND PHILLIPS
19	5025271SM	4	NUT, #10-24 HEX NYLON LOCK
20	5025270X16SM	2	SCREW, #10-24 X 2"
21	5022789SM	1	KIT, IGNITION, SET (SV)
22	5022790SM	1	COVER (SV)
23	5022791SM	1	PLASTIC NUT (SV)
24	5021518SM	1	FUSE BLOCK (SV)
25	5046501SM	1	CABLE, CHOKE CONTROL, 47 (Includes Ref Nos 2) (52" Model Only)
26	5101073SM	1	CABLE, THROTTLE, 42" (52" Model Only)

Footnotes

The above parts group applies to the following Mfg. Nos.:

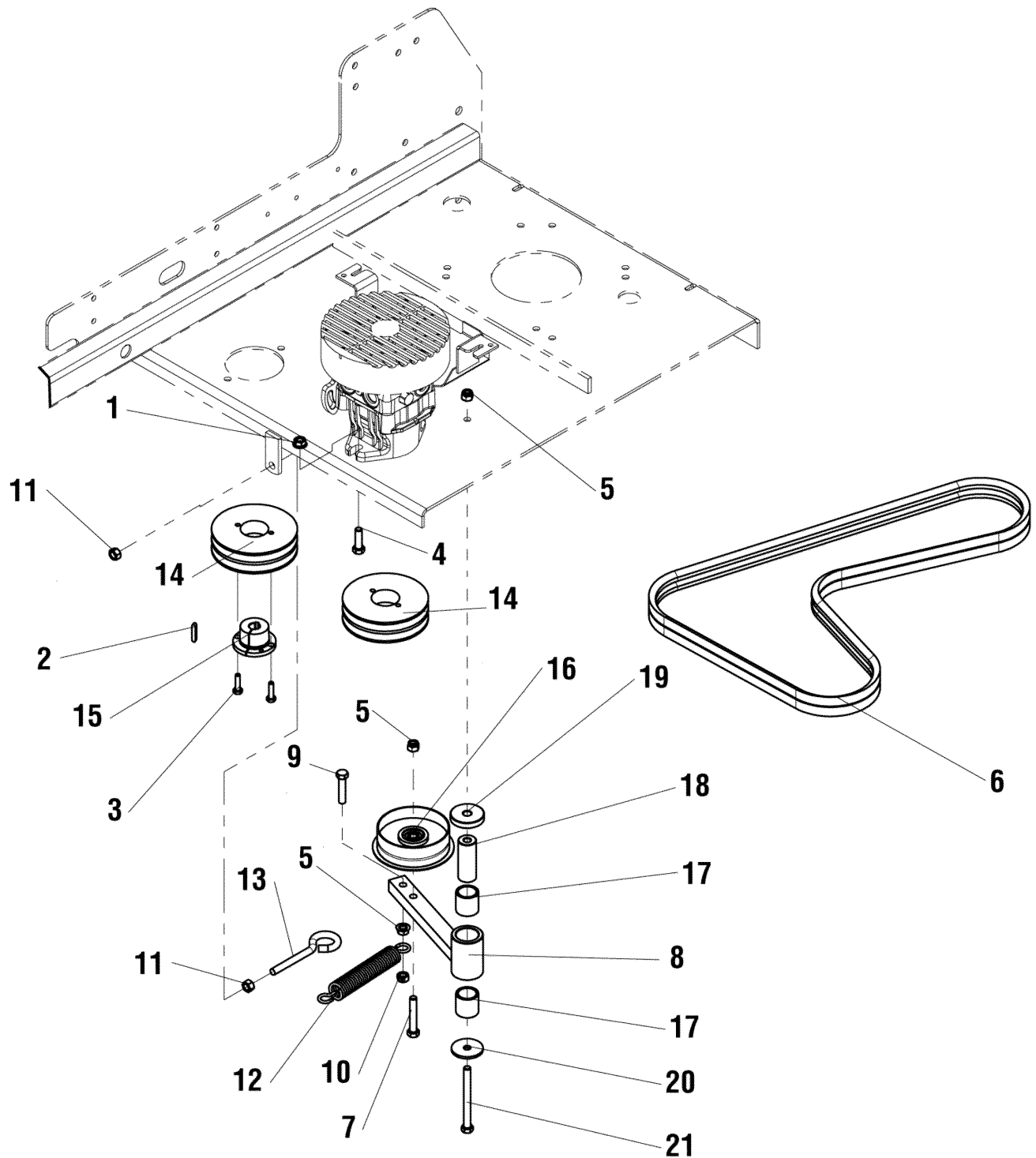
5900762 - Citation

5900764 - Citation

Pump Drive Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

5301430



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

5900764 - Citation

Pump Drive Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5025128SM	4	NUT, 3/8-16 HEX SERRATED FLANGE
2	5023254SM	2	KEY, 5MM SQ. W/ RADIUS
3	5025010X8SM	4	BOLT, 1/4-20 X 1, GD5
4	5025013X10SM	4	BOLT, 3/8-16 X 1-1/4" GD5
5	5025394SM	3	NUT, 3/8-16 HEX NYLOCK FLANGE
6	5100555SM	1	BELT,#41-1299, BANDED -EL 64.76 (pair)
7	5025013X18SM	1	BOLT, 3/8-16 X 2-1/4 GD5 YZ
8	5046430CSM	1	WELD, ARM, PUMP DRIVE IDLER - ORG
9	5025013X14SM	1	BOLT, 3/8-16 X 1-3/4 GD5
10	5025100SM	1	NUT, 3/8-16 HEX SIDE LOCK
11	5025034SM	2	NUT, 3/8-16 HEX
12	5022847SM	1	SPRING, EXTENSION, SWIVEL END
13	5021812SM	1	EYE BOLT, 3/8-16 X 4-1/4, 1 EYE
14	5022586SM	2	PULLEY, PUMP DRIVE
15	5022587SM	2	BUSHING, TAPERED HUB
16	5022621SM	1	PULLEY, IDLER, SINGLE FLANGE
17	5022157SM	2	BUSHING, BRASS, 1.25X1X1.25
18	5045135SM	1	SPACER, .39 X 1.00 X 2.55
19	5045475SM	1	SPACER, .45 X 1.88 X .38
20	5025305SM	1	WASHER, .41 X 1.75 X .14
21	5025013X32SM	1	BOLT, 3/8-16 X 4 GD5 YZ

Footnotes

The above parts group applies to the following Mfg. Nos.:

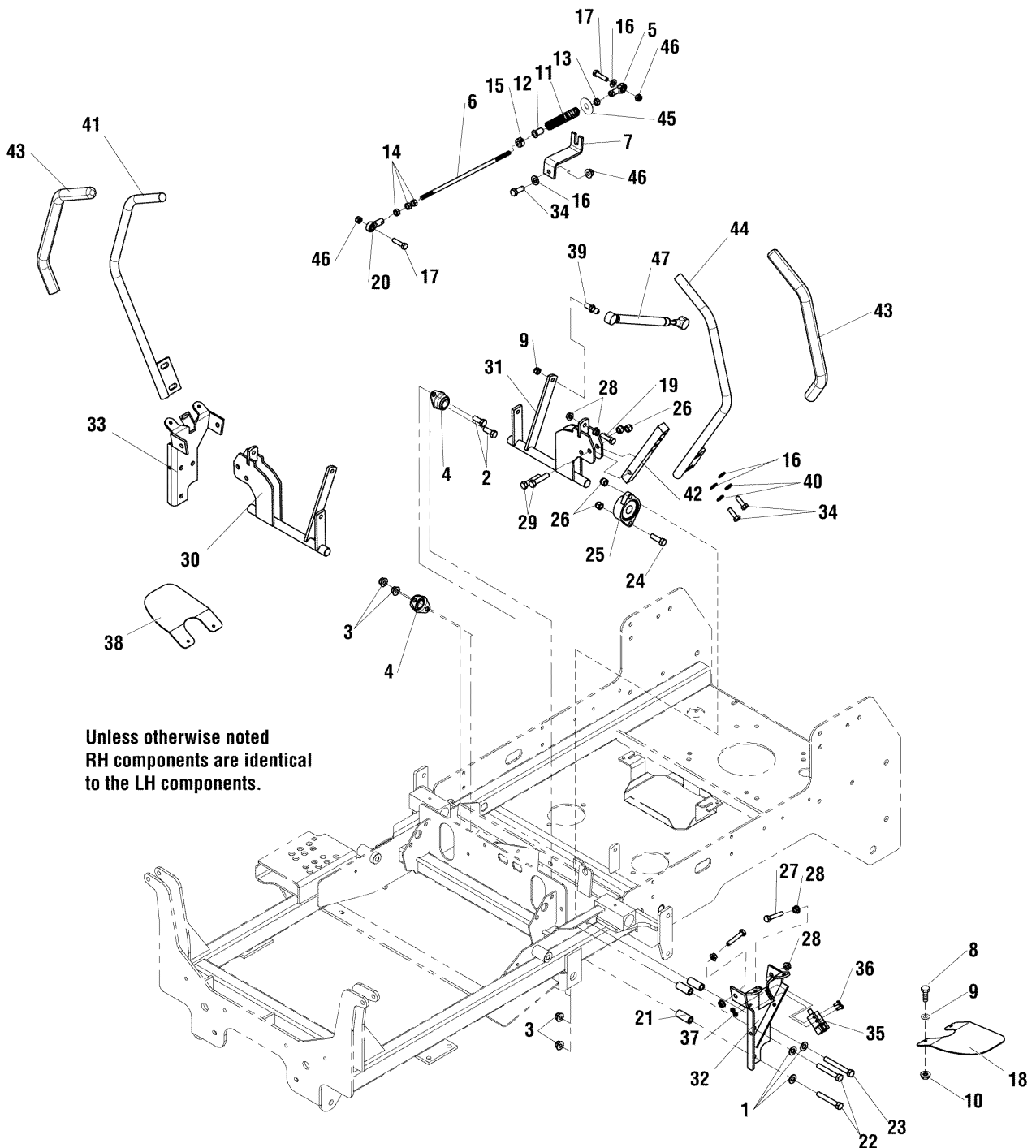
5900762 - Citation

5900764 - Citation

Motion Control Group - 28 HP Briggs & Stratton Models

5301431

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Motion Control Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5025156SM	6	WASHER, 3/8 SAE
2	5025013X8SM	2	BOLT, 3/8-16 X 1 GD5 YZ
3	5025394SM	10	NUT, 3/8-16 HEX NYLOCK FLANGE
4	5021098SM	2	BEARING, BRONZE FLANGE, 3/4
5	5022628SM	2	BALL JOINT, 5/16-24, LH FEMALE
6	5046420SM	2	ROD, HYDRO LINKAGE
7	5400653CSM	2	MOUNT, REVERSE RETURN - ORG
8	5025010X6SM	4	BOLT, 1/4-20 X 3/4 GD5 YZ
9	5025154SM	4	WASHER, 1/4 SAE
10	5025391SM	4	NUT, 1/4-20 HEX NYLOCK FLANGE
11	5022645SM	2	SPRING, REVERSE RETURN
12	5023260SM	2	BUSHING, NYLON
13	5023212SM	2	NUT, 5/16-24 HEX, LH
14	5025033SM	6	NUT, 5/16-24 HEX
15	5020047SM	2	COLLAR, 5/16 SET
16	5025155SM	8	WASHER, 5/16 SAE
17	5025011X10SM	4	BOLT, 5/16-18 X 1-1/4 GD5 YZ
18	5403956CSM	1	PLATE, HAND GUARD, LH - ORG
19	5025011X9SM	2	BOLT, 5/16-18 X 1-1/8 GD5
20	5021146SM	2	BALL JOINT, 5/16-24, FEMALE
21	5048264SM	6	SPACER, .39 X .63 X 1.50
22	5025013X20SM	4	BOLT, 3/8-16 X 2-1/2 GD5 YZ
23	5025013X24SM	2	BOLT, 3/8-16 X 3 GD5 YZ
24	5025013X10SM	2	BOLT, 3/8-16 X 1-1/4 GD5
25	5021499SM	2	BEARING, FLANGE
26	5025096SM	4	NUT, 3/8-16 HEX NYLON LOCK
27	5025055X14SM	4	BOLT, 5/16-18 X 1-3/4 GD5 TFL
28	5025139SM	12	NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)
29	5025013X14SM	4	BOLT, 3/8-16 X 1-3/4 GD5
30	5403620CSM	1	WELD, CONTROL SHAFT, RH - ORG
31	5403619CSM	1	WELD, CONTROL SHAFT, LH - ORG
32	5400820CSM	1	WELD, NEUTRAL LOCK, LH - ORG
33	5400824CSM	1	WELD, NEUTRAL LOCK, RH - ORG
34	5025011X8SM	4	BOLT, 5/16-18 X 1 GD5 YZ
35	5021451SM	2	SWITCH, PLUNGER, N.O.
36	5025179X4SM	4	SCREW, #10-24 X 1/2 ROUND PHILLIPS
37	5025029SM	4	NUT, #10-24 HEX
38	5403597CSM	1	PLATE, HAND GUARD, RH - ORG
39	5101307SM	4	10MM BALL STUD, 5/16-18 X 3/4 THDS
40	5025170SM	4	WASHER, 5/16 LOCK YZ
41	5400637CSM	1	WELD, HANDLE MOTION CONTROL RH - ORG
42	5047004SM	2	MOUNT, CONTROL ARM
43	5022068SM	2	GRIP, FOAM, 3/4 ID, 16 LONG
44	5400636CSM	1	WELD, HANDLE MOTION CONTROL LH - ORG

Footnotes

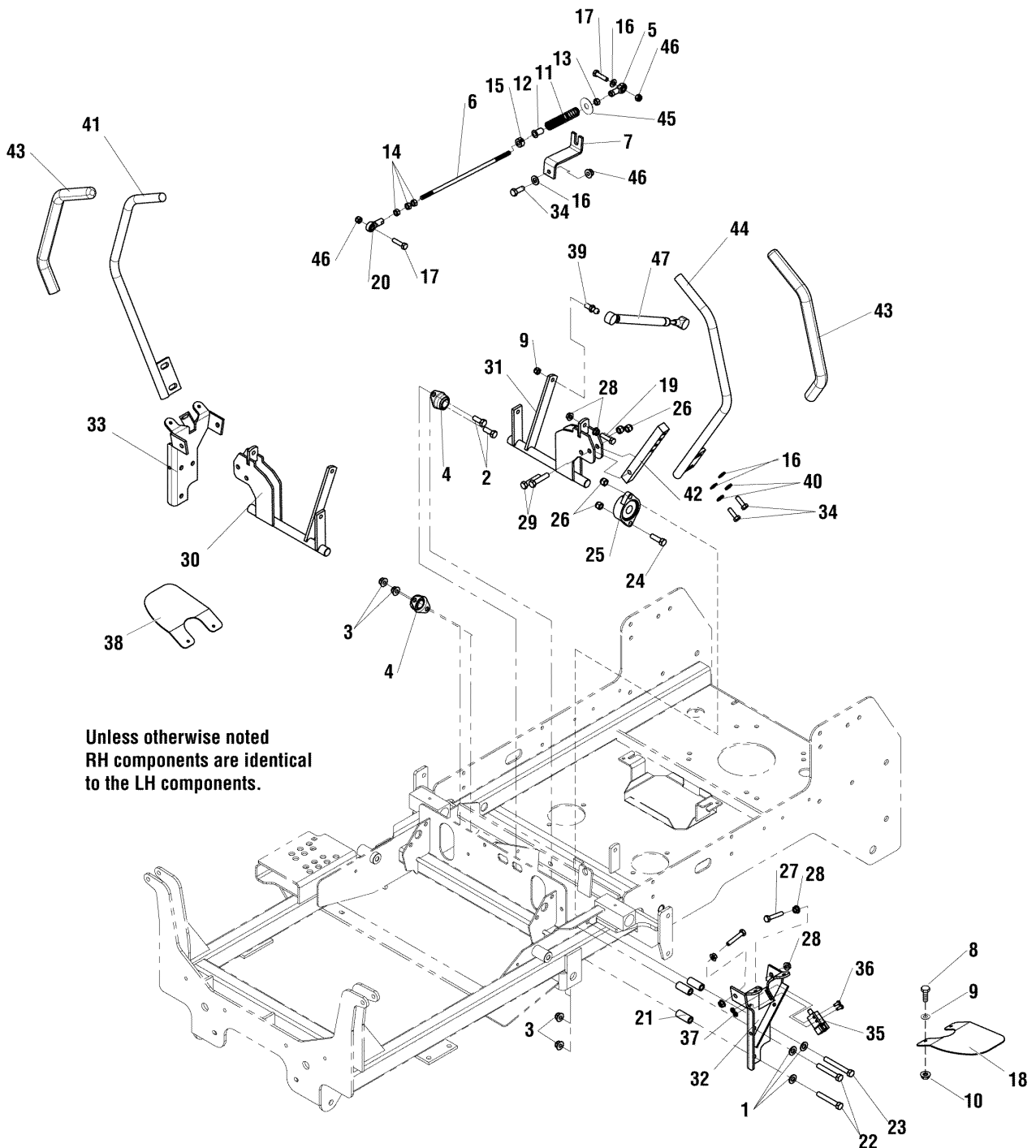
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Motion Control Group - 28 HP Briggs & Stratton Models

5301431

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Motion Control Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
45	5025424SM	2	WASHER, 3/8 X 1" X 1/16, NYLON F/W
46	5025392SM	8	NUT, 5/16-18 HEX NYLOCK FLANGE
47	5100940SM	2	DAMPENER, CONTROL, #(P6709/P3610)

Footnotes

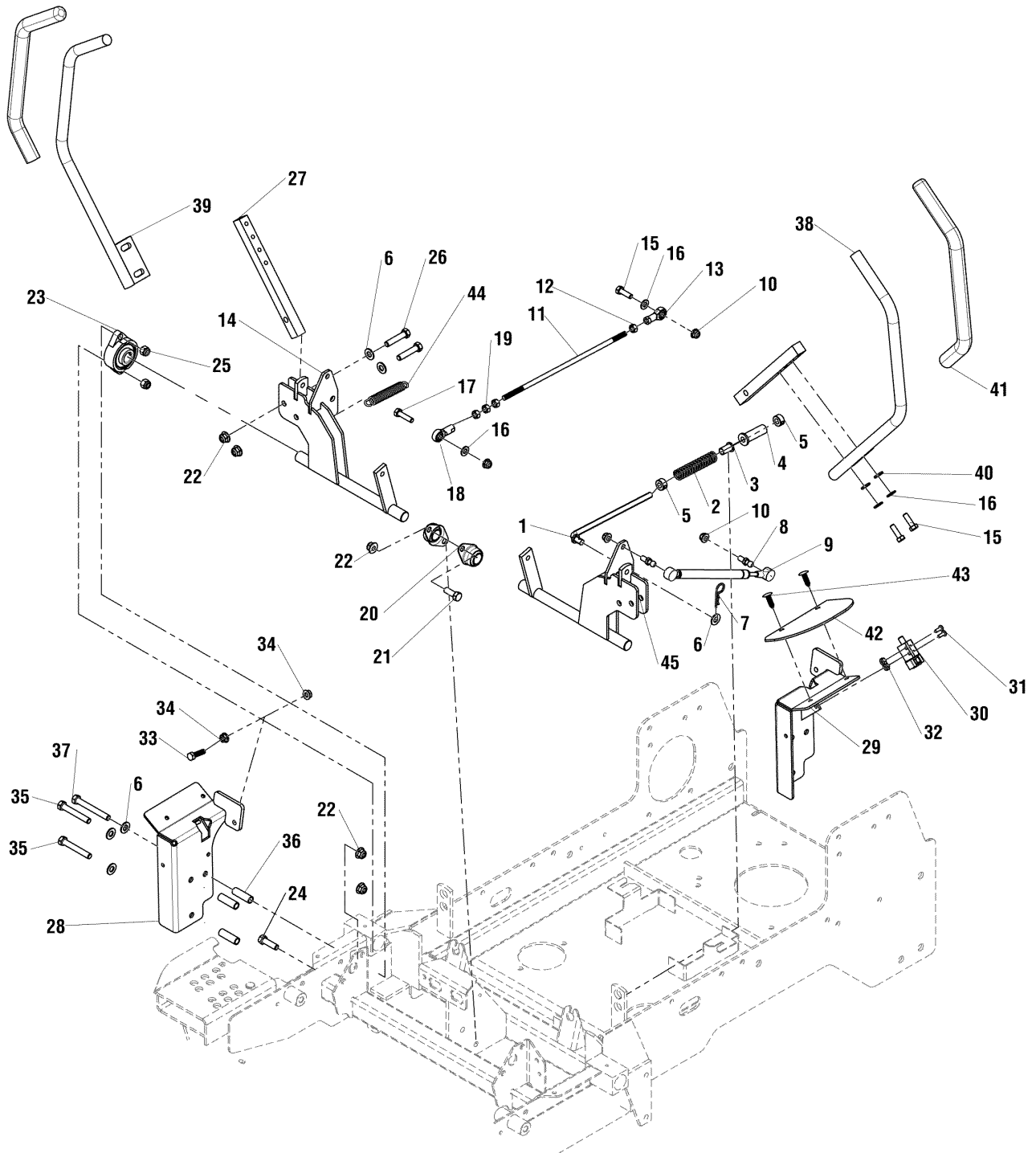
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Motion Control Group - S/N: 201317251 & Above

5301479

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Motion Control Group - S/N: 201317251 & Above

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5100947SM	2	ROD, NEUTRAL RETURN
2	5022645SM	2	SPRING, REVERSE RETURN
3	5023260SM	2	BUSHING, NYLON
4	5100942SM	2	BUSHING, FLANGED .375 X .630 X 2.00
5	5010546SM	4	COLLAR, 3/8" SET
6	5025156SM	12	WASHER, 3/8 SAE
7	5025210SM	2	PIN, HAIR, .0915 X 1-7/8
8	5100941SM	4	BALL STUD, 5/16 X .50, # PC-477-2)
9	5100940SM	2	DAMPENER, CONTROL, # (P6709/P3610)
10	5025392SM	8	NUT, 5/16-18 HEX NYLOCK FLANGE
11	5100946SM	2	ROD, HYDRO LINKAGE
12	5023212SM	2	NUT, 5/16-24 HEX, LH
13	5022628SM	2	BALL JOINT, 5/16-24, LH FEMALE
14	5402589CSM	1	WELD, SHAFT MOTION CONTROL-RH-IS500-ORG
15	5025011X8SM	6	BOLT, 5/16-18 X 1 GD5 YZ
16	5025155SM	8	WASHER, 5/16" SAE
17	5025011X10SM	2	BOLT, 5/16-18 X 1-1/4" GD5 YZ
18	5021146SM	2	BALL JOINT, 5/16-24, FEMALE
19	5025033SM	6	NUT, 5/16-24 HEX
20	5021098SM	2	BEARING, BRONZE FLANGE, 3/4
21	5025013X8SM	2	BOLT, 3/8-16 X 1" GD5 YZ
22	5025394SM	14	NUT, 3/8-16 HEX NYLOCK FLANGE
23	5021499SM	2	BEARING, FLANGE
24	5025013X10SM	2	BOLT, 3/8-16 X 1-1/4" GD5
25	5025096SM	4	NUT, 3/8-16 HEX NYLON LOCK
26	5025013X14SM	8	BOLT, 3/8-16 X 1-3/4" GD5
27	5047004SM	2	MOUNT, CONTROL ARM
28	5402595CSM	1	WELD, NEUTRAL LOCK - RH - IS500-ORG
29	5402594CSM	1	WELD, NEUTRAL LOCK - LH - IS500-ORG
30	5022095SM	2	SWITCH, PLUNGER, N.O./N.C.
31	5025179X4SM	4	SCREW, #10-24 X 1/2 ROUND PHILLIPS
32	5025029SM	4	NUT, #10-24 HEX
33	5025011X9SM	2	BOLT, 5/16-18 X 1-1/8" GD5
34	5025127SM	8	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
35	5025013X20SM	4	BOLT, 3/8-16 X 2-1/2" GD5 YZ
36	5048264SM	6	SPACER, .39 X .63 X 1.50
37	5025013X24SM	2	BOLT, 3/8-16 X 3" GD5 YZ
38	5047055CSM	1	WELD, HANDLE MOTION CONTROL-LH
39	5047056CSM	1	WELD, HANDLE MOTION CONTROL-RH
40	5025170SM	4	WASHER, 5/16" LOCK
41	5022068SM	2	GRIP, FOAM, 3/4 ID, 16 LONG
42	5100948SM	2	GUARD, RUBBER MOT CTRS - IS500Z
43	5025431SM	4	PUSH RIVET (TREE TYPE), BLACK
44	5020639SM	2	SPRING, EXTENSION

Footnotes

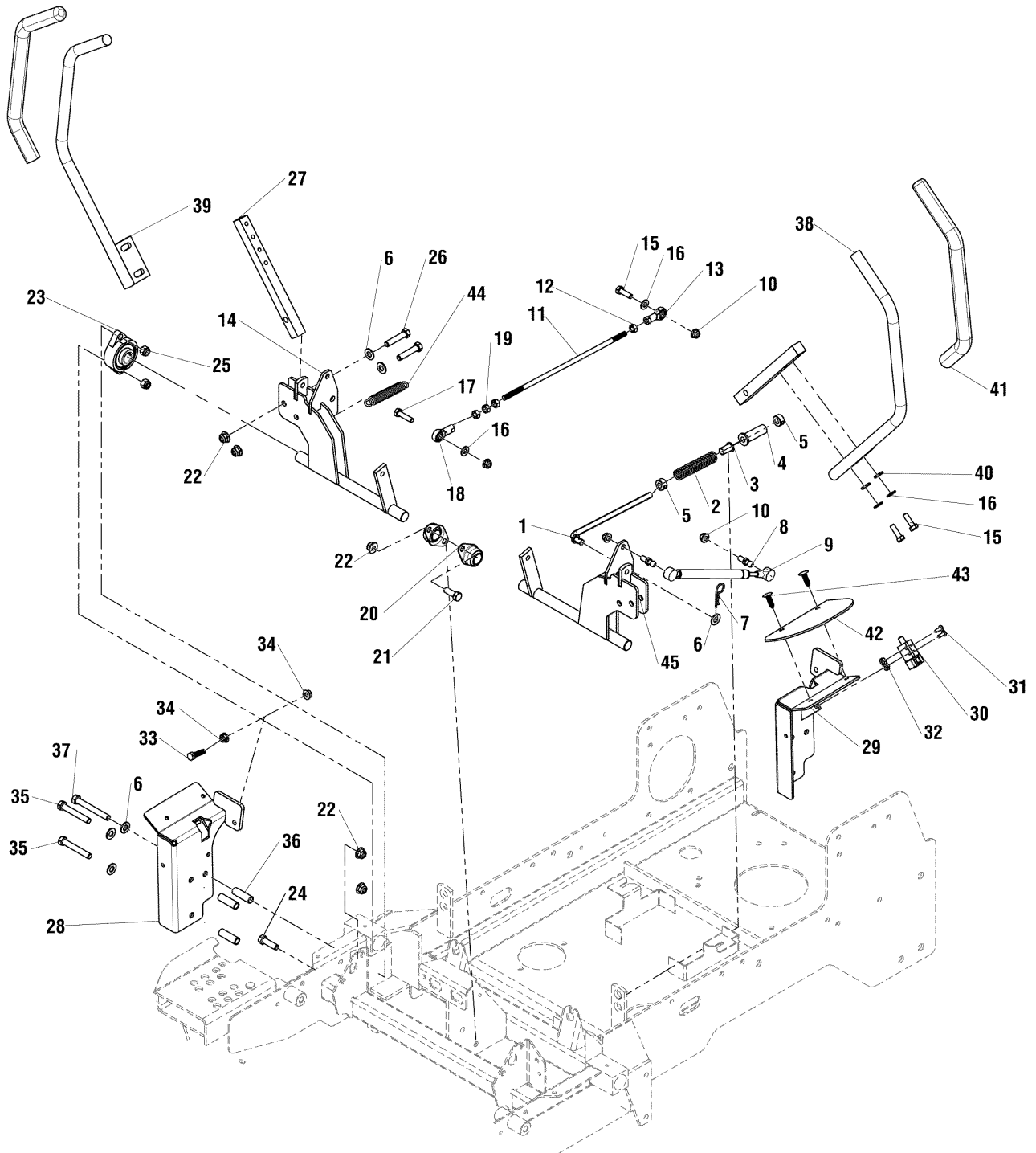
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Motion Control Group - S/N: 201317251 & Above

5301479

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Motion Control Group - S/N: 201317251 & Above

REF NO.	PART NO.	QTY.	DESCRIPTION
45	5402588CSM	1	WELD, SHAFT MOTION CONTROL-LH-IS500-ORG

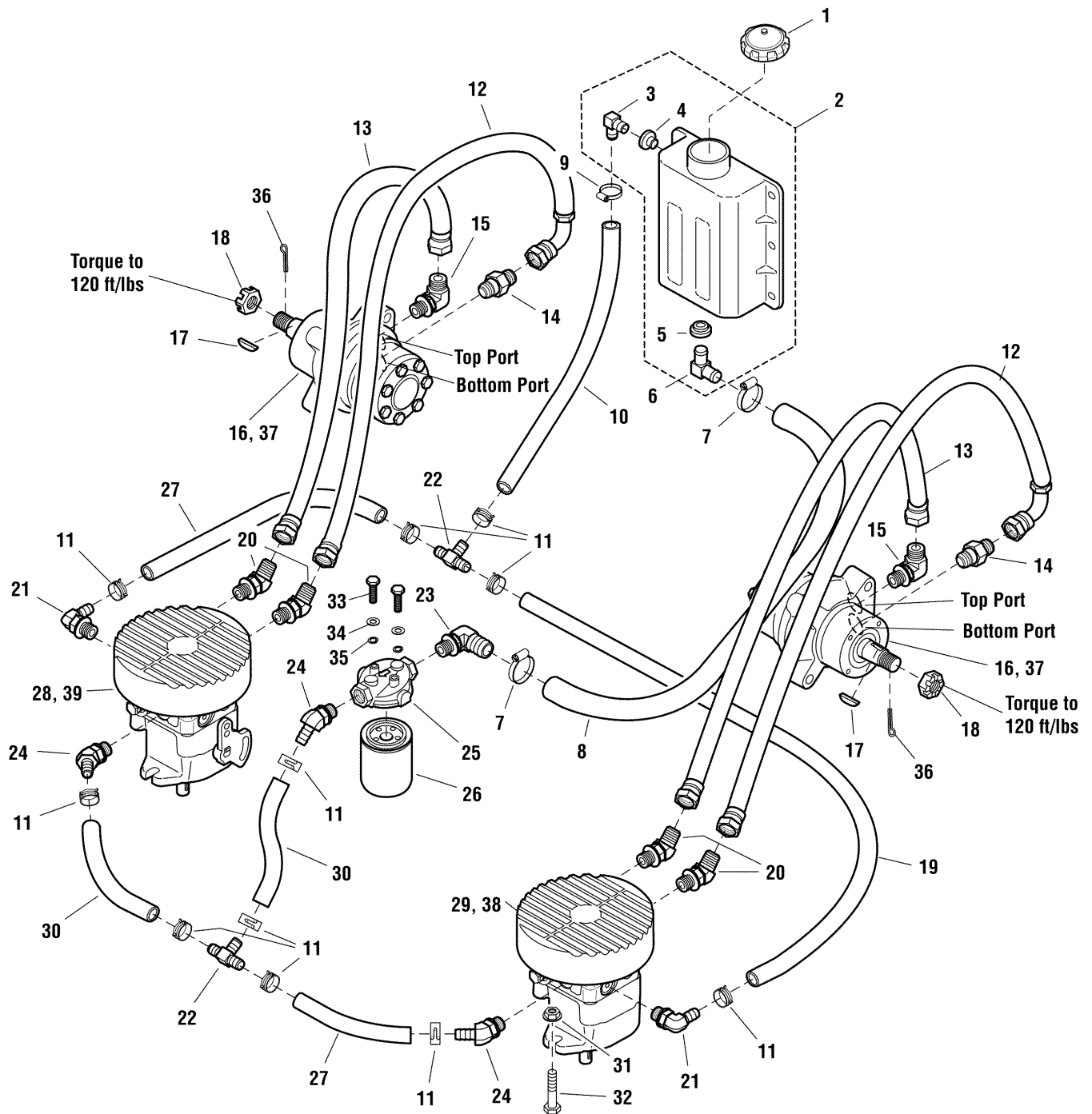
Footnotes

The above parts group applies to the following Mfg. Nos.:
5900762 - Citation

Hydraulic Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287hyd0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Hydraulic Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5100017SM	1	CAP, Hydraulic Oil Only
2	5061712SM	1	HYDRAULIC OIL RESERVOIR, Complete
3	5023118SM	1	FITTING, Elbow, 3/8"
4	1726400SM	1	GROMMET
5	5023121SM	1	GROMMET
6	5023119SM	1	FITTING, Elbow, 5/8"
7	5021164SM	2	CLAMP, #10 Hose
8	5050933X24P5SM	1	HOSE, Hydraulic, 24.5"
9	5022922SM	1	CLAMP, #4 Hose
10	5050860X18P5SM	1	HOSE, Hydraulic, 18.5"
11	5023268SM	11	CLAMP, Hose
12	5023370SM	2	HYDRAULIC HOSE ASSEMBLY, 25"
13	5022711SM	2	HYDRAULIC HOSE ASSEMBLY, 21"
14	5022633SM	2	FITTING, O-Ring Adapter
15	5022599SM	2	FITTING, O-Ring, 90 Deg.
16	5023316SM	2	HYDRAULIC WHEEL MOTOR, Complete (S/N: 2012607199 & BELOW)
17	5022042X2SM	2	KEY
18	5022042X3SM	2	NUT, CASTLE
19	5050860X18SM	1	HOSE, Hydraulic, 18"
20	5023338SM	4	FITTING, O-Ring, 45 Deg.
21	5023267SM	2	FITTING, O-Ring, 90 Deg.
22	5022920SM	2	FITTING, TEE, 3/8" Hose
23	5023346SM	1	FITTING, O-Ring, 90 Deg.
24	5023461SM	3	FITTING, O-Ring, 45 Deg.
25	5023096SM	1	FILTER HEAD
26	1719168SM	1	FILTER
27	5050860X6P5SM	2	HOSE, Hydraulic, 6-1/2"
28	5023373SM	1	HYDRAULIC PUMP, RH (S/N: 2012607199 & BELOW)
28	5023371SM	1	FAN SHROUD (S/N: 2012607199 & BELOW)
28	5100333SM	1	FAN, HYD. PUMP
29	5023372SM	1	HYDRAULIC PUMP, LH (S/N: 2012607199 & BELOW)
29	5023371SM	1	FAN SHROUD (S/N: 2012607199 & BELOW)
29	5100333SM	1	FAN, HYD. PUMP
30	5050860X6SM	2	HOSE, Hydraulic, 6"
31	5025128SM	4	NUT, 3/8-16 Hex Serrated Flange
32	5025013X10SM	4	BOLT, 3/8-16 X 1-1/4"
33	5025010X6SM	2	BOLT, 1/4"-20 X 3/4"
34	5025169SM	2	WASHER, 1/4" LOCK
35	5025154SM	2	WASHER, 1/4" SAE
36	5025203X16SM	2	PIN, COTTER
37	5100877SM	2	WHEEL MOTOR, COMPLETE (S/N: 2012607200 & ABOVE)
38	5100670SM	1	HYDRAULIC PUMP, LH (S/N: 2012607200 & ABOVE)
38	5100162SM	1	FAN SHROUD (S/N: 2012607200 & ABOVE)
39	5100671SM	1	HYDRAULIC PUMP, RH (S/N: 2012607200 & ABOVE)

Footnotes

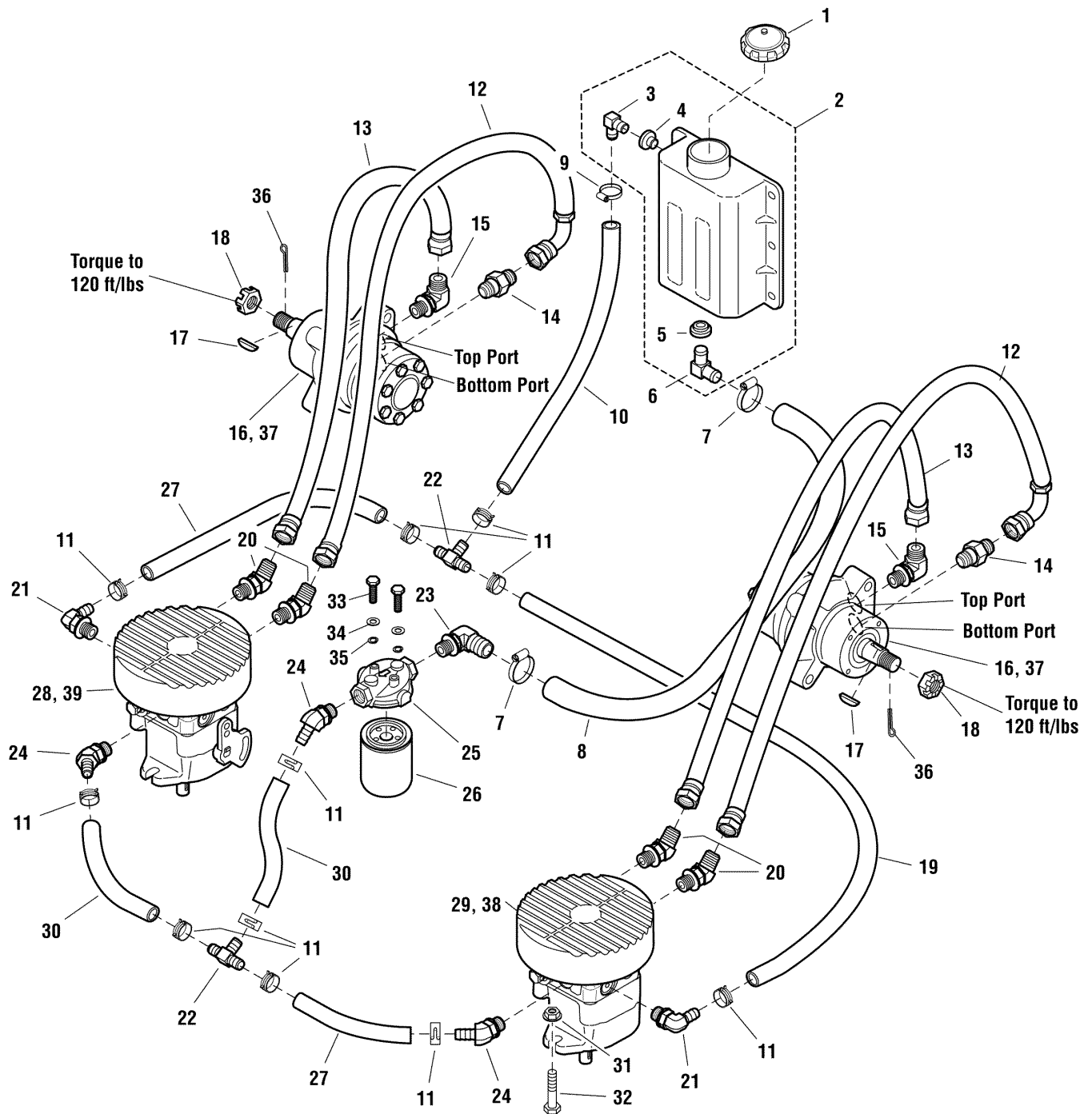
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Hydraulic Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287hyd0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Hydraulic Group

REF NO.	PART NO.	QTY.	DESCRIPTION
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39	5100162SM	1	FAN SHROUD (S/N: 2012607200 & ABOVE)
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Footnotes

The above parts group applies to the following Mfg. Nos.:

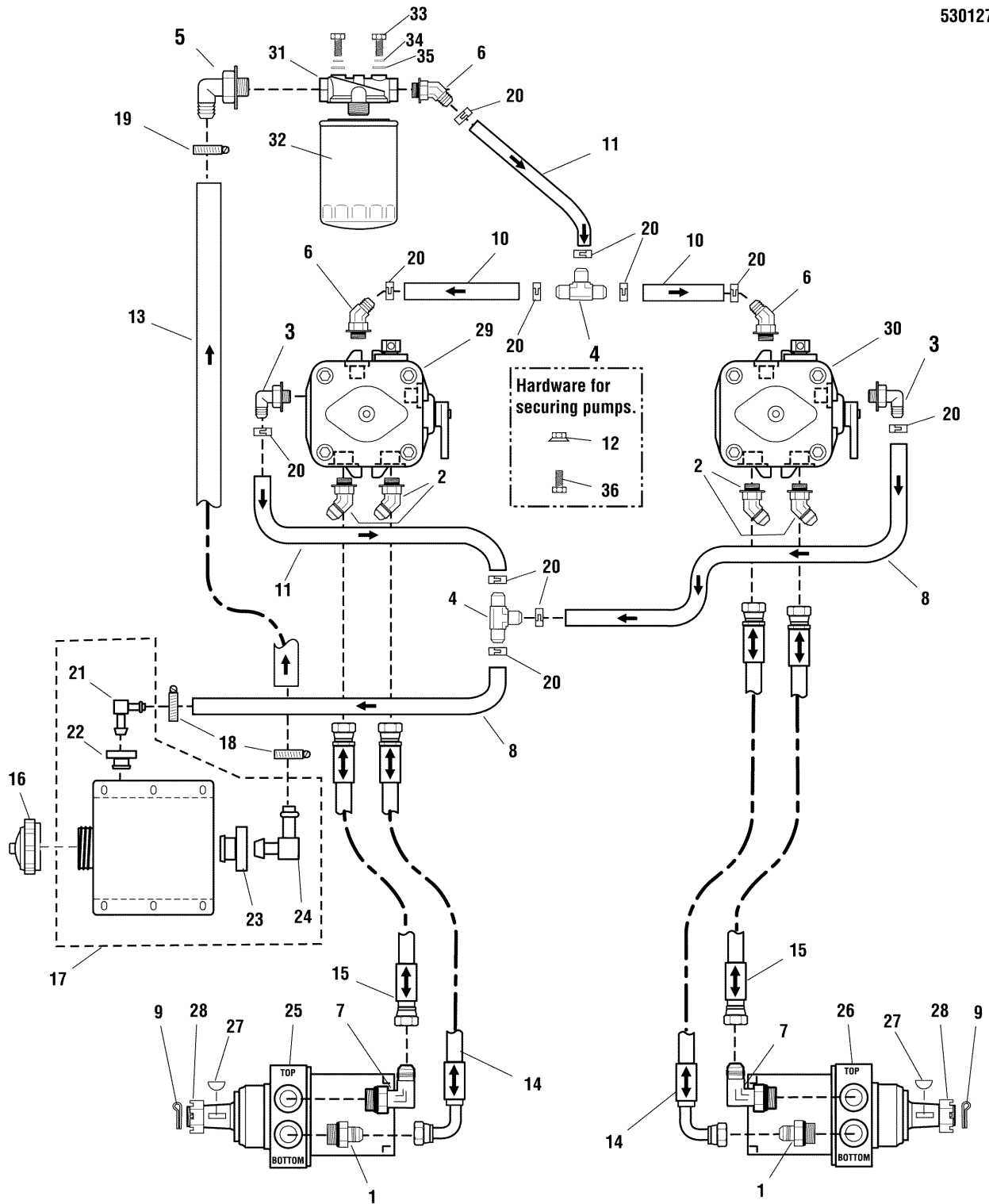
5900762 - Citation

Hydraulic Group - 28 HP Briggs & Stratton Models

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

5301275

5301275



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Hydraulic Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5022634SM	2	ADAPTER, HYD.
2	5023338SM	4	FITTING, #8 JIC - #8 O-RING, 45 DEG.
3	5023267SM	2	ADAPTER, 90 DEG, 9/16-3/8 BARB
4	5022920SM	2	FITTING, TEE, 1/2 HOSE
5	5023346SM	1	ADAPTER, 90 DEG, 9/16-5/8 BARB
6	5023461SM	3	ADAPTER, 45 DEG, 9/16-3/8 BARB
7	5023276SM	2	FITTING, #10 ORING-#8 JIC, 90D
8	5050860X22SM	2	HOSE, 3/8" PUSH-LOCK, 22.00"
9	5025203X16SM	2	PIN, COTTER, 1/8 X 2
10	5050860X6SM	2	HOSE, 3/8" PUSH-LOCK, 6.00"
11	5050860X8SM	2	HOSE, 3/8" PUSH-LOCK, 8.00"
12	5025128SM	4	NUT, 3/8-16 HEX SERRATED FLANGE
13	5050933X24SM	1	HOSE, 5/8, PUSH-LOCK, 24.00"
14	5100248SM	2	HOSE ASSEMBLY, 26.50"
15	5100249SM	2	HOSE, ASSEMBLY, 22.5
16	5100017SM	1	CAP, HYDRAULIC, SHIELDED VENT
17	5061712SM	1	TANK, HYDRAULIC, ASSEMBLY (Includes Ref. Nos 21,22,23, and 24)
18	5022922SM	1	CLAMP, #4 HOSE, STAINLESS
19	5021164SM	2	CLAMP, #10 HOSE, STAINLESS
20	5023268SM	11	CLAMP, HOSE
21	5023118SM	1	FITTING, ELBOW, 3/8" (SV)
22	5600050SM	1	KIT, GROMMET (SV)
23	5023121SM	1	GROMMET (SV)
24	5023119SM	1	FITTING, ELBOW, 5/8" (SV)
25	5100407SM	1	WHEEL MOTOR, 15IN3/REV - LH (Includes Ref. Nos 27 and 28)
26	5100410SM	1	WHEEL MOTOR, 15IN3/REV - RH (Includes Ref. Nos 27 and 28)
27	5022042X2SM	2	KEY
28	5022042X3SM	2	NUT, CASTLE, 1-20
29	5100670SM	1	PUMP, HYDRO-GEAR, 12CC - LH (Incl. Ref. No 37 and 38.)
30	5100671SM	1	PUMP, HYDRO-GEAR, 12CC - RH (Incl. Ref. No 37 and 38.)
31	5023096SM	1	FILTER HEAD, HYDRAULIC
32	1719168SM	1	FILTER, OIL
33	5025010X6SM	2	BOLT, 1/4-20 X 3/4 GD5 YZ
34	5025154SM	6	WASHER, 1/4 SAE
35	5025169SM	2	WASHER, 1/4 LOCK
36	5025013X10SM	4	BOLT, 3/8-16 X 1-1/4 GD5
37	5100162SM	2	FAN SHROUD (Not Shown)
38	5100161X1SM	2	FAN, HYD. PUMP (Not Shown)

Footnotes

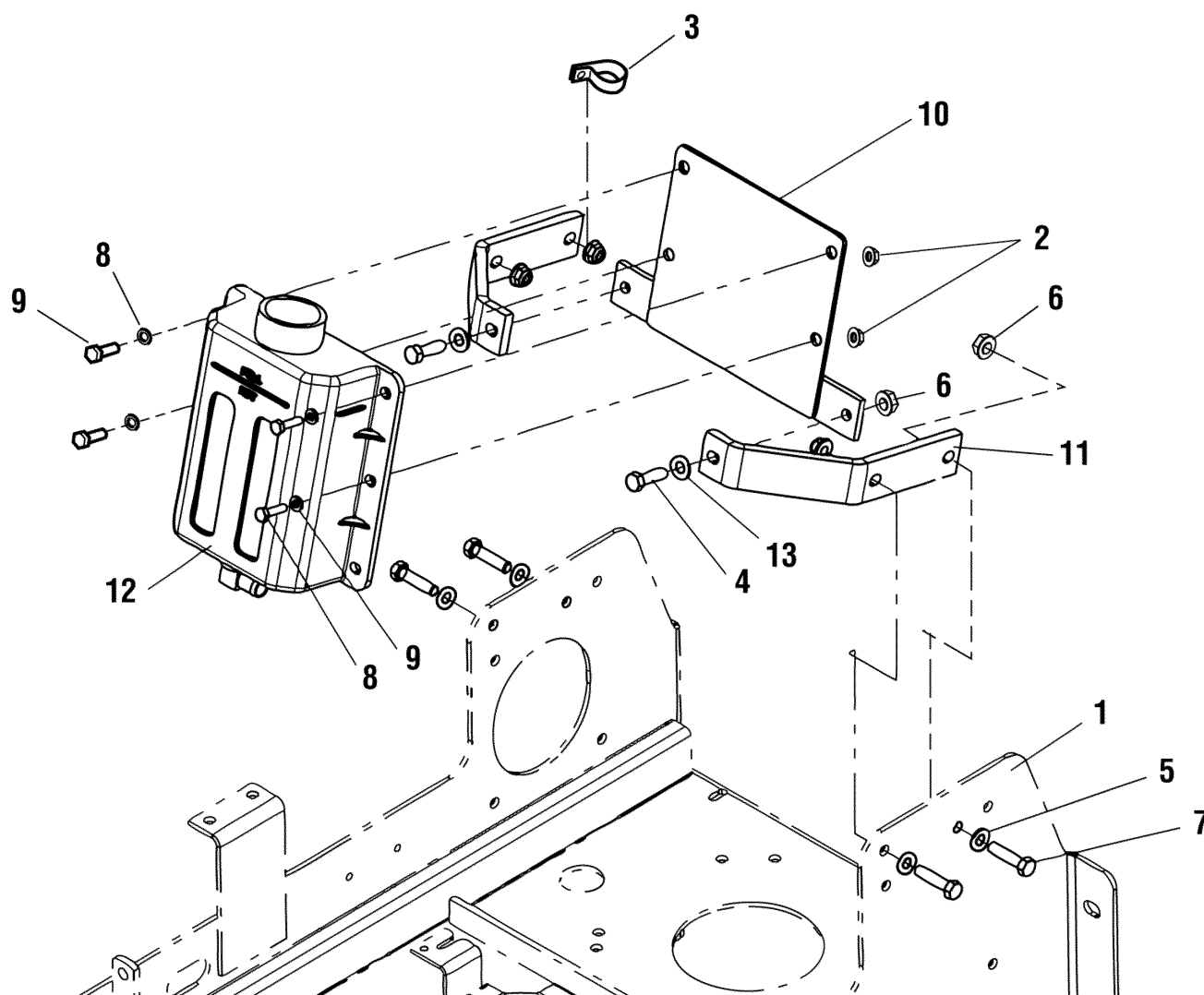
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Hydraulic Mount Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287hyt0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Hydraulic Mount Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	5025391SM	4	NUT, 1/4-20 HEX NYLOCK FLANGE
3	5023173SM	1	CLAMP, VINYL, 1"
4	5025013X10SM	2	BOLT, 3/8-16 X 1-1/4"
5	5025156SM	4	WASHER, 3/8" SAE
6	5025394SM	6	NUT, 3/8-16 Hex Nylock Flange
7	5025013X12SM	4	BOLT, 3/8-16 X 1-1/2"
8	5025154SM	4	WASHER, 1/4" SAE
9	5025010X8SM	4	BOLT, 1/4-20 X 1"
10	5061747CSM	1	HYDRAULIC TANK MOUNT
11	5061746CSM	2	MOUNT BRACKET
12	-	1	HYDRAULIC TANK
13	5025293SM	2	WASHER, 3/8" GR. 9 FLAT

Footnotes

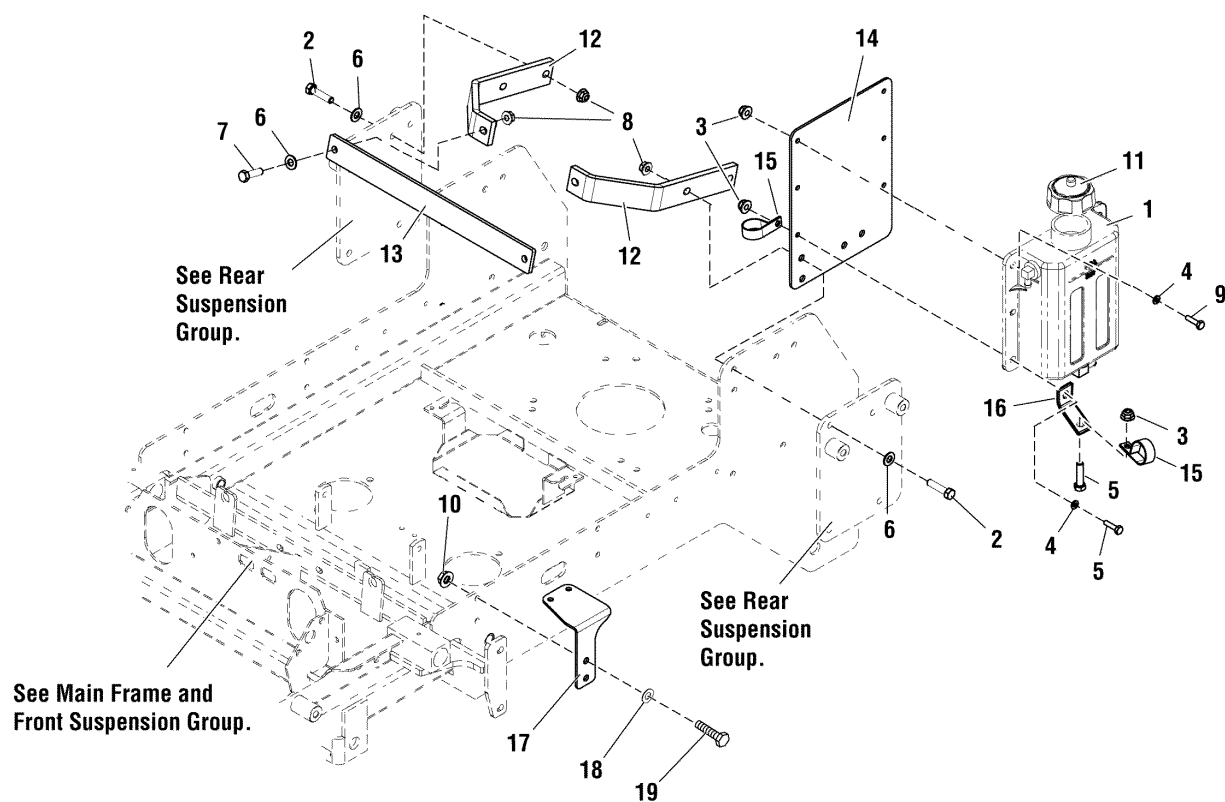
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Hydraulic Mount Group - 28 HP Briggs & Stratton Models

5301437

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Hydraulic Mount Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	1	TANK, HYDRAULIC, ASSEMBLY (See Hydraulic Group)
2	5025013X12SM	4	BOLT, 3/8-16 X 1-1/2 GD5 YZ
3	5025391SM	4	NUT, 1/4-20 HEX NYLOCK FLANGE
4	5025154SM	4	WASHER, 1/4 SAE
5	5025010X8SM	2	BOLT, 1/4-20 X 1, GD5
6	5025156SM	6	WASHER, 3/8 SAE
7	5025013X10SM	2	BOLT, 3/8-16 X 1-1/4 GD5
8	5025394SM	6	NUT, 3/8-16 HEX NYLOCK FLANGE
9	5025010X6SM	3	BOLT, 1/4-20 X 3/4 GD5 YZ
10	5025392SM	2	NUT, 5/16-18 HEX NYLOCK FLANGE
11	-	1	CAP, HYDRAULIC (See Hydraulic Group)
12	5401952CSM	2	BAR, STABILIZER, SIDE - ORG
13	5401955CSM	1	BAR, STABILIZERS, CENTER - ORG
14	5401954CSM	1	PLATE, HYDRAULIC TANK MOUNT - ORG
15	5021500SM	2	CLAMP, VINYL INSULATED
16	5401736CSM	1	BRACKET, HOSE - ORG
17	5403945CSM	1	MOUNT, OIL FILTER - ORG
18	5025155SM	2	WASHER, 5/16 SAE
19	5025011X8SM	2	BOLT, 5/16-18 X 1 GD5 YZ

Footnotes

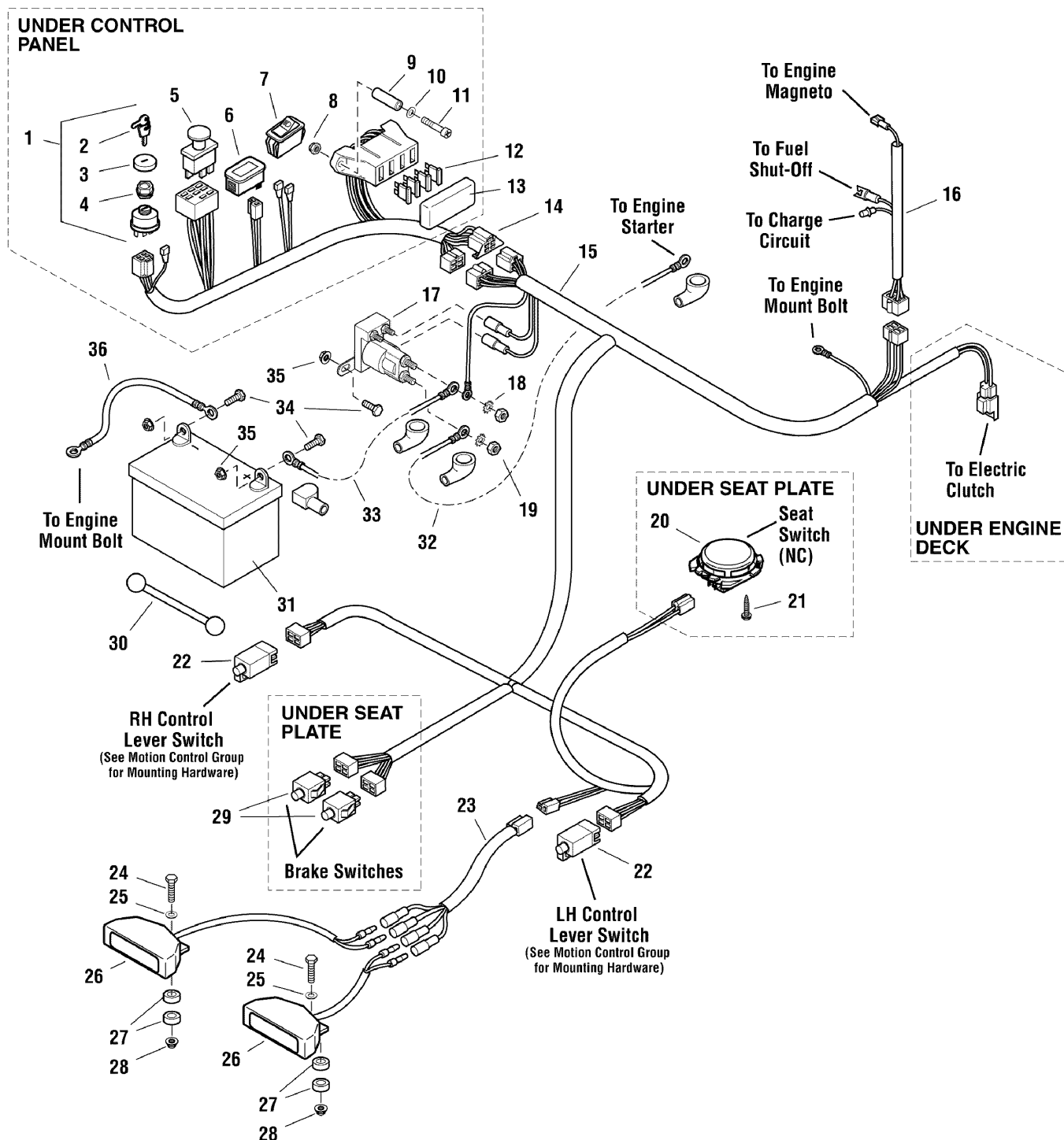
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Electrical Group - 25HP Kawasaki

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

5301422



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Electrical Group - 25HP Kawasaki

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5020927SM	1	SWITCH, Ignition, Complete
2	5022789SM	1	KEY, Ignition Molded
3	5022790SM	1	COVER
4	5022791SM	1	PLASTIC NUT
5	5022180SM	1	SWITCH, PTO
6	5100996SM	1	HOUR METER
7	1703799SM	1	HEADLIGHT SWITCH
8	5025271SM	2	NUT, #10-24 Hex Nylon Lock
9	5061763SM	2	SPACER, .20 x .38 x 1.25
10	5023499SM	2	WASHER, #10 SAE
11	5025270X16SM	2	SCREW, #10-24 x 2"
12	5021603SM	4	FUSE, 20A
13	5022805SM	1	FUSE BLOCK COVER
14	5400067SM	1	HARNESS ASSEMBLY, Control Panel
15	5400068SM	1	HARNESS ASSEMBLY, Main
16	5049973SM	1	ENGINE HARNESS, Kawi
17	1686981SM	1	SOLENOID
18	5023217SM	2	WASHER, Light Lock, 5/16
19	2820438SM	2	NUT, Hex Jam, 5/16-24
20	1716368SM	1	SWITCH, Seat, Gray, NC (BOLT-IN)
20	1718981SM	1	SWITCH, Seat, Gray, NC (TWIST-IN)
21	1960536SM	2	BOLT, Hex Washer Head PLASTITE, 1/4 X 1/2
22	5022095SM	2	SWITCH, Plunger, NO/NC
23	5061793SM	1	HEADLIGHT HARNESS
24	5025010X10SM	2	BOLT, 1/4-20 X 1-1/4
25	5025154SM	2	WASHER, 1/4" SAE
26	5023482SM	2	HEADLIGHT
27	5044933SM	4	SPACER, .39 X .75 X .38
28	5025391SM	2	NUT, 1/4-20 Hex Nylock Flange
29	5022182SM	2	SWITCH, Plunger, Snap-In, NO/NC
30	1722009SM	1	STRAP, BATTERY, 14 LONG, Rubber
31	-	1	BATTERY, Lawn & Garden, 12V (BCIU1, 340 CCA)
32	5023488SM	1	POSITIVE (+) BATTERY CABLE, 22"
33	5021405SM	1	POSITIVE (+) BATTERY CABLE, 22"
34	5025010X6SM	4	BOLT, 1/4-20 x 3/4
35	5025126SM	4	NUT, 1/4-20 Hex Serrated Flange
36	5044014SM	1	CABLE, Ground

Footnotes

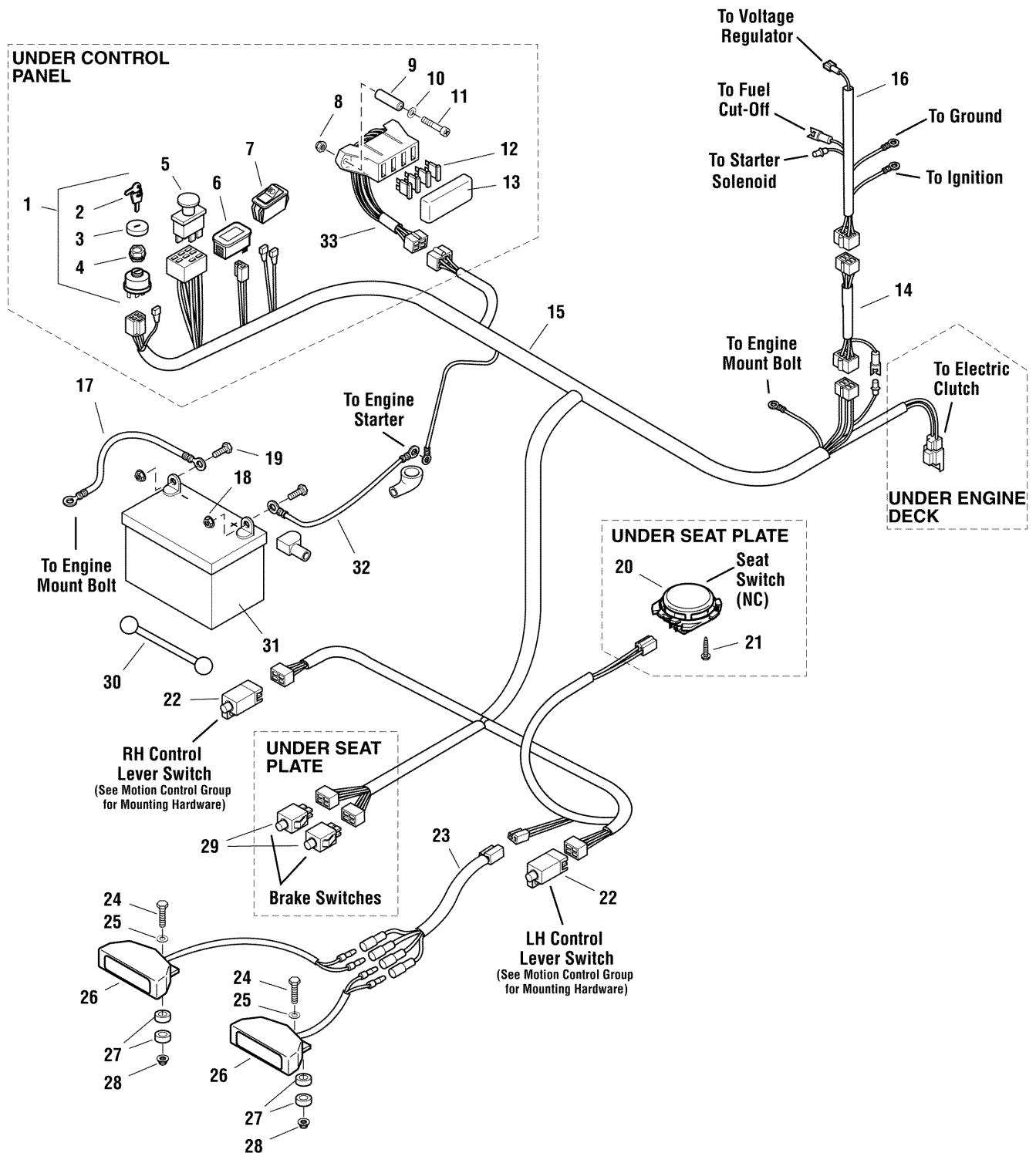
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Electrical Group - 28 HP Briggs & Stratton

5301288

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Electrical Group - 28 HP Briggs & Stratton

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5020927SM	1	SWITCH, Ignition, Complete
2	5022789SM	1	KEY, Ignition Molded
3	5022790SM	1	COVER
4	5022791SM	1	PLASTIC NUT
5	5022180SM	1	SWITCH, PTO
6	5100996SM	1	HOUR METER
7	1703799SM	1	HEADLIGHT SWITCH
8	5025271SM	2	NUT, #10-24 Hex Nylon Lock
9	5061763SM	2	SPACER, .20 x .38 x 1.25
10	5023499SM	2	WASHER, #10 SAE
11	5025270X16SM	2	SCREW, #10-24 x 2"
12	5021603SM	4	FUSE, 20A
13	5022805SM	1	FUSE BLOCK COVER
14	5401204SM	1	WIRE HARNESS, BRIGGS, JUMPER
15	5403908SM	1	WIRE HARNESS, MAIN, IS1500ZX
16	-	1	ENGINE HARNESS
17	5044014SM	1	CABLE, Ground
18	5025126SM	4	NUT, 1/4-20 Hex Serrated Flange
19	5025010X6SM	4	BOLT, 1/4-20 x 3/4
20	1716368SM	1	SWITCH, Seat, Gray, NC (BOLT-IN)
20	1718981SM	1	SWITCH, Seat, Gray, NC (TWIST-IN)
21	1960536SM	2	BOLT, Hex Washer Head PLASTITE, 1/4 X 1/2
22	5022095SM	2	SWITCH, Plunger, NO/NC
23	5061793SM	1	HEADLIGHT HARNESS
24	5025010X10SM	2	BOLT, 1/4-20 X 1-1/4
25	5025154SM	2	WASHER, 1/4" SAE
26	5023482SM	2	HEADLIGHT
27	5044933SM	4	SPACER, .39 X .75 X .38
28	5025391SM	2	NUT, 1/4-20 Hex Nylock Flange
29	5022182SM	2	SWITCH, Plunger, Snap-In, NO/NC
30	1722009SM	1	STRAP, BATTERY, 14 LONG, Rubber
31	-	1	BATTERY, WET (BCIU1, 340 CCA)
32	5021405SM	1	BATTERY CABLE, POSITIVE, 22
33	5401328SM	1	WIRE HARNESS, FUSE BLOCK - IS2000

Footnotes

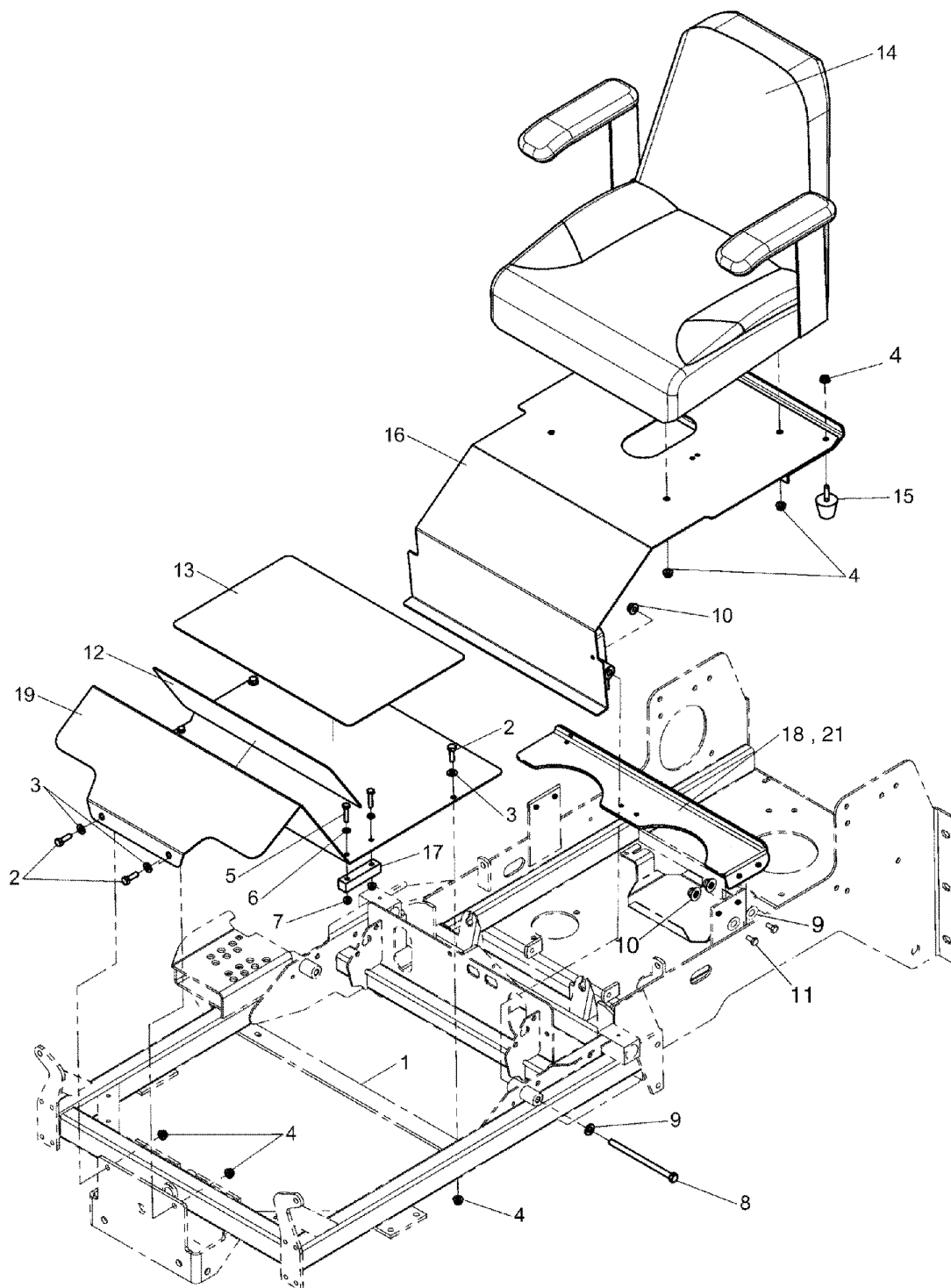
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Seat, Mount & Floor Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287stm0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Seat, Mount & Floor Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	5025011X8SM	4	BOLT, 5/16-18 X 1
3	5025292SM	4	WASHER 5/16" Gr. 9 Flat
4	5025392SM	10	NUT, 5/16-18 Hex Nylock Flange
5	5025010X10SM	4	BOLT, 1/4-20 X 1-1/4
6	5025154SM	4	WASHER, 1/4" SAE
7	5025391SM	4	NUT, 1/4-20 Hex Nylock Flange
8	5025013X48SM	2	BOLT, 3/8-16 X 6
9	5025156SM	6	WASHER 3/8" SAE
10	5025394SM	4	NUT, 3/8-16 Hex Nylock Flange
11	5025013X8SM	4	BOLT, 3/8-16 X 1" GD5 YZ
12	5049979SM	1	SAFETY WALK, FLOOR REST
13	5049978SM	1	SAFETY WALK, FLOOR PLATE
14	5061599SM	1	SEAT, BLACK
15	5022612SM	2	RUBBER BUMPER
16	5401389SM	1	SEAT PLATE (Includes Safety Decal.)
17	5100643SM	2	BLOCK, DECK LIFT SUPPORT
18	5400849CSM	1	SUPPORT, SEAT PLATE (S/N: 2012619803 & Below)
19	5049953CSM	1	PLATE, FLOOR
20	1686907SM	1	ARM REST (SET OF 2)
21	5403632CSM	1	PLATE, SEAT SUPPORT - ORG (S/N: 2012619804 & Above)

Footnotes

The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Seat, Mount & Floor Group - 28 HP Briggs & Stratton Models

5301429

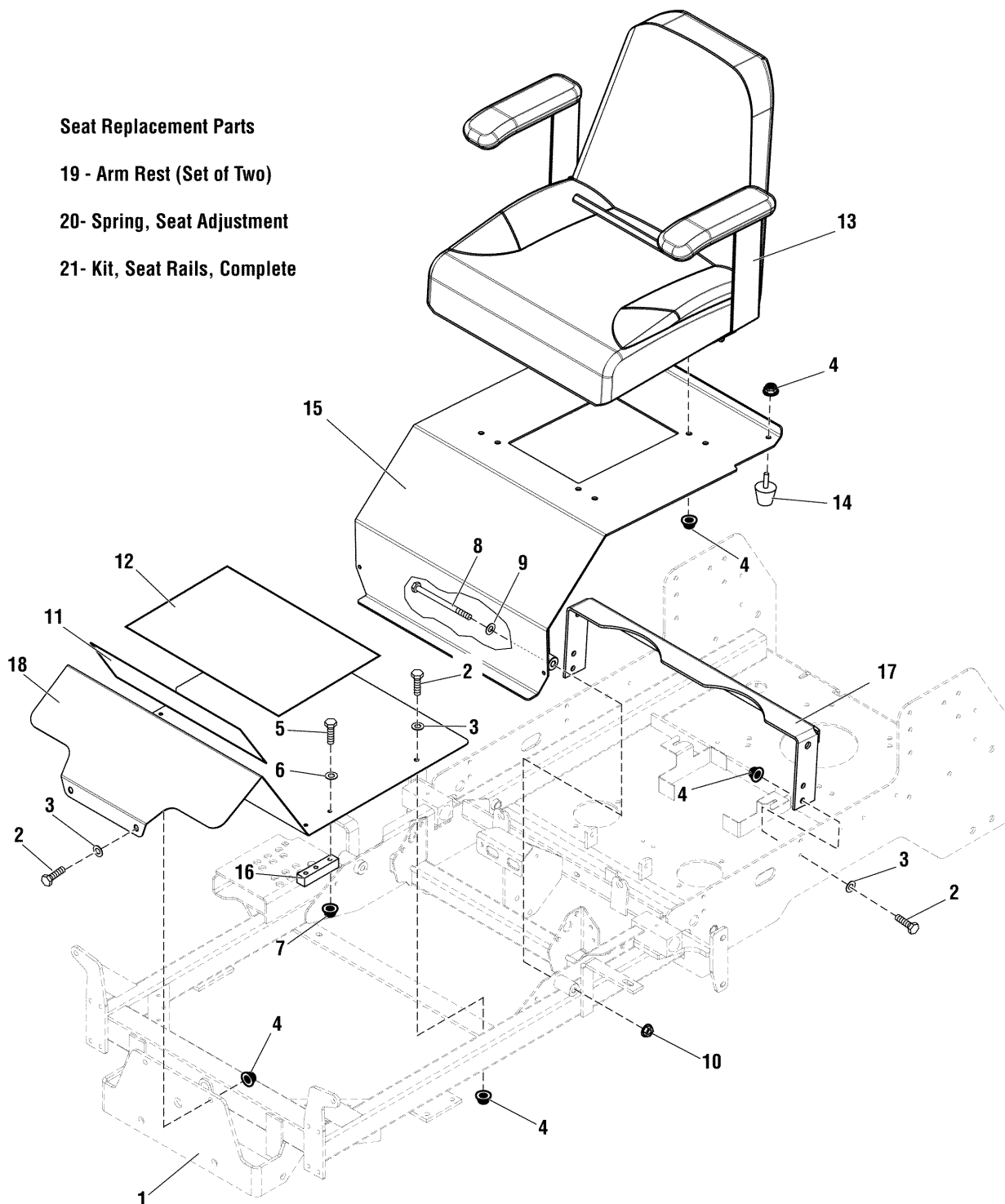
NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

Seat Replacement Parts

19 - Arm Rest (Set of Two)

20- Spring, Seat Adjustment

21- Kit, Seat Rails, Complete



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Seat, Mount & Floor Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	5025011X8SM	8	BOLT, 5/16-18 X 1 GD5 YZ
3	5025155SM	8	WASHER, 5/16 SAE
4	5025392SM	14	NUT, 5/16-18 HEX NYLOCK FLANGE
5	5025010X10SM	4	BOLT, 1/4-20 X 1-1/4, GD5
6	5025154SM	4	WASHER, 1/4 SAE
7	5025391SM	4	NUT, 1/4-20 HEX NYLOCK FLANGE
8	5025013X44SM	2	BOLT, 3/8-16 X 5-1/2 GD5 YZ
9	5025156SM	2	WASHER, 3/8 SAE
10	5025394SM	2	NUT, 3/8-16 HEX NYLOCK FLANGE
11	5101011SM	1	SAFETY WALK, 8.00 X 15.00
12	5101013SM	1	SAFETY WALK, 11.50 X 15.00
13	5061599SM	1	SEAT, XB-180, NO LOGO, BLACK
14	5022612SM	2	BUMPER, RUBBER 5/16-18
15	5401589CSM	1	WELD, SEAT PLATE - IS2000 - ORG
16	5100643SM	2	BLOCK, DECK LIFT SUPPORT
17	5403954CSM	1	WELD, SEAT SUPPORT - ORG
18	5403953CSM	1	PLATE, FLOOR - ORG
19	1686907SM	1	ARM REST (SET OF 2)
20	5100636SM	1	SPRING, SEAT ADJUSTMENT
21	5061599X1SM	1	KIT, SEAT RAILS, COMPLETE

Footnotes

The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

[illegible]

5900762 - Citation
5900764 - Citation

Fuel Supply Hose Group & Tank Replacement Parts Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5020835SM	2	CLAMP, HOSE, EXTERNAL, 1/2 - RED
2	5050831X16SM	1	HOSE, 1/4" FUEL, 16.00" (21 & 23 HP BRIGGS & STRATTON MODELS)
3	--	1	SEE REF # 6
4	5600050SM	1	FUEL BUSHING
5	--	2	SEE REF # 6
6	5101149SM	1	HOSE ASSEMBLY
7	--	1	SEE REF # 6
8	5050831X10SM	1	HOSE, 1/4" FUEL, 10.00" (25 HP KAWASAKI MODELS)
9	5050831X12SM	1	HOSE, 1/4" FUEL, 12.00" (28 HP BRIGGS & STRATTON MODELS)

Footnotes

The above parts group applies to the following Mfg. Nos.:

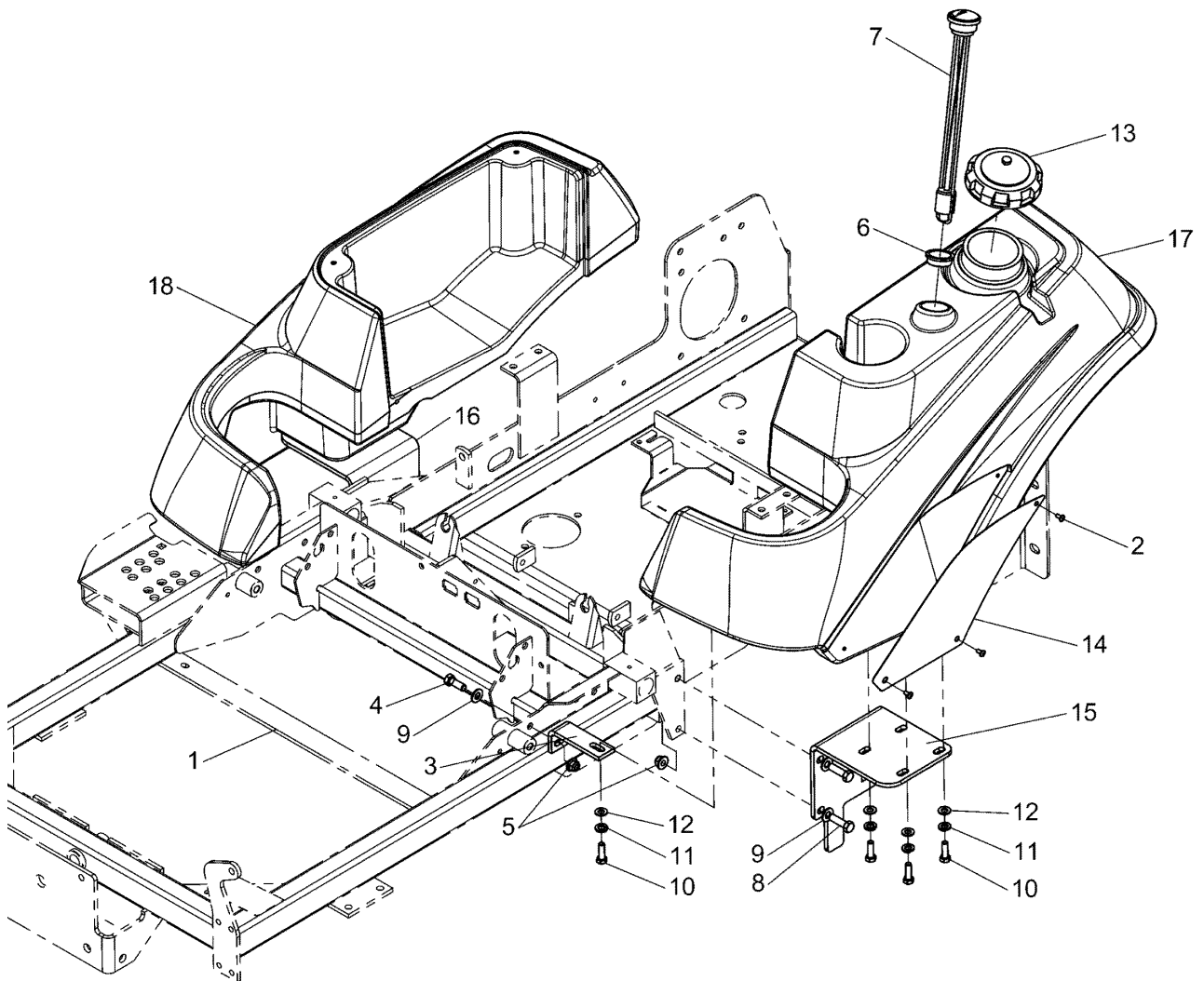
5900762 - Citation

5900764 - Citation

Fuel Tank & Mount Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287tnk0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Fuel Tank & Mount Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	5025386SM	6	SCREW, Allen Head, #10-24 x 3/8"
3	5400012CSM	2	MOUNT, TANK, FRONT
4	5025013X8SM	2	BOLT, 3/8-16 X 1" GD5
5	5025394SM	6	NUT, 3/8-16 Hex Nylock Flange
6	5022917X1SM	1	GROMMET
7	5022917SM	1	GAUGE, FUEL LEVEL
8	5025013X10SM	4	BOLT, 3/8-16 X 1-1/4"
9	5025293SM	6	WASHER 3/8" GD.9 FLAT
10	5025011X8SM	10	BOLT, 5/16-18 X 1"
11	5025170SM	10	WASHER, 5/16" Lock
12	5025292SM	10	WASHER, 5/16" GD.9 FLAT
13	5022158SM	1	FUEL TANK CAP
14	5400250CSM	2	PLATE, BADGE
15	5049942CSM	1	TANK MOUNT - LH
16	5049941CSM	1	TANK MOUNT - RH
17	5049947SM	1	TANK, FUEL - LH
18	5049948SM	1	TANK - RH

Footnotes

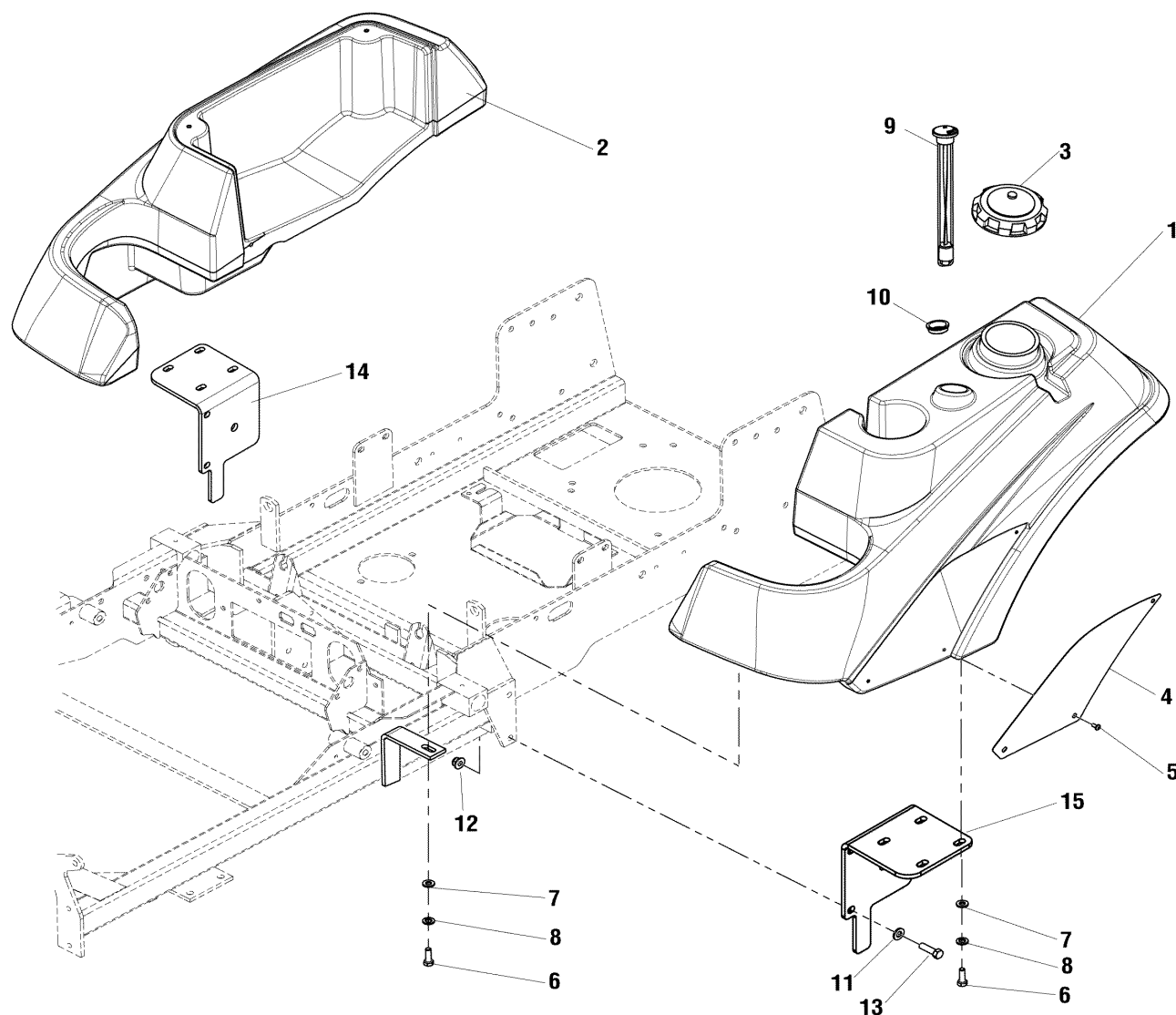
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Fuel Tank & Mount Group - 28 HP Briggs & Stratton Models

5301435

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Fuel Tank & Mount Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5049947SM	1	TANK, FUEL, 1500Z - LH
2	5049948SM	1	TANK, FENDER, 1500Z - RH
3	5101272SM	1	FUEL CAP, 3.5", VENTED
4	5400250CSM	2	BADGE, IS1500Z, ORG
5	5025386SM	6	SCREW, #10-24 X 3/8 ALLEN BHBZ
6	5025011X8SM	10	BOLT, 5/16-18 X 1 GD5 YZ
7	5025170SM	10	WASHER, 5/16 LOCK YZ
8	5025155SM	10	WASHER, 5/16 SAE
9	5022917SM	1	GAUGE, FUEL LEVEL
10	5022917X1SM	1	GROMMET
11	5025156SM	4	WASHER, 3/8 SAE
12	5025394SM	4	NUT, 3/8-16 HEX NYLOCK FLANGE
13	5025013X8SM	4	BOLT, 3/8-16 X 1 GD5 YZ
14	5403942CSM	1	WELD, TANK MOUNT - RH - ORG
15	5403943CSM	1	WELD, TANK MOUNT - LH - ORG

Footnotes

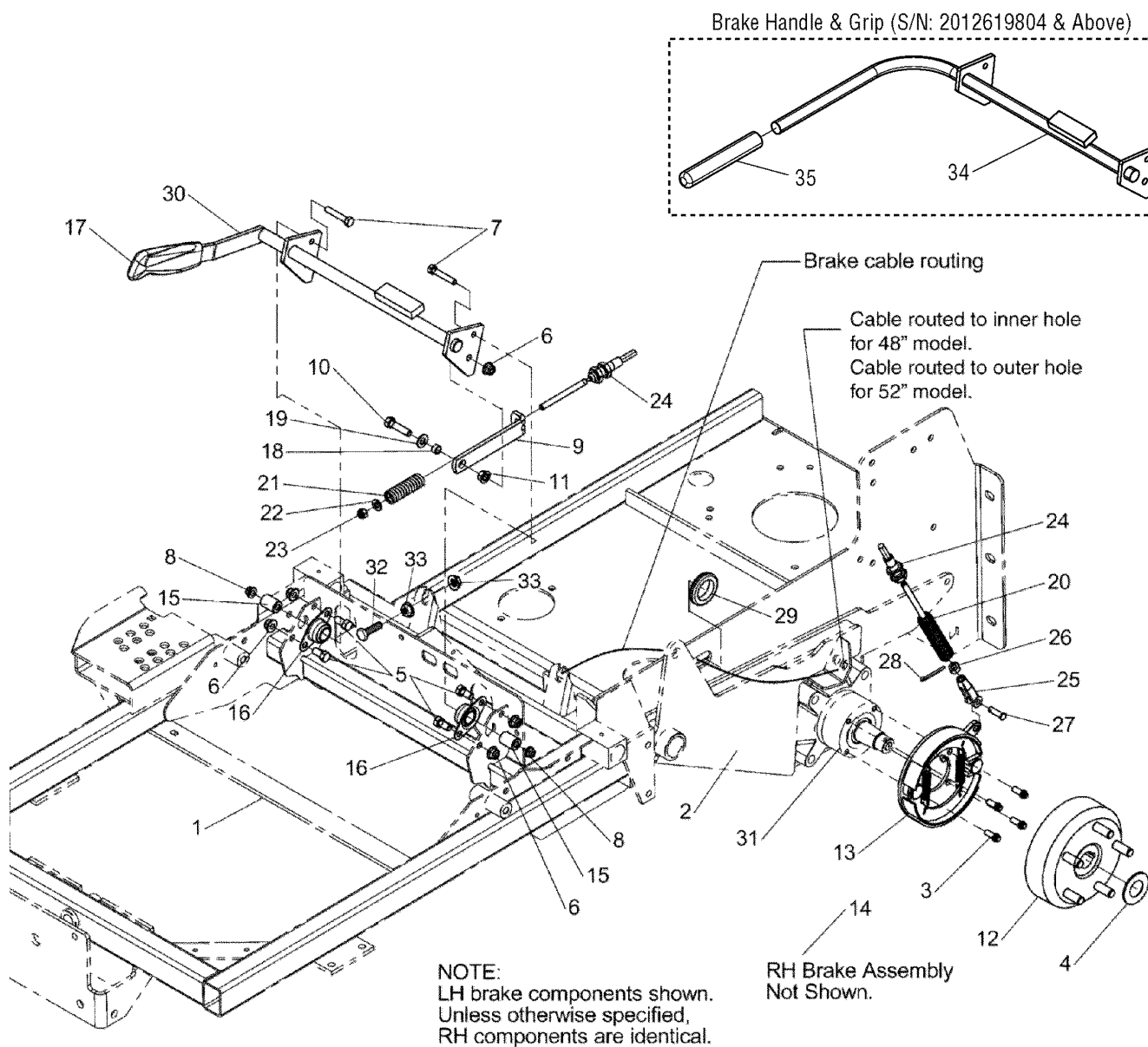
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Parking Brake Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287pbr0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Parking Brake Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	-	-	MOTOR MOUNT
3	5023490SM	8	BOLT, 5/16-18 X 3/4 12PT FLANGE - PATCH
4	5023249SM	2	WASHER, 1 x 2
5	5025013X6SM	4	BOLT, 3/8-16 X 3/4"
6	5025394SM	6	NUT, 3/8-16 Hex Nylock Flange
7	5025011X14SM	2	BOLT, 5/16-18 X 1-3/4"
8	5025392SM	2	NUT, 5/16-18 Hex Nylock Flange
9	5061794CSM	2	BRAKE LOCK LINK
10	5025013X12SM	2	BOLT, 3/8-16 X 1-1/2"
11	5025128SM	2	NUT, 3/8-16 Hex Serrated Flange
12	5023368SM	2	WHEEL & BRAKE HUB
13	5023500SM	1	BRAKE ASSEMBLY, LH
14	5023501SM	1	BRAKE ASSEMBLY, RH
15	5042134SM	2	SPACER, .32 X .75 X 1.06
16	5021098SM	2	BEARING, Flange
17	5100171SM	1	GRIP, BLACK FLEXIBLE
18	5041930SM	2	SPACER, .38 X .50 X .27
19	5025156SM	2	WASHER, 3/8" SAE
20	5023320SM	2	SPRING, Compression
21	5022361SM	2	SPRING, Compression
22	5025155SM	2	WASHER, 5/16" SAE
23	5025045SM	2	NUT, 5/16-24 Hex Nylon Lock
24	5100087SM	2	PARKING BRAKE CABLE (S/N: 2012619803 & Below)
25	5020979SM	2	CLEVIS, 5/16-24, Plastic
26	5025033SM	2	NUT, 5/16-24 Hex
27	5025213X8SM	2	CLEVIS PIN, 5/16" X 1"
28	5025211SM	2	PIN, HAIR, .0585" X 1-1/8"
29	5021397SM	2	GROMMET, 1-1/4"
30	5049831CSM	1	BRAKE SHAFT (S/N: 2012619803 & Below)
31	-	-	WHEEL MOTOR
32	5025011X9SM	1	BOLT, 5/16"-18 X 1 1/8"
33	5025139SM	2	NUT, 5/16"-18 SERR. LG. FLANGE
34	5403631CSM	1	WELD, BRAKE SHAFT - ORANGE (S/N: 2012619804 & Above)
35	5101038SM	1	GRIP, FOAM 3/4 ID X 6 X .187 (S/N: 2012619804 & Above)

Footnotes

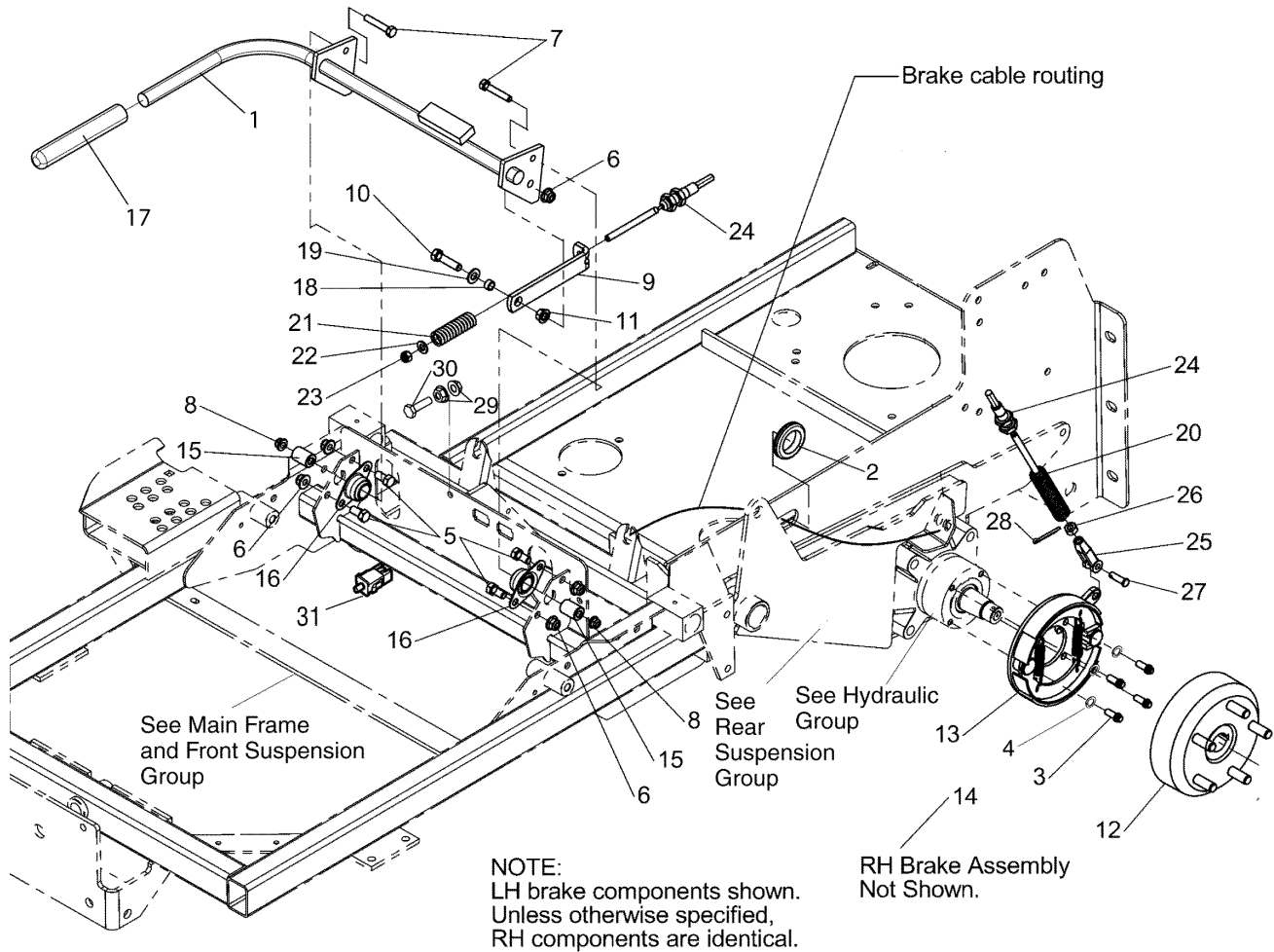
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Parking Brake Group - 28 HP Briggs & Stratton Models

5301432

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Parking Brake Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5403948CSM	1	WELD, BRAKE SHAFT - ORG
2	5021397SM	2	GROMMET, 1-1/4
3	5023490SM	8	BOLT, 5/16-18 X 3/4 12PT FLANGE - PATCH
4	5025170SM	8	WASHER, 5/16 LOCK YZ
5	5025013X6SM	4	BOLT, 3/8-16 X 3/4 GD5 YZ
6	5025394SMSM	4	NUT, 3/8-16 HEX NYLOCK FLANGE
7	5025011X14SM	2	BOLT, 5/16-18 X 1-3/4 GD5 YZ
8	5025392SM	2	NUT, 5/16-18 HEX NYLOCK FLANGE
9	5047084CSM	2	LINK, BRAKE LOCK - ORG
10	5025013X12SM	2	BOLT, 3/8-16 X 1-1/2 GD5 YZ
11	5025128SM	2	NUT, 3/8-16 HEX SERRATED FLANGE
12	5023368SM	2	DRUM, 1-1/4 TAPER, 5 BOLT
13	5023500SM	1	ASSM, BRAKE, 1-1/4 HUB, LH
14	5023501SM	1	ASSM, BRAKE, 1-1/4 HUB, RH
15	5042134SM	2	SPACER, .32 X .75 X 1.06
16	5021098SM	2	BEARING, BRONZE FLANGE, 3/4
17	5101038SM	1	GRIP, FOAM, 3/4 ID X 6 X .187
18	5041930SM	2	SPACER, .38 X .50 X .27
19	5025156SM	2	WASHER, 3/8 SAE
20	5023320SM	2	SPRING, COMPRESSION
21	5048719SM	2	SPRING-COMP, .75 X .162 X 2.5
22	5025155SM	2	WASHER, 5/16 SAE
23	5025045SM	2	NUT, 5/16-24 HEX NYLON LOCK
24	5100115SM	2	CABLE, PARKING BRAKE IS2000
25	5020979SM	2	CLEVIS, 5/16-24, PLASTIC
26	5025033SM	2	NUT, 5/16-24 HEX
27	5025213X8SM	2	PIN, CLEVIS, 5/16 X 1 YZ
28	5025211SM	2	PIN, HAIR, .0585 X 1-1/8, 1/4 EYE, YZ
29	5025139SM	2	NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)
30	5025011X10SM	1	BOLT, 5/16-18 X 1-1/4 GD5 YZ
31	5022182SM	1	SWITCH, PLUNGER, NO/NC SNAP-IN

Footnotes

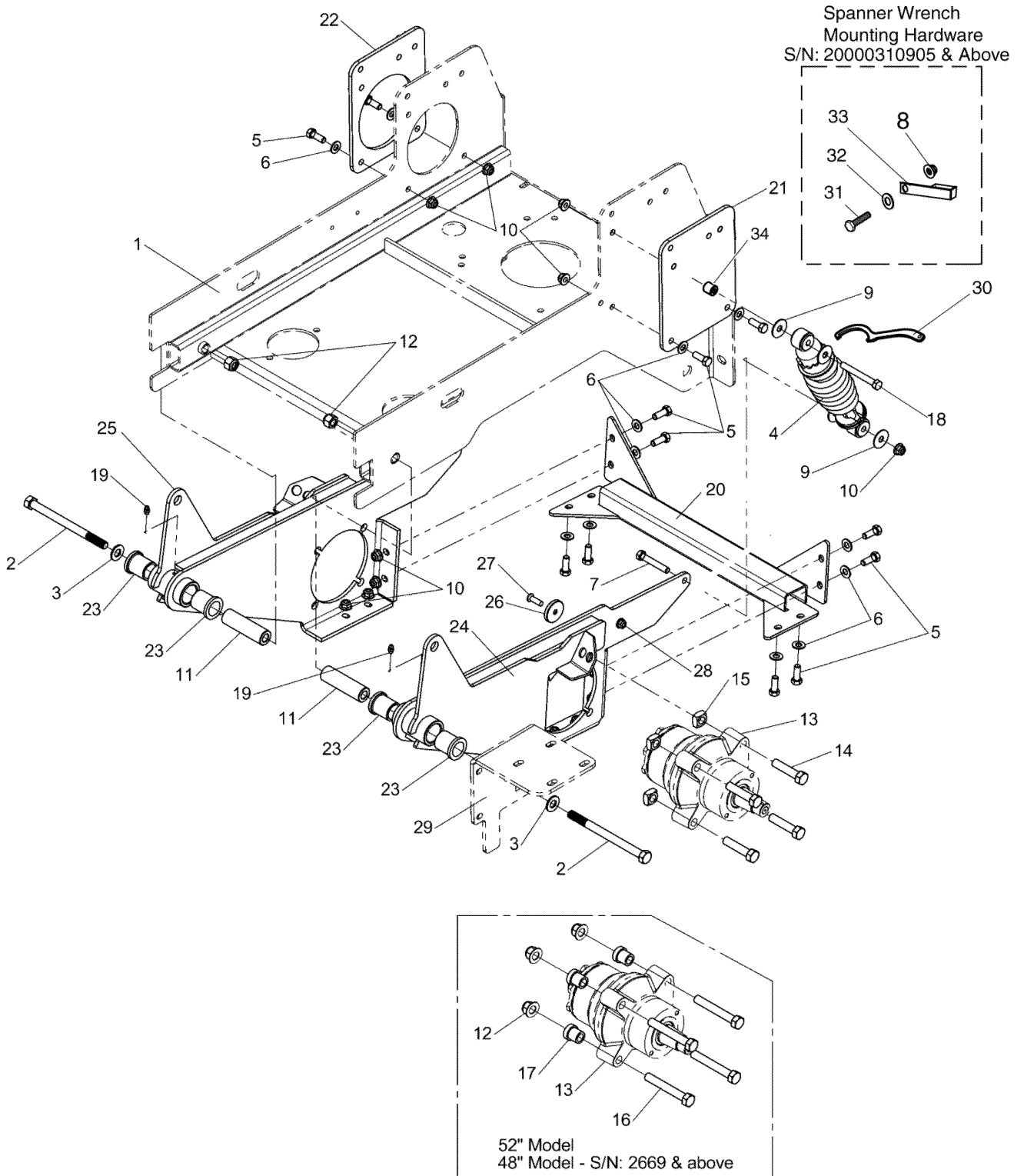
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Rear Suspension Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287susr0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Rear Suspension Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	5025017X52SM	2	BOLT, 1/2-13 X 6-1/2"
3	5025158SM	10	WASHER, 1/2" SAE
4	5023436SM	2	SHOCK ASSEMBLY
5	5025013X10SM	12	BOLT, 3/8-16 X 1-1/4"
6	5025293SM	12	WASHER, 3/8" GR. 9 FLAT
7	5025013X18SM	2	BOLT, 3/8-16 X 2-1/4"
8	5025391SM	1	NUT, 1/4" -20 NYLOCK FLANGE
9	5025165SM	8	WASHER, 3/8" FENDER
10	5025394SM	16	NUT, 3/8-16 Hex Nylock Flange
11	5061339SM	2	SPACER, .52 X 1.00 X 3.42
12	5025396SM	8	1/2 - 13 NYLOCK FLANGE NUT
13	-	-	WHEEL MOTOR
14	5023481SM	4	BOLT, 1/2-13 X 2-1/4" w/ Loctite Patch
15	5025330SM	4	NUT, 1/2-13 Square
16	5025017X28SM	8	BOLT, 1/2-13 X 3-1/2"
17	5061670SM	8	SPACER, .53 X 1.00 X 1.00
18	5025013X28SM	2	BOLT, 3/8-16 X 3 1/2"
19	5020020SM	2	GREASE FITTING
20	5404064CSM	1	TIE BAR - 48" MODELS ONLY
20	5404065CSM	1	TIE BAR - 52" MODELS ONLY
21	5061751CSM	1	PLATE, FRAME SUPPORT
22	5061753CSM	1	FRAME SUPPORT, RH
23	5021541SM	4	BUSHING, Flange
24	5401357CSM	1	MOTOR MOUNT, RH
24	5401166CSM	1	MOTOR MOUNT, RH
25	5401356CSM	1	MOTOR MOUNT, LH
25	5401165CSM	1	MOTOR MOUNT, LH
26	5400065SM	2	SPACER, .34 X 1.54 X .25
27	5025303SM	2	SCREW, 5/16-18 X 1
28	5025392SM	2	NUT, 5/16-18 Hex Nylock Flange
29	-	-	TANK MOUNT
30	5022853SM	1	SPANNER WRENCH
31	5025010X6SM	1	BOLT 1/4-20 X 3/4"
32	5025154SM	1	WASHER, 1/4" SAE
33	5025430SM	1	CLAMP, DOUBLE TUBE
34	5100896SM	2	SPACER,.390 X 1.00 X 1.00 - YZ

Footnotes

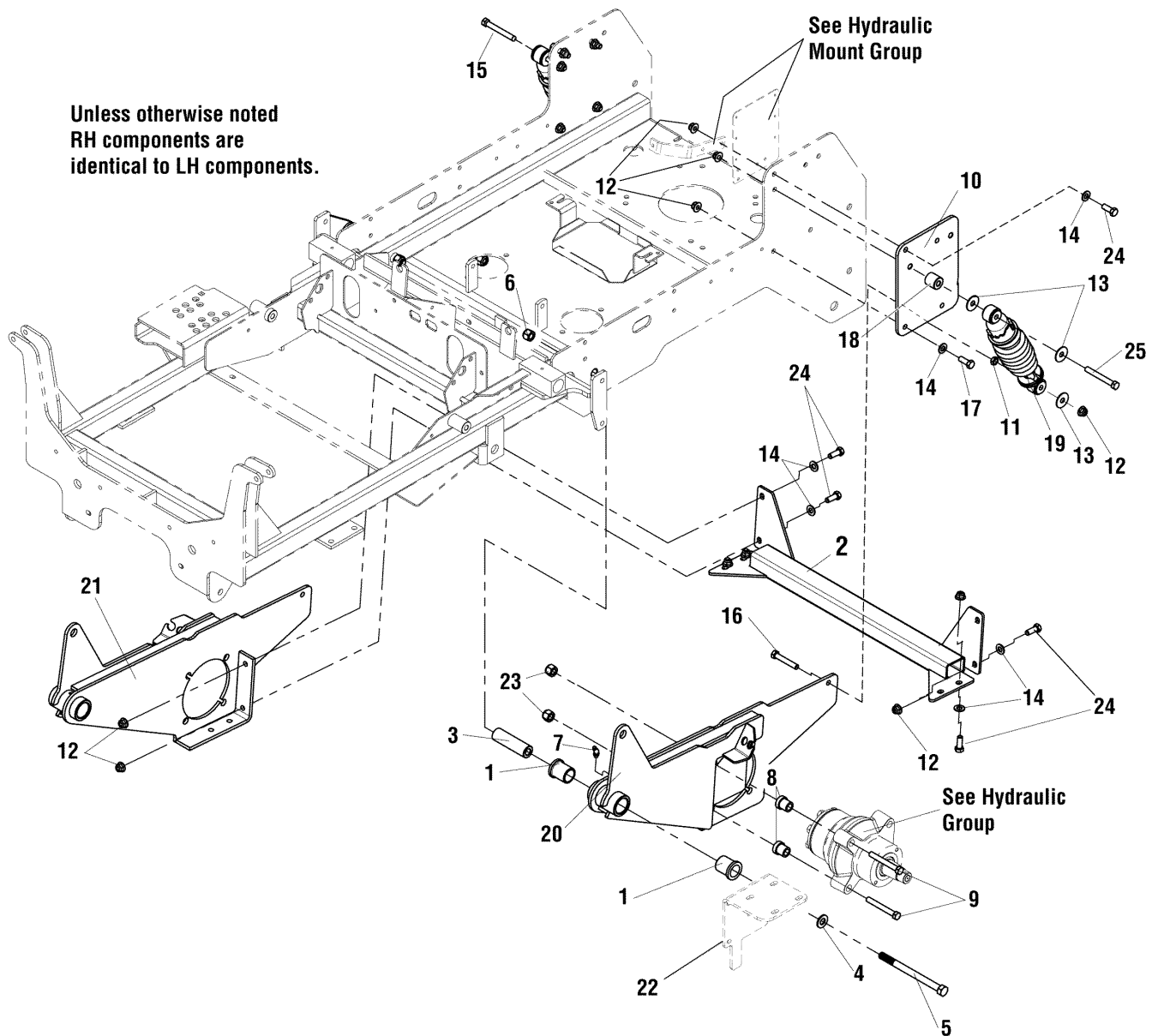
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Rear Suspension Group - 28 HP Briggs & Stratton Models

5301433

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Rear Suspension Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5021541SM	4	BUSHING, FLANGE
2	5404051CSM	1	WELD, TIE BAR - ORG
3	5061339SM	2	SPACER, .52 X 1.00 X 3.42
4	5025440SM	2	WASHER, 1/2 GD9 YZ
5	5025017X52SM	2	BOLT, 1/2-13 X 6-1/2 GD8 YZ
6	5025056SM	2	NUT, 1/2-13 HEX NYLON LOCK
7	5020095SM	2	GREASE FITTING, 1/4-28 STRAIGHT
8	5061670SM	8	SPACER, .53 X 1.00 X 1.00
9	5025017X28SM	8	BOLT, 1/2-13 X 3-1/2 GD5
10	5061751CSM	2	PLATE, FRAME SUPPORT - ORG
11	5046860SM	2	SPACER, .39 X 1.00 X .50
12	5025394SM	16	NUT, 3/8-16 HEX NYLOCK FLANGE
13	5025165SM	6	WASHER, 3/8 FENDER
14	5025293SM	12	WASHER, 3/8 GD.9 FLAT
15	5025013X24SM	1	BOLT, 3/8-16 X 3 GD5 YZ
16	5025013X18SM	2	BOLT, 3/8-16 X 2-1/4 GD5 YZ
17	5025013X8SM	4	BOLT, 3/8-16 X 1 GD5 YZ
18	5100896SM	2	SPACER, .390 X 1.00 X 1.00 - YZ
19	5023436SM	2	SHOCK ABSORBER, # 7417-106
20	5401166CSM	1	WELD, MOTOR MOUNT - LH - ORG
21	5401165CSM	1	WELD, MOTOR MOUNT - RH - ORG
22	-	-	FUEL TANK MOUNT (SEE FUEL TANK & MOUNT GROUP)
23	5025396SM	8	NUT, 1/2-13 HEX NYLOCK FLANGE
24	5025013X10SM	12	BOLT, 3/8-16 X 1-1/4 GD5
25	5025013X28SM	1	BOLT, 3/8-16 X 3-1/2 GD5 YZ

Footnotes

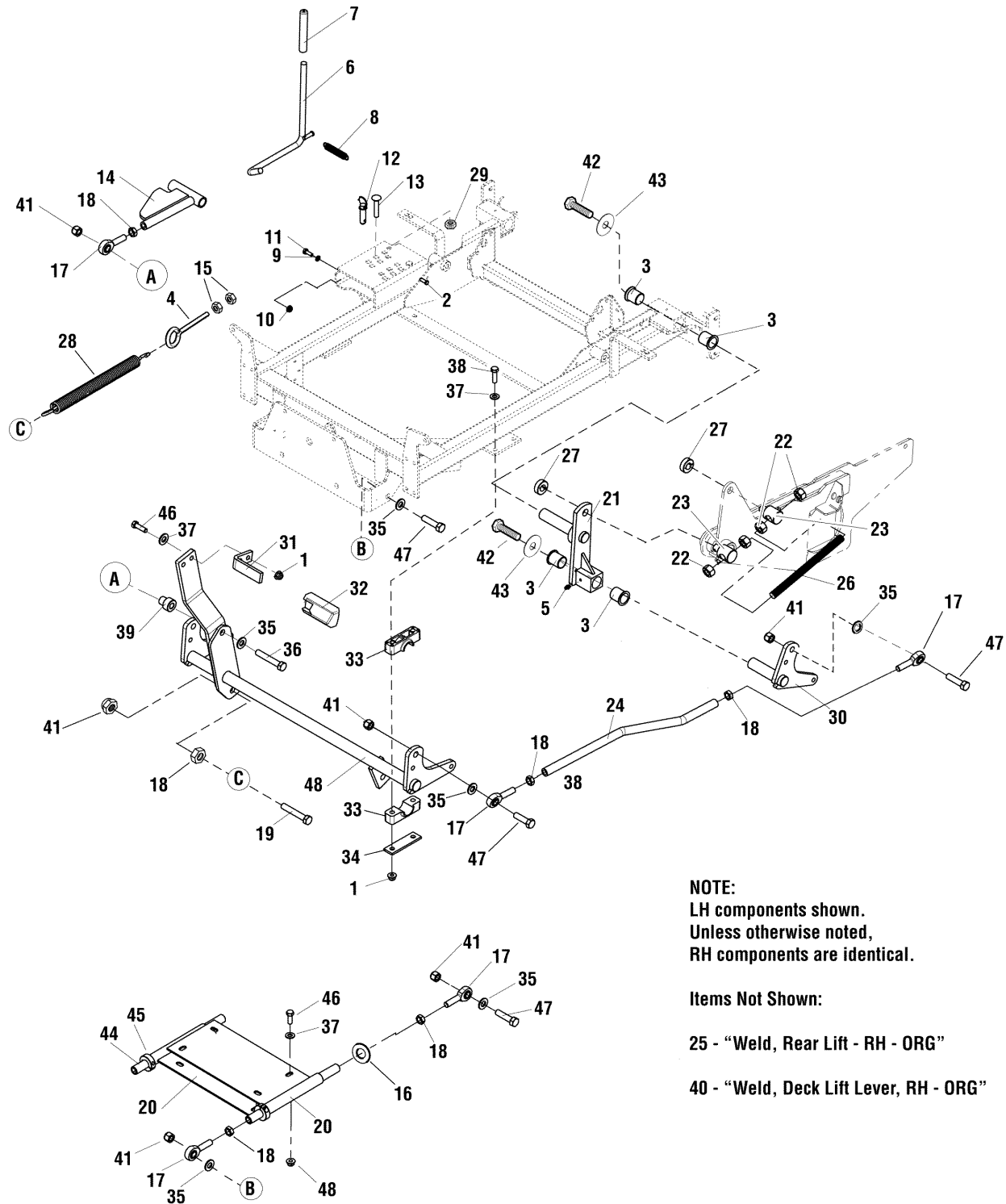
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Deck Lift Group - 28 HP Briggs & Stratton Models

5301434

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



NOTE:
LH components shown.
Unless otherwise noted,
RH components are identical.

Items Not Shown:

25 - "Weld, Rear Lift - RH - ORG"

40 - "Weld, Deck Lift Lever, RH - ORG"

The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Deck Lift Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5025394SM	4	NUT, 3/8-16 HEX NYLOCK FLANGE
2	5025212X4SM	1	PIN, CLEVIS, 1/4 X 1/2
3	5023343SM	8	BUSHING, 1.00 X 1.13 X 1.38, PLASTIC
4	5021812SM	2	EYE BOLT, 3/8-16 X 4-1/4, 1 EYE
5	5020095SM	2	GREASE FITTING, 1/4-28 STRAIGHT
6	5400719CSM	1	WELD, ROD DECK LIFT - ORG
7	5021880SM	1	GRIP, FOAM
8	5020639SM	1	SPRING, EXTENSION
9	5025154SM	2	WASHER, 1/4 SAE
10	5025126SM	2	NUT, 1/4-20 HEX SERR. FLANGE
11	5025010X6SM	2	BOLT, 1/4-20 X 3/4 GD5 YZ
12	5023498SM	1	PIN, HITCH, 1/2 X 2.00 OAL, YP
13	5025146X16SM	1	BOLT, 3/8-16 X 2, CARRIAGE
14	5400769CSM	1	WELD, DECK ADJUST LINK - ORG
15	5025034SM	4	NUT, 3/8 JAM
16	5025158SM	2	WASHER, 1/2 SAE
17	5022434SM	9	BALL JOINT, 1/2-20, MALE
18	5025089SM	11	NUT, 1/2-20 HEX JAM
19	5025017X18SM	2	BOLT, 1/2-13 X 2-1/4 GD5 YZ
20	5400647CSM	2	WELD, DECK STABILIZER - ORG
21	5401664CSM	1	WELD, REAR LIFT - LH - ORG
22	5025040SM	8	NUT, 5/8-11 HEX
23	5045447SM	4	PIVOT, SPRING ROD
24	5100149SM	2	ROD, DECK LIFT BENT
25	5401665CSM	1	WELD, REAR LIFT - RH - ORG
26	5100247SM	2	ROD, 5/8-11 X 9.00
27	5020441SM	4	COLLAR, 5/8 SPLIT
28	5023355SM	2	SPRING, DECK LIFT ASSIST
29	5025100SM	1	NUT, 3/8-16 HEX SIDE LOCK
30	5401671CSM	1	WELD, DECK LIFT LEVER, LH - ORG
31	5061569CSM	1	PEDAL, FOOT - ORG
32	1715834SM	1	RUBBER, FOOT PEDAL
33	5100634SM	4	PIVOT BLOCK, PLASTIC
34	5403925CSM	2	PLATE, PIVOT BLOCK SUPPORT - ORG
35	5025440SM	12	WASHER, 1/2 GD9 YZ
36	5025017X28SM	4	BOLT, 1/2-13 X 3-1/2 GD5
37	5025156SM	8	WASHER, 3/8 SAE
38	5025013X22SM	4	BOLT, 3/8-16 X 2-3/4 GD5 YZ
39	5047103SM	1	ADAPTER, CASTER AXLE
40	5401672CSM	1	WELD, DECK LIFT LEVER, RH - ORG
41	5025098SM	9	NUT, 1/2-20 HEX NYLON LOCK
42	5025443SM	4	BOLT, 3/8-16 X 3/4, GD5, YZ WITH PATCH
43	5100548SM	4	WASHER, .390 X 1.50 X .109, YZ
44	5049868SM	2	SHAFT, DECK STABILIZER

Footnotes

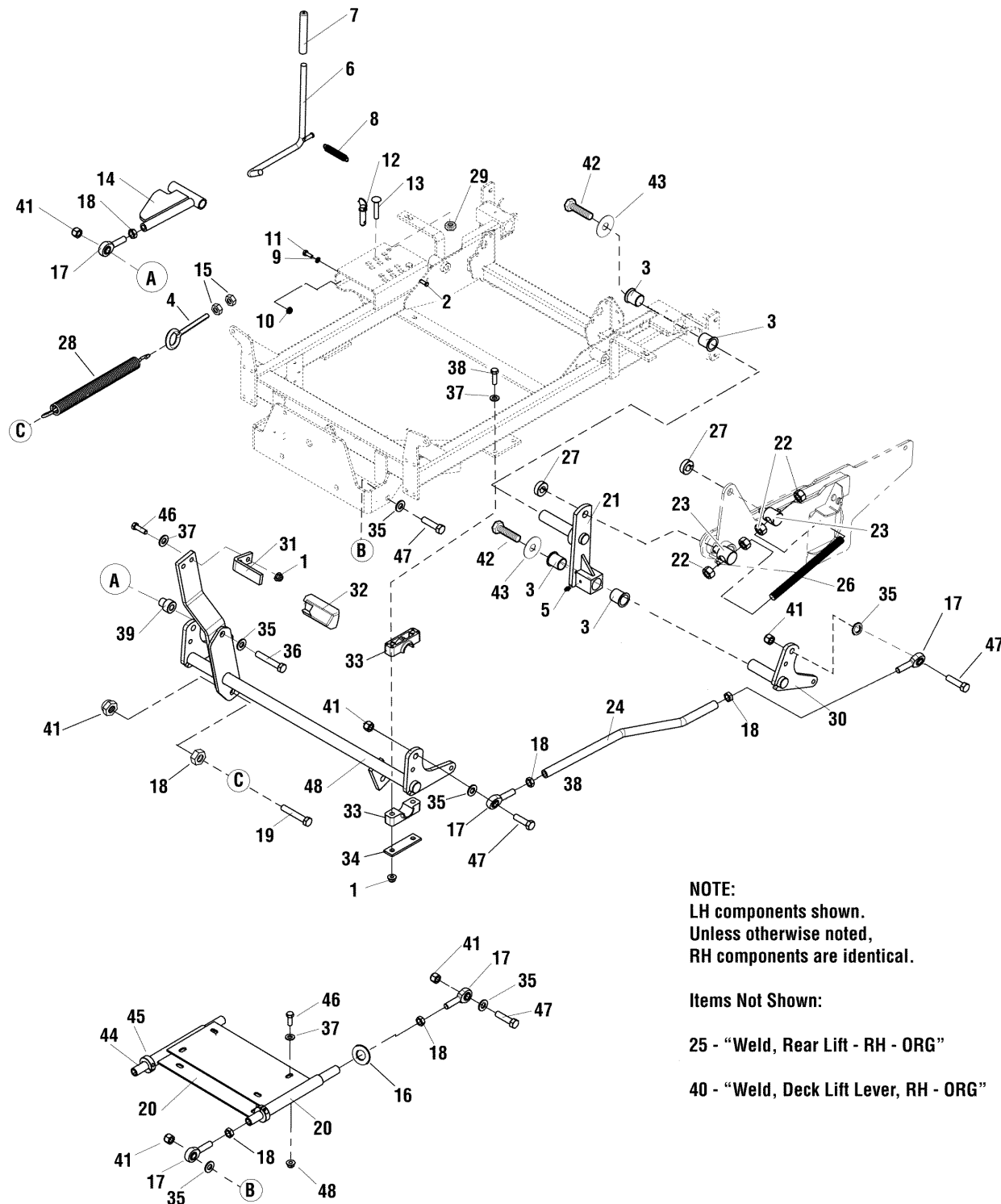
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Deck Lift Group - 28 HP Briggs & Stratton Models

5301434

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



NOTE:
LH components shown.
Unless otherwise noted,
RH components are identical.

Items Not Shown:

25 - "Weld, Rear Lift - RH - ORG"

40 - "Weld, Deck Lift Lever, RH - ORG"

The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Deck Lift Group - 28 HP Briggs & Stratton Models

REF NO.	PART NO.	QTY.	DESCRIPTION
45	5010114SM	2	COLLAR, 3/4 SPLIT
46	5025013X8SM	4	BOLT, 3/8-16 X 1 GD5 YZ
47	5025018X14SM	8	BOLT, 1/2-20 X 1-3/4 GD5 YZ
48	5403949CSM	1	WELD, DECK LIFT SHAFT - ORG

Footnotes

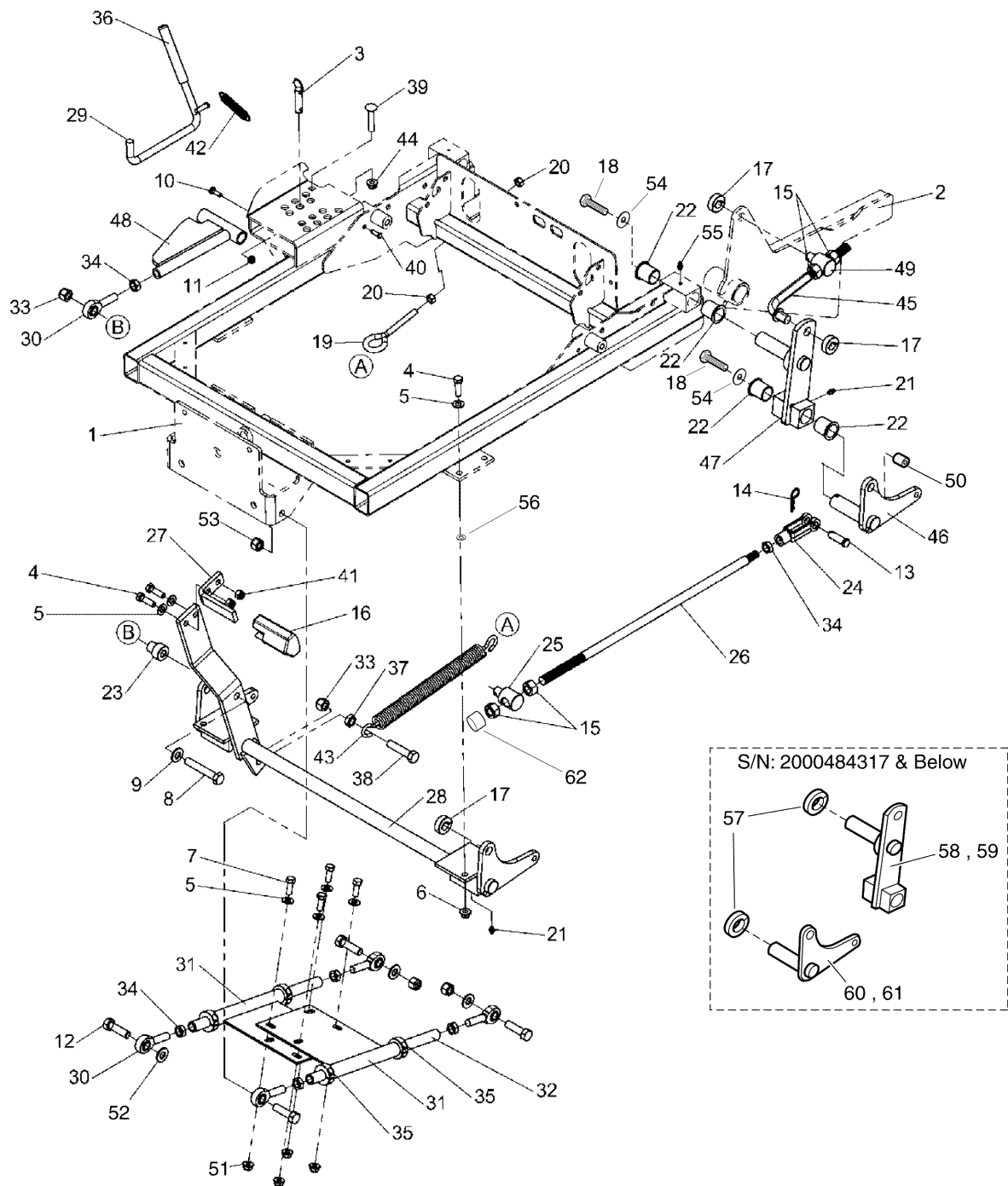
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Deck Lift Group - S/N: 2013202961 & Below

287d1t0

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Deck Lift Group - S/N: 2013202961 & Below

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	-	-	MOTOR MOUNT
3	5023498SM	1	HITCH PIN, 1/2 X 2"
4	5025013X10SM	6	BOLT, 3/8-16 X 1-1/4"
5	5025293SM	10	WASHER, 3/8 GR. 9 FLAT
6	5025394SM	8	NUT, 3/8-16 Hex Nylock Flange
7	5025013X8SM	4	BOLT, 3/8-16 X 1"
8	5025017X24SM	1	BOLT, 1/2-13 X 3"
9	5025158SM	4	WASHER, 1/2" SAE
10	5025010X5SM	2	BOLT, 1/4-20 x 5/8"
11	5025126SM	2	NUT, 1/4-20 Hex Serrated Flange
12	5025018X14SM	4	BOLT, 1/2-20 X 1-3/4"
13	5025328X12SM	2	CLEVIS PIN, 1/2" X 1-1/2"
14	1918196SM	2	HAIR PIN CLIP
15	5025040SM	8	NUT, 5/8-11 HEX
16	1715834SM	1	FOOT PEDAL
17	5020441SM	6	COLLAR, 5/8" Split
18	5025443SM	4	BOLT, 3/8-16X3/4 WITH PATCH (S/N: 2000484318 - 2013202961)
19	5023497SM	1	EYE BOLT, 3/8-16 X 6"
20	1916950SM	2	NUT, 3/8-16 Hex
21	5020095SM	4	GREASE FITTING
22	5023343SM	8	BUSHING, Flange
23	5047103SM	1	ADAPTER, CASTER AXLE
24	5023174SM	2	CLEVIS , 1/2-20, STEEL
25	5045447SM	2	SPRING ROD PIVOT
26	5049971SM	2	DECK ADJUSTMENT ROD
27	5061569CSM	1	FOOT PEDAL MOUNT
28	5049839CSM	1	DECK LIFT SHAFT
29	5061527CSM	1	DECK LIFT LOCK ROD
30	5022434SM	5	BALL JOINT, 1/2-20 Male
31	5049867CSM	2	DECK STABILIZER
32	5049868SM	2	DECK STABILIZER SHAFT
33	5025056SM	2	NUT, 1/2-13 Hex Nylon Lock
34	5025089SM	7	NUT, 1/2-20 Hex Jam
35	5010114SM	4	COLLAR, 3/4" Split
36	5021880SM	1	GRIP
37	5025301SM	1	NUT, 1/2-13 Hex Jam
38	5025017X18SM	1	BOLT, 1/2-13 X 2-1/4"
39	5025146X16SM	1	CARRIAGE BOLT, 3/8-16 X 2"
40	5025412SM	1	CLEVIS PIN, 1/4" x 3/4"
41	5025096SM	2	NUT, 3/8-16 Hex Nylon Lock
42	5020639SM	1	SPRING, Extension
43	5023355SM	1	DECK LIFT SPRING
44	5025100SM	1	NUT, 3/8"-16 SIDE LOCK

Footnotes

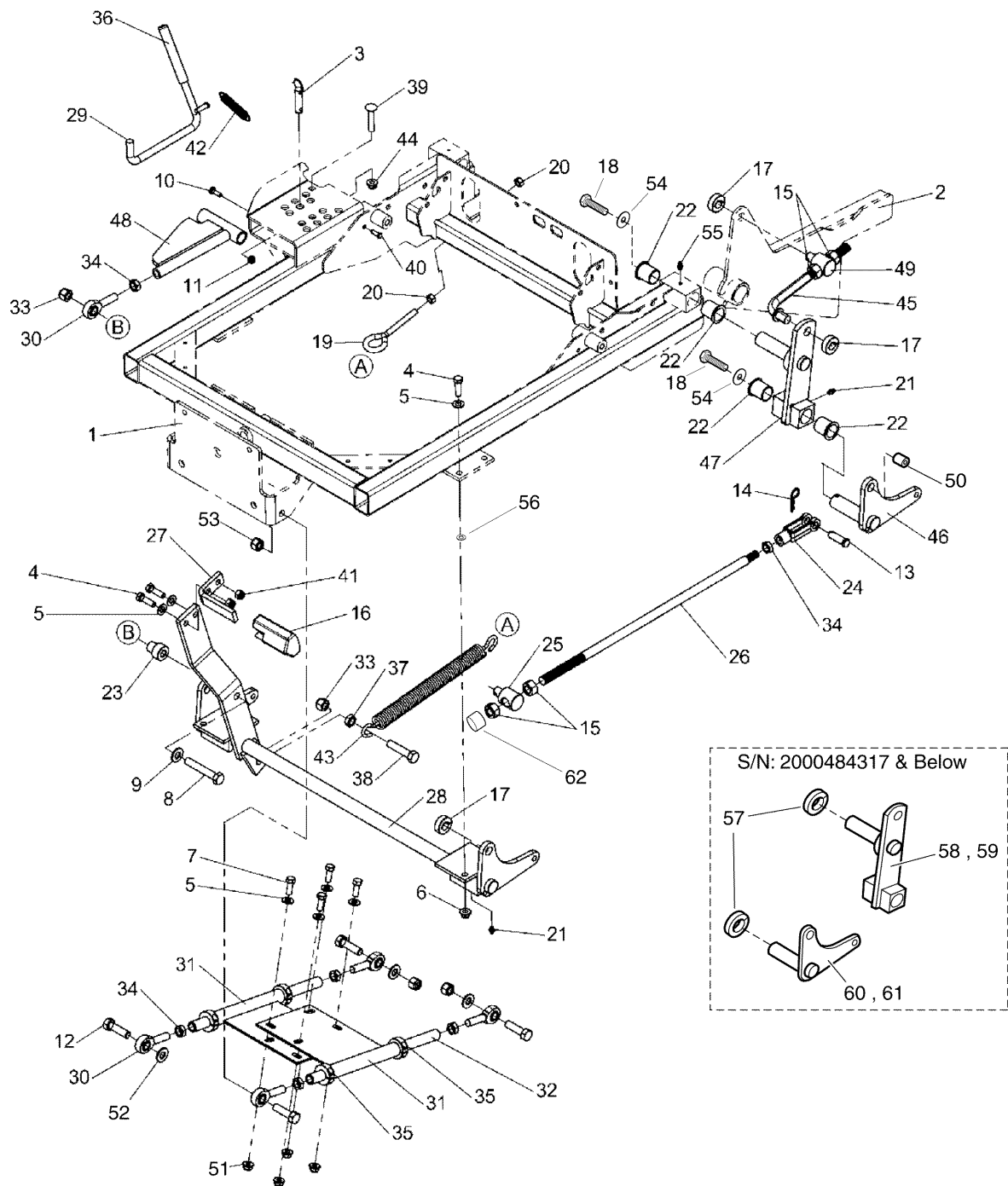
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Deck Lift Group - S/N: 2013202961 & Below

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287d1t0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Deck Lift Group - S/N: 2013202961 & Below

REF NO.	PART NO.	QTY.	DESCRIPTION
45	5049848SM	2	DECK LIFT ROD
46	5402814CSM	1	DECK LIFT PIVOT, LH (S/N: 2000484318 - 2013202961)
46	5402815CSM	1	DECK LIFT PIVOT, RH (S/N: 2000484318 - 2013202961)
47	5600216CSM	1	REAR DECK LIFT, LH (S/N: 2000484318 - 2013202961) (Includes Ref Nos 21 & 22)
47	5401666CSM	1	REAR DECK LIFT, RH (S/N: 2000484318 - 2013202961) (Includes Ref Nos 21 & 22)
48	5061523CSM	1	DECK ADJUST LINK
49	5045447SM	2	SPRING ROD PIVOT
49	5045856SM	2	SPRING ROD PIVOT
50	5061780SM	2	BUSHING, .510 X .625 X .500
51	5025128SM	4	NUT, 3/8"-16 SERRATED FLANGE
52	5025440SM	4	WASHER, 1/2" GR. 9 FLAT
53	5025098SM	4	NUT, 1/2"-20 NYLON LOCK
54	5100548SM	4	FLAT WASHER, THICK (S/N: 2000484318 - 2013202961)
55	5020020SM	2	GREASE FITTING 45
56	5025156SM	4	WASHER, 3/8" SAE
57	5020602SM	4	COLLAR, 1" SPLIT (S/N: 2000484317 & Below) (Includes Ref Nos 21 & 22)
58	5049836CSM	1	WELD, REAR LIFT, LH - ORG (S/N: 2000484317 & Below) (Includes Ref Nos 21 & 22)
59	5049837CSM	1	WELD, REAR LIFT, RH - ORG (S/N: 2000484317 & Below)
60	5045449CSM	1	WELD, PIVOT, DECK LIFT - LH - ORG (S/N: 2000484317 & Below)
61	5045450CSM	1	WELD, PIVOT, DECK LIFT - RH - ORG (S/N: 2000484317 & Below)
62	5101028SM	2	CAP, BLACK VINYL

Footnotes

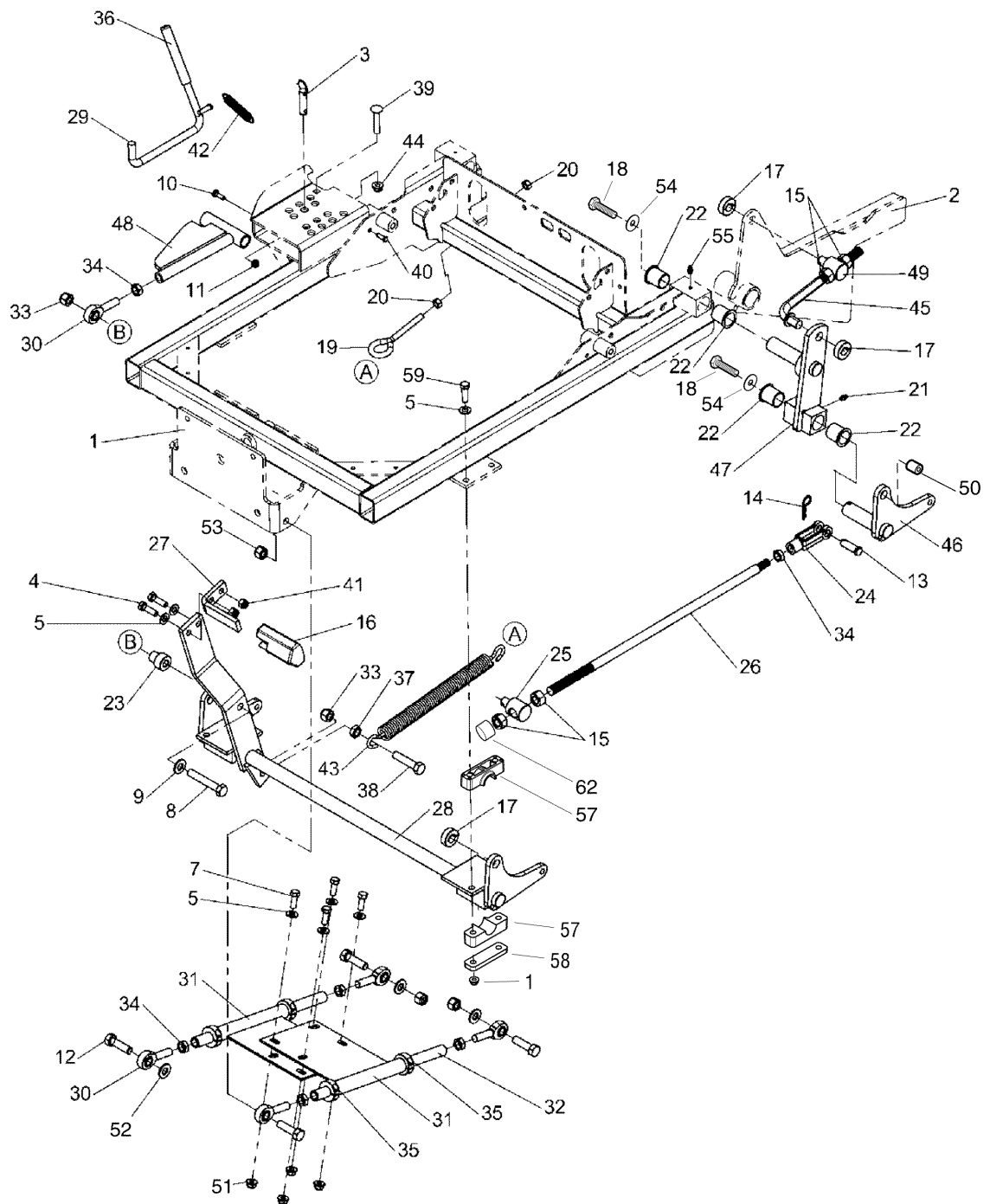
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Deck Lift Group - S/N: 2013202962 & Above

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287d1t1



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Deck Lift Group - S/N: 2013202962 & Above

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MAIN FRAME
2	-	-	MOTOR MOUNT
3	5023498SM	1	HITCH PIN, 1/2 X 2"
4	5025013X10SM	6	BOLT, 3/8-16 X 1-1/4"
5	5025293SM	10	WASHER, 3/8 GR. 9 FLAT
6	5025394SM	8	NUT, 3/8-16 Hex Nylock Flange
7	5025013X8SM	4	BOLT, 3/8-16 X 1"
8	5025017X24SM	1	BOLT, 1/2-13 X 3"
9	5025158SM	4	WASHER, 1/2" SAE
10	5025010X5SM	2	BOLT, 1/4-20 x 5/8"
11	5025126SM	2	NUT, 1/4-20 Hex Serrated Flange
12	5025018X14SM	4	BOLT, 1/2-20 X 1-3/4"
13	5025328X12SM	2	CLEVIS PIN, 1/2" X 1-1/2"
14	1918196SM	2	HAIR PIN CLIP
15	5025040SM	8	NUT, 5/8-11 HEX
16	1715834SM	1	FOOT PEDAL
17	5020441SM	6	COLLAR, 5/8" Split
18	5025443SM	4	BOLT, 3/8-16X3/4 WITH PATCH
19	5023497SM	1	EYE BOLT, 3/8-16 X 6"
20	1916950SM	2	NUT, 3/8-16 Hex
21	5020095SM	4	GREASE FITTING
22	5023343SM	8	BUSHING, Flange
23	5047103SM	1	ADAPTER, CASTER AXLE
24	5023174SM	2	CLEVIS , 1/2-20, STEEL
25	5045447SM	2	SPRING ROD PIVOT
26	5049971SM	2	DECK ADJUSTMENT ROD
27	5061569CSM	1	FOOT PEDAL MOUNT
28	5404305CSM	1	DECK LIFT SHAFT
29	5061527CSM	1	DECK LIFT LOCK ROD
30	5022434SM	5	BALL JOINT, 1/2-20 Male
31	5049867CSM	2	DECK STABILIZER
32	5049868SM	2	DECK STABILIZER SHAFT
33	5025056SM	2	NUT, 1/2-13 Hex Nylon Lock
34	5025089SM	7	NUT, 1/2-20 Hex Jam
35	5010114SM	4	COLLAR, 3/4" Split
36	5021880SM	1	GRIP
37	5025301SM	1	NUT, 1/2-13 Hex Jam
38	5025017X18SM	1	BOLT, 1/2-13 X 2-1/4"
39	5025146X16SM	1	CARRIAGE BOLT, 3/8-16 X 2"
40	5025412SM	1	CLEVIS PIN, 1/4" x 3/4"
41	5025096SM	2	NUT, 3/8-16 Hex Nylon Lock
42	5020639SM	1	SPRING, Extension
43	5023355SM	1	DECK LIFT SPRING
44	5025100SM	1	NUT, 3/8"-16 SIDE LOCK

Footnotes

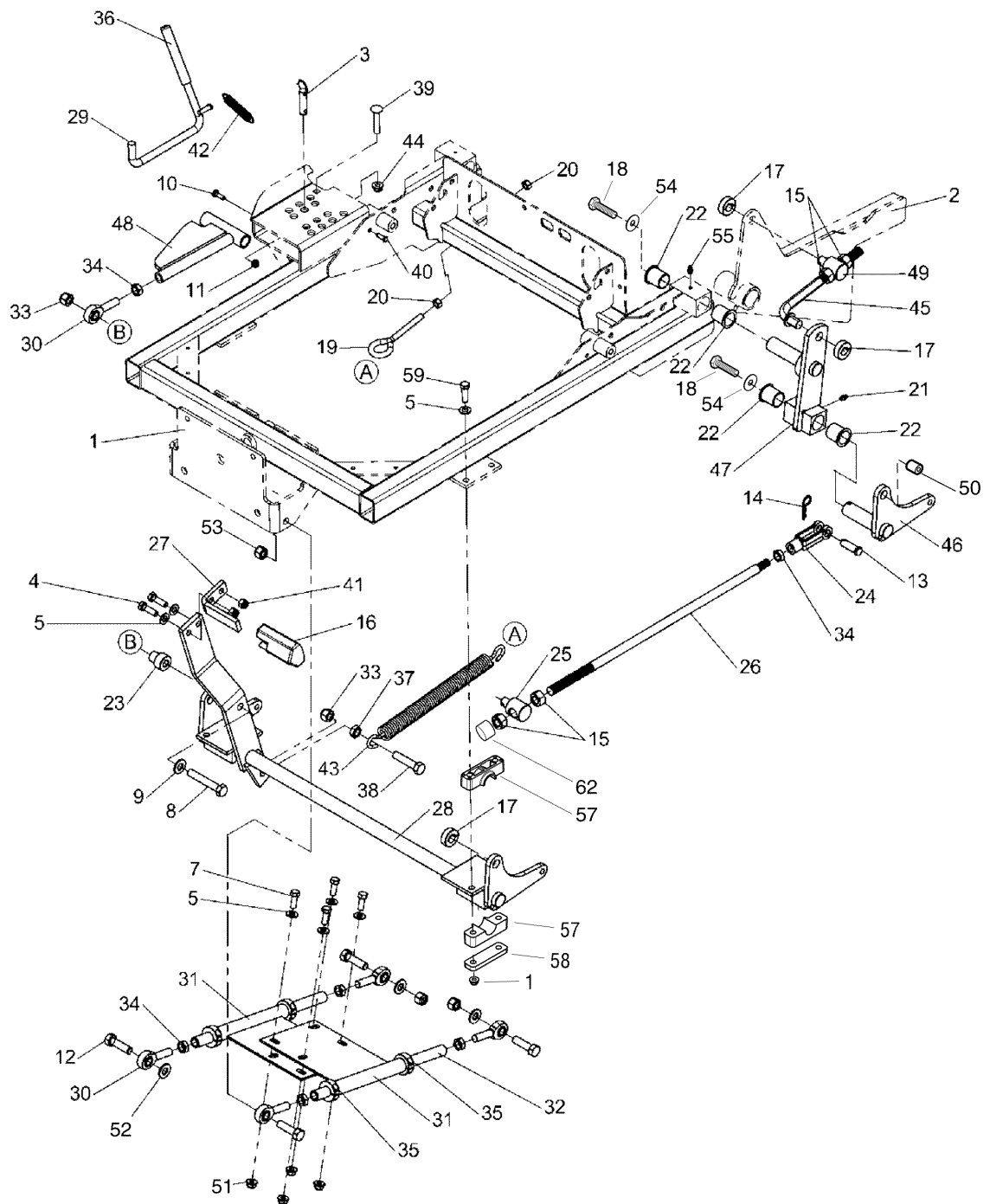
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Deck Lift Group - S/N: 2013202962 & Above

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287d1t1



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

Deck Lift Group - S/N: 2013202962 & Above

REF NO.	PART NO.	QTY.	DESCRIPTION
45	5049848SM	2	DECK LIFT ROD
46	5402815CSM	1	DECK LIFT PIVOT, RH
46	5402814CSM	1	DECK LIFT PIVOT, LH
47	5600216CSM	1	REAR DECK LIFT, LH
47	5401666CSM	1	REAR DECK LIFT, RH
48	5061523CSM	1	DECK ADJUST LINK
49	5045447SM	2	SPRING ROD PIVOT
49	5045856SM	2	SPRING ROD PIVOT
50	5061780SM	2	BUSHING, .510 X .625 X .500
51	5025128SM	4	NUT, 3/8"-16 SERRATED FLANGE
52	5025440SM	4	WASHER, 1/2" GR. 9 FLAT
53	5025098SM	4	NUT, 1/2"-20 NYLON LOCK
54	5100548SM	4	FLAT WASHER, THICK
55	5020020SM	2	GREASE FITTING 45
56	5025156SM	4	WASHER, 3/8" SAE
57	5100634SM	4	PIVOT BLOCK, PLASTIC
58	5403925CSM	2	PLATE, PIVOT BLOCK SUPPORT - ORG
59	5025013X22SM	4	BOLT, 3/8-16 X 2-3/4 GD5 YZ
60	5101028	2	CAP, BLACK VINYL

Footnotes

The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

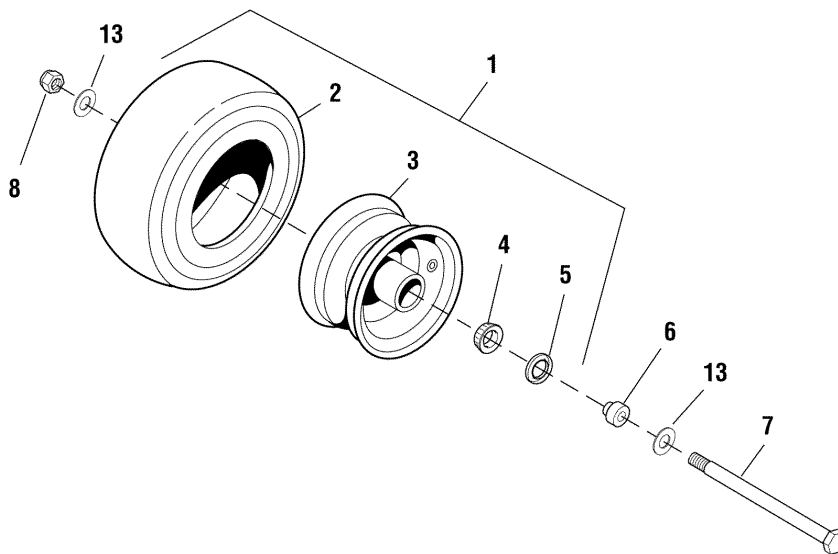
Wheel & Tire Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

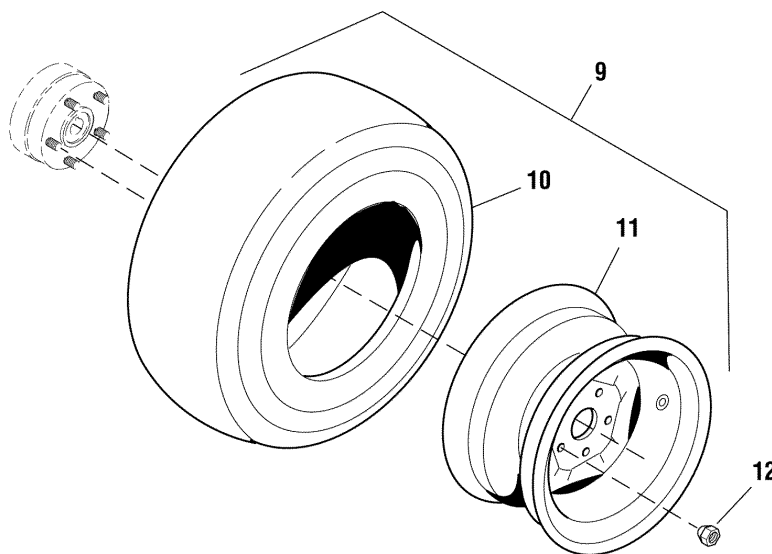
5301279

5301279

Front Wheels & Tires



Rear Wheels & Tires



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

5900764 - Citation

Wheel & Tire Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5022631SSM	2	TIRE, CASTER, 13 X 5.00-6
1	5022631SSM	2	TIRE, CASTER, 13 X 5.00-6 (Includes Ref No. 2 - 7 & 15)
1	5023280SM	2	* FLAT-FREE TIRE ASSEMBLY, 13 x 5.0 - 6
2	5022029X1SM	2	TIRE, 13 x 5.0 - 6
2	5022029X1SM	2	TIRE, 13 x 5.0 - 6 (Includes Ref No. 4 & 5, see foot note.)
3	5022631SX1SM	2	WHEEL ASSEMBLY, for 13 x 5.0 - 6 Tire, Complete (Includes Ref No. 4 & 5)
4	5022631SX2SM	4	BEARING, Tapered Roller (2 per tire)
5	5022631SX3SM	4	GREASE SEAL (2 per tire)
6	5047103SM	4	ADAPTER, CASTER AXLE (2 per tire)
7	5025017X64SM	2	BOLT, 1/2-13 X 8 GD5 YZ (NLA)
8	5025396SM	2	NUT, 1/2-13 HEX NYLOCK FLANGE
9	5023369SM	2	TIRE ASSM, 22 X 11.00-10 (Includes Ref. Nos 10 and 11.)
10	5023369X2SM	2	TIRE, 22 X 11.0 - 10
11	5023369X1SM	2	WHEEL ASSEMBLY, 10 X 7
12	5020601SM	10	NUT, 1/2-20, FOR WHEEL BOLT SILVER
13	5025158SM	2	WASHER, 1/2 SAE
14	5022631SX4SM	2	BEARING, RACE, (SV) (Not Shown)

Footnotes

The above parts group applies to the following Mfg. Nos.:

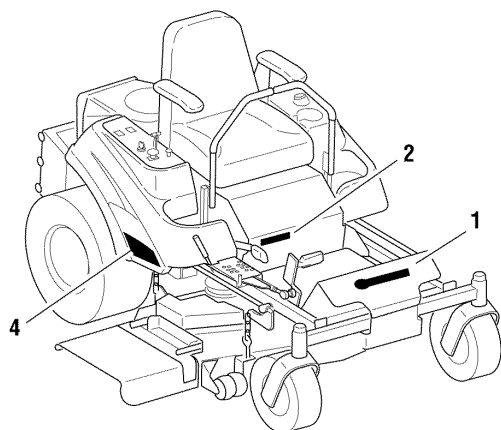
5900762 - Citation

5900764 - Citation

Decals - Brand & Model

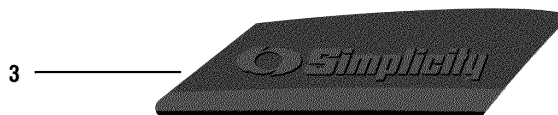
NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

287dclb

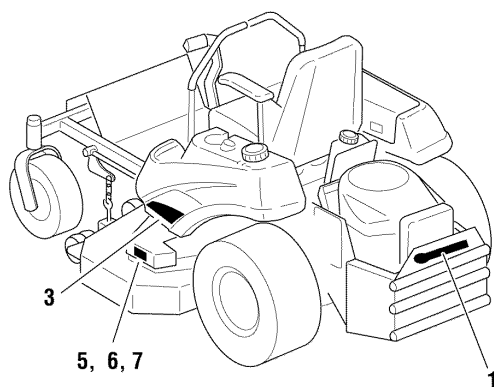


1 ———  **Simplicity**

2 ——— **Citation**



3 ———



4 ———

5 ——— **48"**

6 ——— **52"**

7 ——— **61"**

The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

5900764 - Citation

Decals - Brand & Model

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1722551SM	1	DECAL, Simplicity Logo (Qty: 1 on models w/ carb guard only)
2	5061821SM	1	DECAL, Citation
3	5061817SM	1	DECAL, Badge, RH
4	5061816SM	1	DECAL, Badge, LH
5	5022811SM	1	DECAL, 48" (48" Models Only)
6	5022812SM	1	DECAL, 52" (52" Models Only)
7	5022813SM	1	DECAL, 61" (61" Models Only)
8	276636	1	LABEL, BRIGGS & STRATTON LOGO (Briggs & Stratton models only)

Footnotes

The above parts group applies to the following Mfg. Nos.:

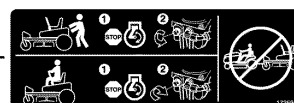
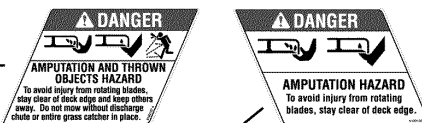
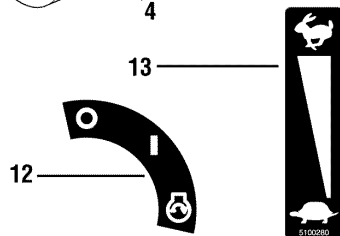
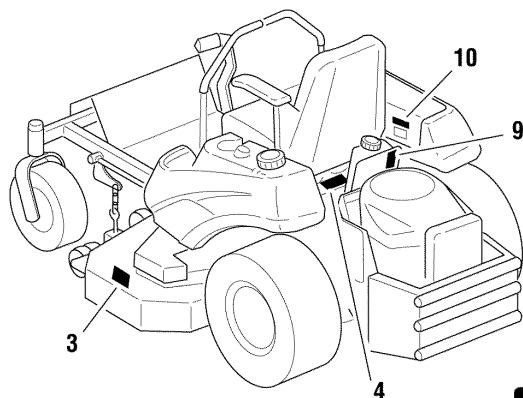
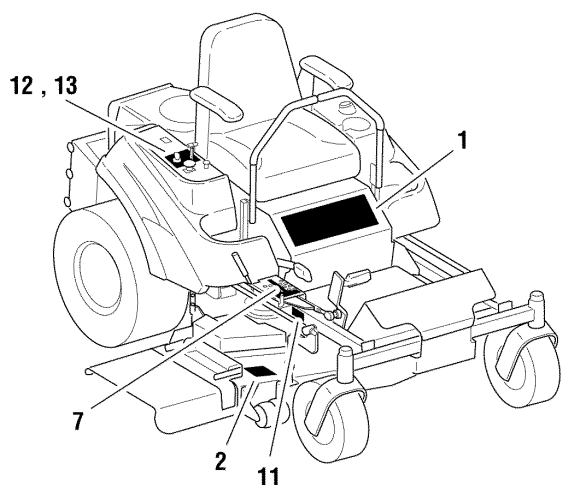
5900762 - Citation

5900764 - Citation

Decals - Safety & Operation

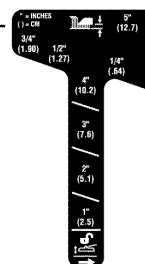
NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

5301487



Belts & Blades	
Tractor	
Pump Drive Belt	5100555
61" Mower	
Deck Drive Belt	5022061
Mower Blade	5020642

Belts & Blades	
Tractor	
Pump Drive Belt	5022314
44" Mower	
Deck Drive Belt	5023466
Mower Blade	5081827
48" Mower	
Deck Drive Belt	5023297
Mower Blade	5020643
52" Mower	
Deck Drive Belt	5023436
Mower Blade	5021227



Key	Charge	PTO	Auxiliary
Switch	Circuit	Clutch	
20A	20A	20A	20A

The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

5900764 - Citation

Decals - Safety & Operation

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5100710SM	1	DECAL, MAIN
2	5100137SM	1	DECAL, DANGER, MOWER DISCHARGE
3	5100136SM	1	DECAL, DANGER, MOWER
4	1725941SM	1	DECAL, CZT HYDRO RELE
5	5100425SM	1	DECAL, BELT & BLADE, IS1500ZX (located under seat mount) (61" Models Only)
6	5100668SM	1	DECAL, Belt & Blade (located under seat mount) (52" Models Only)
7	5061724SM	1	DECAL-HEIGHT CITATION
8	5061245SM	1	DECAL, PINCH POINT
9	5048454SM	1	DECAL, OIL RESEVOIR
10	5046503SM	1	DECAL, FUSE LOCATION
11	-	1	DECAL, ID PLATE (NOT SHOWN)
12	5048970SM	1	DECAL, IGNITION SWITCH
13	5100280SM	1	DECAL, THROTTLE CONTROL
14	5100683SM	2	DECAL, WARNING, ROLL BAR (NOT SHOWN)
15	277802SM	1	LABEL, EMISSION CONTROL CALIF. 2008 (NOT SHOWN)

Footnotes

The above parts group applies to the following Mfg. Nos.:

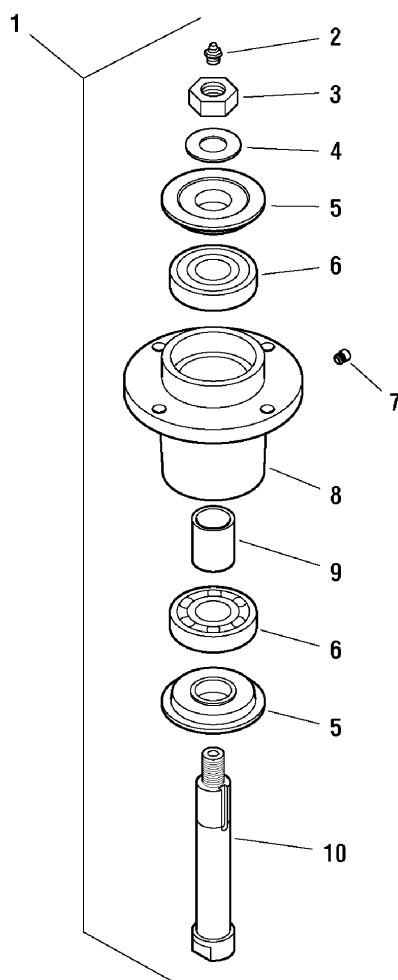
5900762 - Citation

5900764 - Citation

Spindle Service Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

SPINDLE



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

5900764 - Citation

Spindle Service Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5061095SM	3	ASSM, SPINDLE, LOW PROFILE (SV) (Includes Ref No. 2 - 10)
2	5023329SM	3	GREASE FITTING (SV)
3	5025405SM	3	NUT, 3/4-16 HEX (SV)
4	5025406SM	3	WASHER, 3/4" BELLEVILLE (SV)
5	5049793SM	6	TRASH SHIELD (SV)
6	5023330SM	6	BEARING (SV)
7	5023296SM	3	RELIEF VALVE (SV)
8	5061097SM	3	SPINDLE HOUSING (SV)
9	5061099SM	3	SPACER, 1.00 x 1.25 x 1.75 (SV)
10	5061098SM	3	SPINDLE SHAFT (SV)

Footnotes

The above parts group applies to the following Mfg. Nos.:

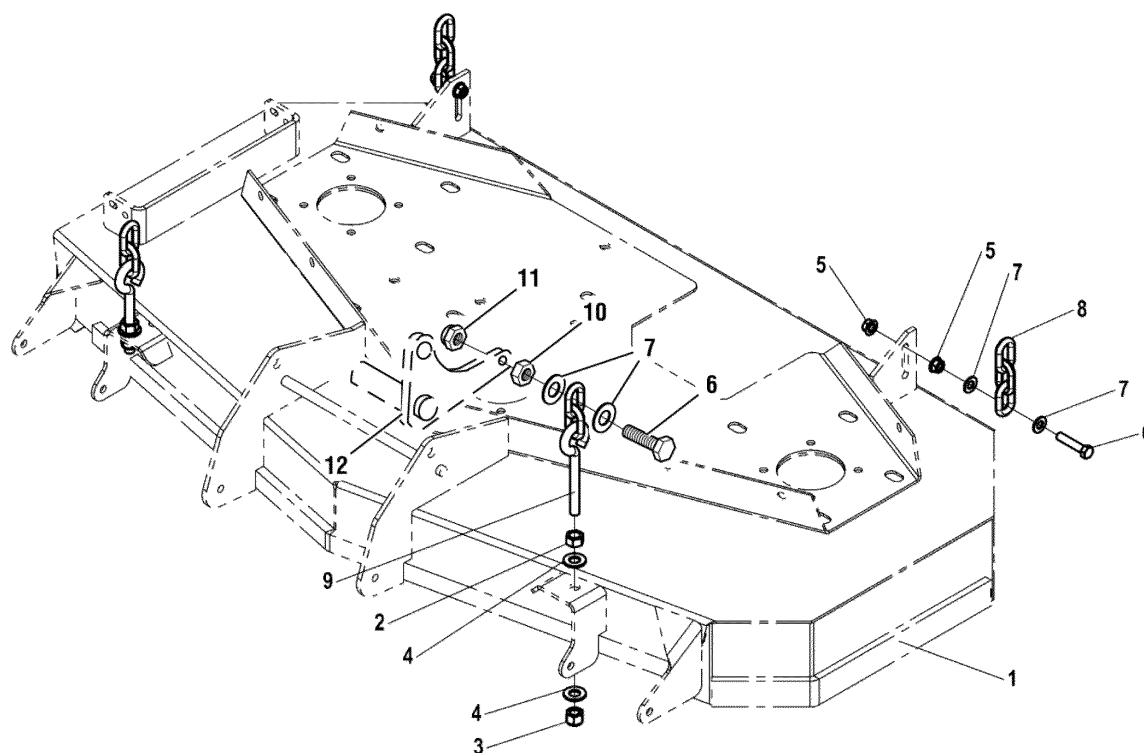
5900762 - Citation

5900764 - Citation

48" & 52" Mower Deck - Hanger Chains

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

2875ch0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

48" & 52" Mower Deck - Hanger Chains

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MOWER DECK
2	5025038SM	2	NUT, 1/2-13 HEX
3	5025396SM	2	NUT, 1/2-13 HEX NYLOCK FLANGE
4	5025158SM	2	WASHER, 1/2" SAE
5	5025128SM	4	NUT, 3/8-16 HEX SERRATED FLANGE
6	5025013X14SM	6	BOLT, 3/8-16 X 1-3/4" GD5
7	5025156SM	12	WASHER, 3/8" SAE
8	5050878X3SM	2	CHAIN, 5/16" GD30, 3 LINKS
9	5047503SM	2	HANGER, FRONT DECK - 2 LINK
10	5025084SM	4	NUT, 3/8-16 HEX JAM
11	5025394SM	4	NUT, 3/8-16 HEX NYLOCK FLANGE
12	-	-	DECK LIFT PIVOT

Footnotes

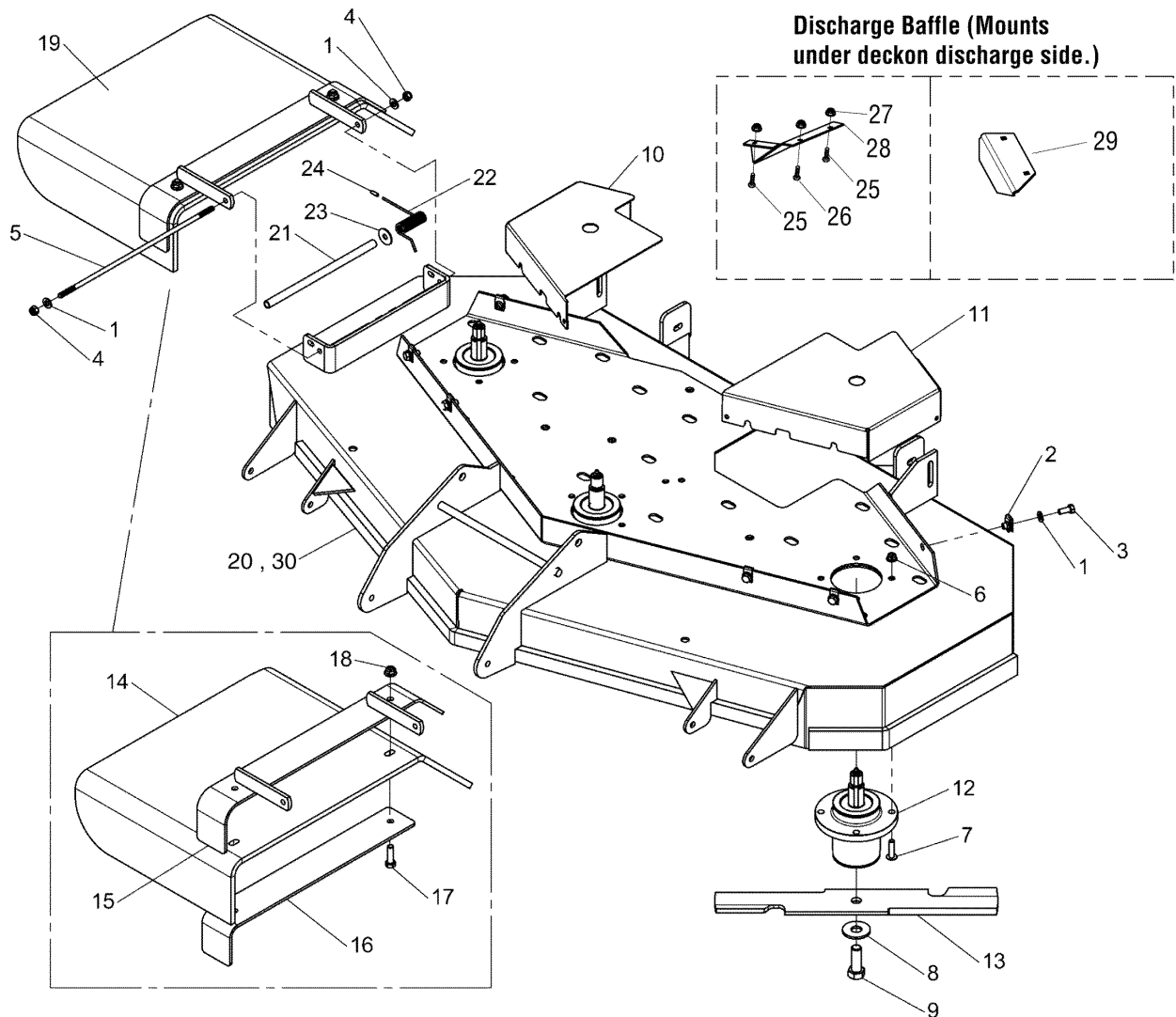
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

48" & 52" Mower Deck - Housing, Cover, Spindle & Blade

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

2875hc0



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

48" & 52" Mower Deck - Housing, Cover, Spindle & Blade

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5025155SM	8	WASHER, 5/16" SAE
2	5022308SM	6	BODY CLIP, 5/16-18
3	5025011X6SM	6	BOLT, 5/16-18 X 3/4"
4	5025045SM	2	NUT 5/16-24 Hex Nylon Lock
5	5042555SM	1	ROD, Linkage
6	5025392SM	12	NUT, 5/16-18 Hex Nylock Flange
7	5023156SM	12	BOLT, Flange Head, 5/16-18 x 1-1/4
8	5025159SM	3	WASHER, 5/8" USS
9	5025320X14SM	3	BOLT, 5/8-11 X 1-3/4"
10	5049881CSM	1	GUARD, 48" DECK - RH
10	5061810CSM	1	GUARD, 52" DECK - RH
11	5049882CSM	1	GUARD, 48" DECK - LH
11	5061811CSM	1	GUARD, 52" DECK - LH
12	5061095SM	3	SPINDLE ASSEMBLY, Complete
13	5020843ASM	3	MOWER BLADE, 16-1/4"
13	5021227ASM	3	MOWER BLADE, 18"
14	5100524SM	1	RUBBER CHUTE
15	5402361CSM	1	CHUTE FRAME
16	5402362CSM	1	CHUTE SUPPORT
17	5025013X10SM	1	BOLT, 3/8-16 X 1-1/4"
18	5025394SM	1	NUT, 3/8-16 Hex Nylock Flange
19	5600089SM	1	DISCHARGE CHUTE ASSEMBLY
20	5300030SM	1	DECK SHELL W/DECALS, 48"
20	5300031SM	1	DECK SHELL W/DECALS, 52" (S/N: 2012619803 & Below)
21	5050086X8SM	1	TORSION SPRING SPACER
22	5023385SM	1	TORSION SPRING
23	5025164SM	1	WASHER, 5/16" Fender
24	5023489SM	1	CAP
25	5025145X6SM	1	BOLT, 5/16-18 CARRIAGE, 3/4"
26	5025145X8SM	1	BOLT, 5/16-18 CARRIAGE, 1"
27	5025392SM	2	NUT, 5/16-18 NYLOCK FLANGE
28	5401254CSM	1	WELD, DISCHARGE BAFFLE, ORG - 52" (S/N: 2012619803 & Below)
29	5403548CSM	1	WELD, DISCHARGE BAFFLE, ORG - 52" (S/N: 2012619804 & Above)
30	5600140	1	DECK SHELL W/ DECALS - 52" (5403609C) (S/N: 2012619804 & Above)

Footnotes

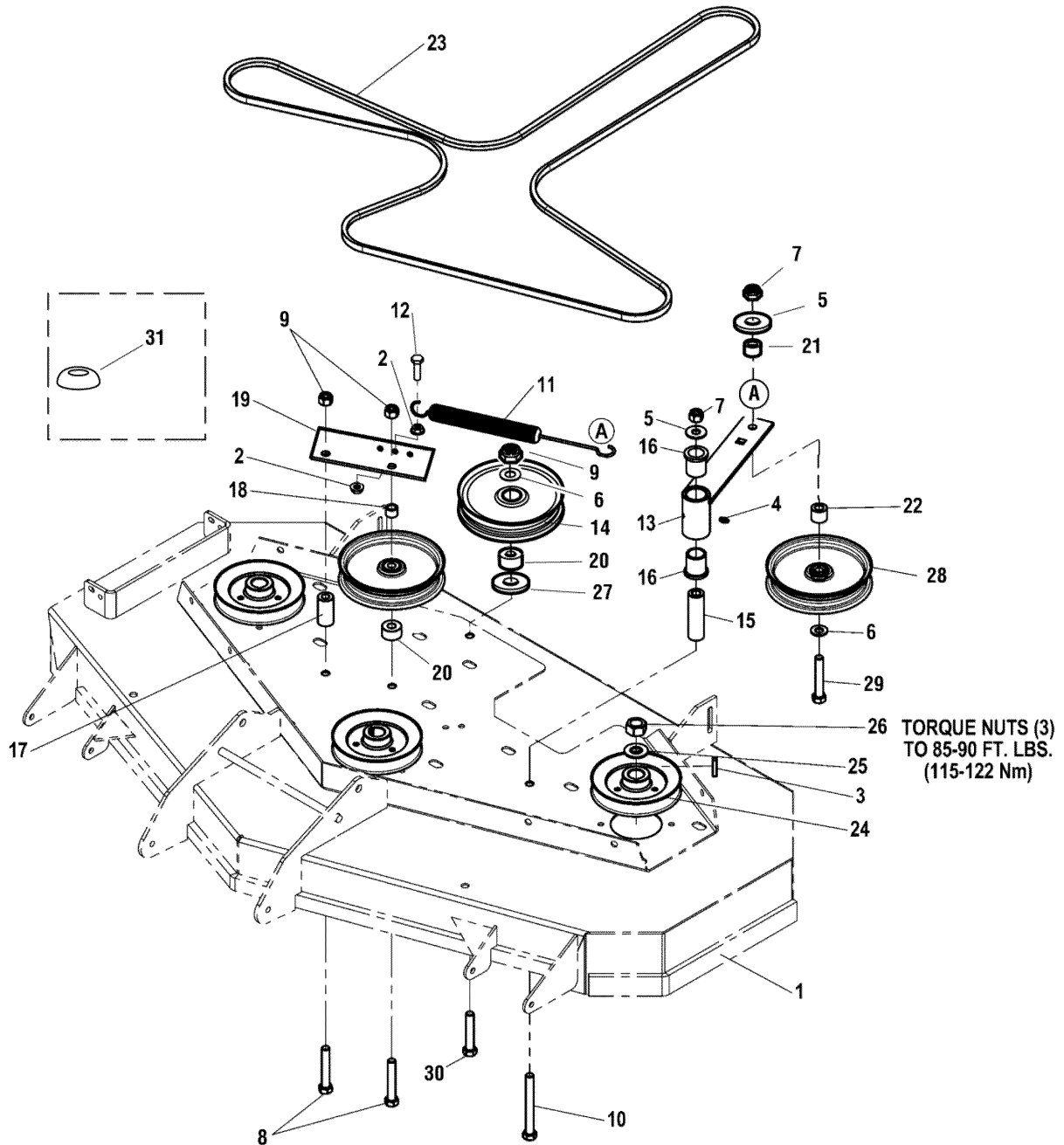
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

48" & 52" Mower Deck - Pulleys, Belts & Idler Arm

2875pb0

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

48" & 52" Mower Deck - Pulleys, Belts & Idler Arm

REF NO.	PART NO.	QTY.	DESCRIPTION
1	-	-	MOWER DECK
2	1931277SM	2	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
3	5050407X5SM	3	KEY, 1/4 SQ. X 1-1/4
4	5020095SM	1	GREASE FITTING
5	5025150SM	2	WASHER, 1/2" USS
6	5025158SM	2	WASHER, 1/2" SAE
7	5025056SM	2	NUT, 1/2-13 HEX NYLON LOCK
8	5025017X24SM	2	BOLT, 1/2-13 X 3" GD5
9	5025332SM	3	NUT, 1/2"-13 SIDE LOCK
10	1926159SM	1	BOLT, 1/2-13 X 5" GD5 YZ
11	5023340SM	1	SPRING, EXTENSION, SWIVEL END
12	5025011X10SM	1	BOLT, 5/16-18 X 1-1/4" GD5 YZ
13	5045106CSM	1	IDLER ARM
14	5600184SM	2	KIT, PULLEY & SHIELD (Includes Part Nos 5021976 & 5101103)
15	5045022SM	1	SPACER, .52 X 1.00 X 3.50
16	5021541SM	2	BUSHING, FLANGE
17	5043607SM	1	SPACER, .50 X 1.00 X 2.00
18	5047027SM	1	SPACER, .51 X .75 X .56
19	5402555CSM	1	ANCHOR, SPRING
20	5047142SM	2	SPACER, .52 X 1.25 X .70
21	5045023SM	1	SPACER, .52 X 1.00 X .44
22	5044673SM	1	SPACER, .52 X 1.00 X .88
23	5023297SM	1	BELT, 48" DECK
23	5023435SM	1	BELT, 52" DECK
24	5023175SM	3	PULLEY, 5.72., 48" DECK
24	5023178SM	3	PULLEY, 6.122 OD., 52" DECK
25	5025406SM	3	WASHER, 3/4" BELLEVILLE
26	5025405SM	3	NUT, 3/4-16 HEX
27	5044913SM	1	WASHER, FRAME RETAINING
28	5100529SM	1	PULLEY, IDLER, 6.75 OD X 1.62 FACE
29	5025017X28SM	1	BOLT, 1/2-13 X 3-1/2" GD5
30	5025017X22	1	BOLT, 1/2-13 X 2-3/4" GD5
31	5101103SM	3	SHIELD, PULLEY BEARING (PULLEY BEARING SHIELDS ARE INSTALLED ON TOP OF 5021976 PULLEYS)

Footnotes

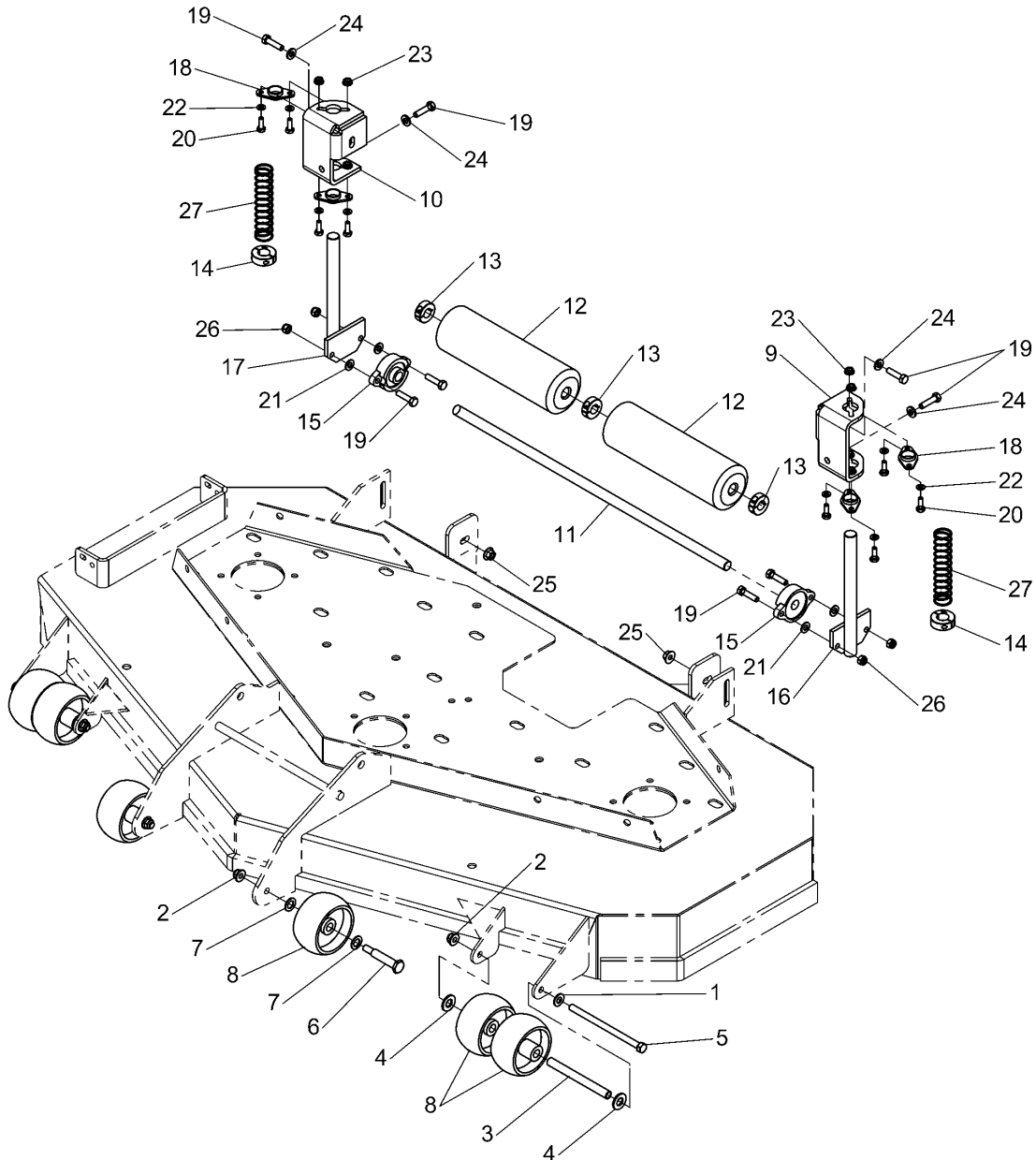
The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

48" & 52" Mower Deck - Rollers

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

2875r10



The above parts group applies to the following Mfg. Nos.:

5900762 - Citation

48" & 52" Mower Deck - Rollers

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5025156SM	2	WASHER 3/8" SAE
2	5025394SM	4	NUT, 3/8-16 Hex Nylock Flange
3	5046586SM	2	SPACER, .38 X .50 X 5.06
4	5025158SM	4	WASHER, 1/2" SAE
5	5025013X48SM	2	BOLT, 3/8-16 X 6"
6	2108765SM	2	BOLT, REAR WHEEL
7	1960027SM	4	WASHER
8	1714760SM	6	GAUGE WHEEL
9	5403622CSM	1	STRIPER MOUNT, LH
10	5403623CSM	1	STRIPER MOUNT, RH
11	5046903SM	1	SHAFT, Roller
12	5020785SM	2	ROLLER
13	5020441SM	3	COLLAR, 5/8" Split
14	5020594SM	2	COLLAR, 3/4" Double Split
15	5022846SM	2	BEARING, Flange
16	5046900CSM	1	GUIDE SHAFT, LH
17	5046901CSM	1	GUIDE SHAFT, RH
18	5023155SM	4	BUSHING, Flange
19	5025010X10SM	8	BOLT, 1/4-20 X 1-1/4"
20	5025010X6SM	8	BOLT, 1/4-20 X 3/4"
21	5025154SM	4	WASHER, 1/4" SAE
22	5025154SM	8	WASHER, 1/4" SAE
23	5025391SM	8	NUT, 1/4-20 Hex Nylock Flange
24	5025292SM	4	WASHER, 5/16" GD 9
25	5025139SM	4	NUT, 5/16-18 Hex Large Serrated Flange
26	5025095SM	4	NUT 1/4-20 Hex Nylon Lock
27	5022845SM	2	SPRING, Compression

Footnotes

The above parts group applies to the following Mfg. Nos.:

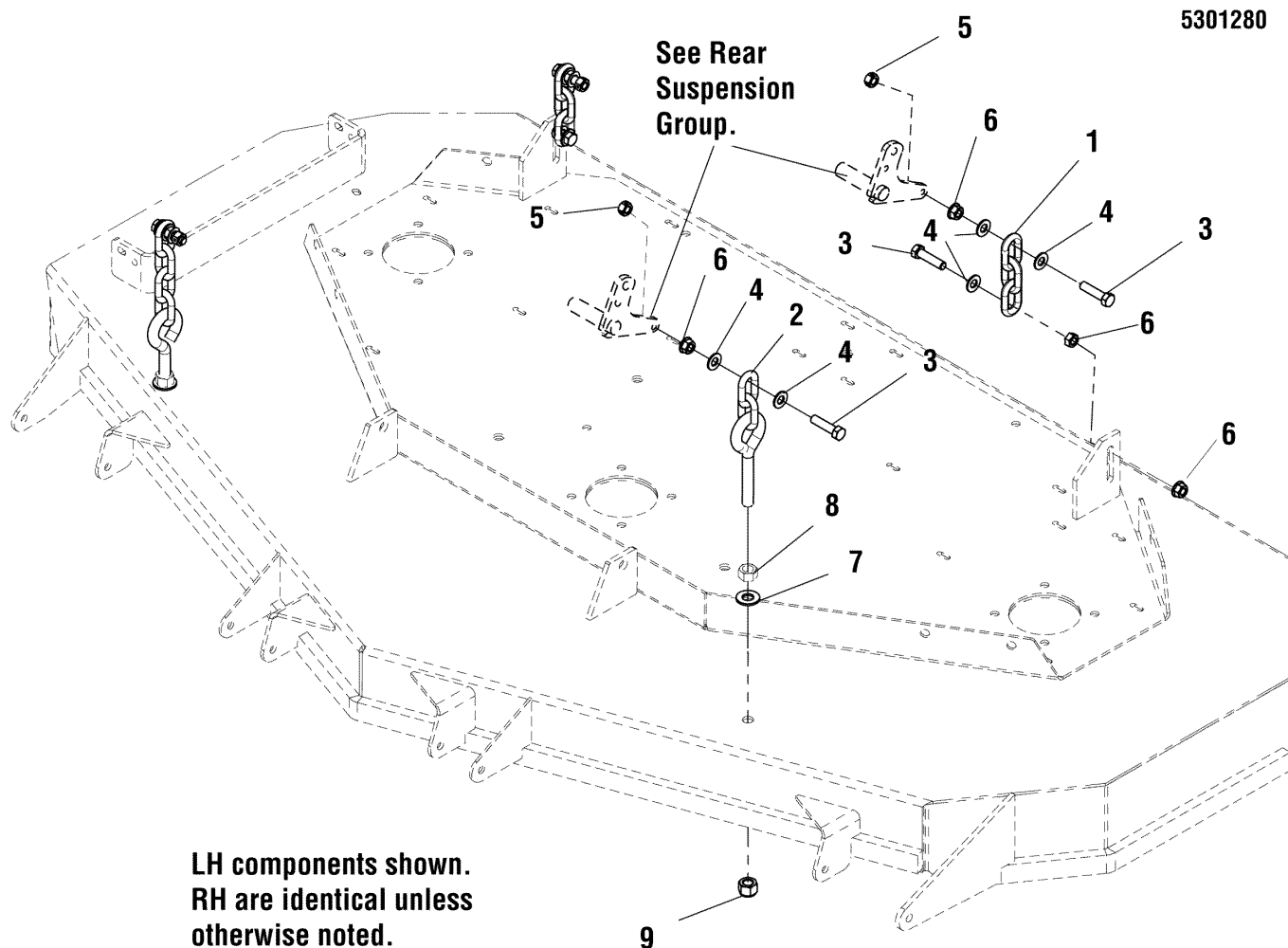
5900762 - Citation

61" Mower Deck - Hanger Chains

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

5301280

5301280



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

61" Mower Deck - Hanger Chains

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5050878X3SM	2	CHAIN, 5/16 GD30, 3 LINKS
2	5047503SM	2	HANGER, FRONT DECK - 2 LINK
3	5025013X14SM	6	BOLT, 3/8-16 X 1-3/4 GD5
4	5025156SM	10	WASHER, 3/8 SAE
5	5025100SM	4	NUT, 3/8-16 HEX SIDE LOCK
6	5025128SM	8	NUT, 3/8-16 HEX SERRATED FLANGE
7	5025158SM	2	WASHER, 1/2 SAE
8	5025038SM	2	NUT, 1/2-13 HEX
9	5025396SM	2	NUT, 1/2-13 HEX NYLOCK FLANGE

Footnotes

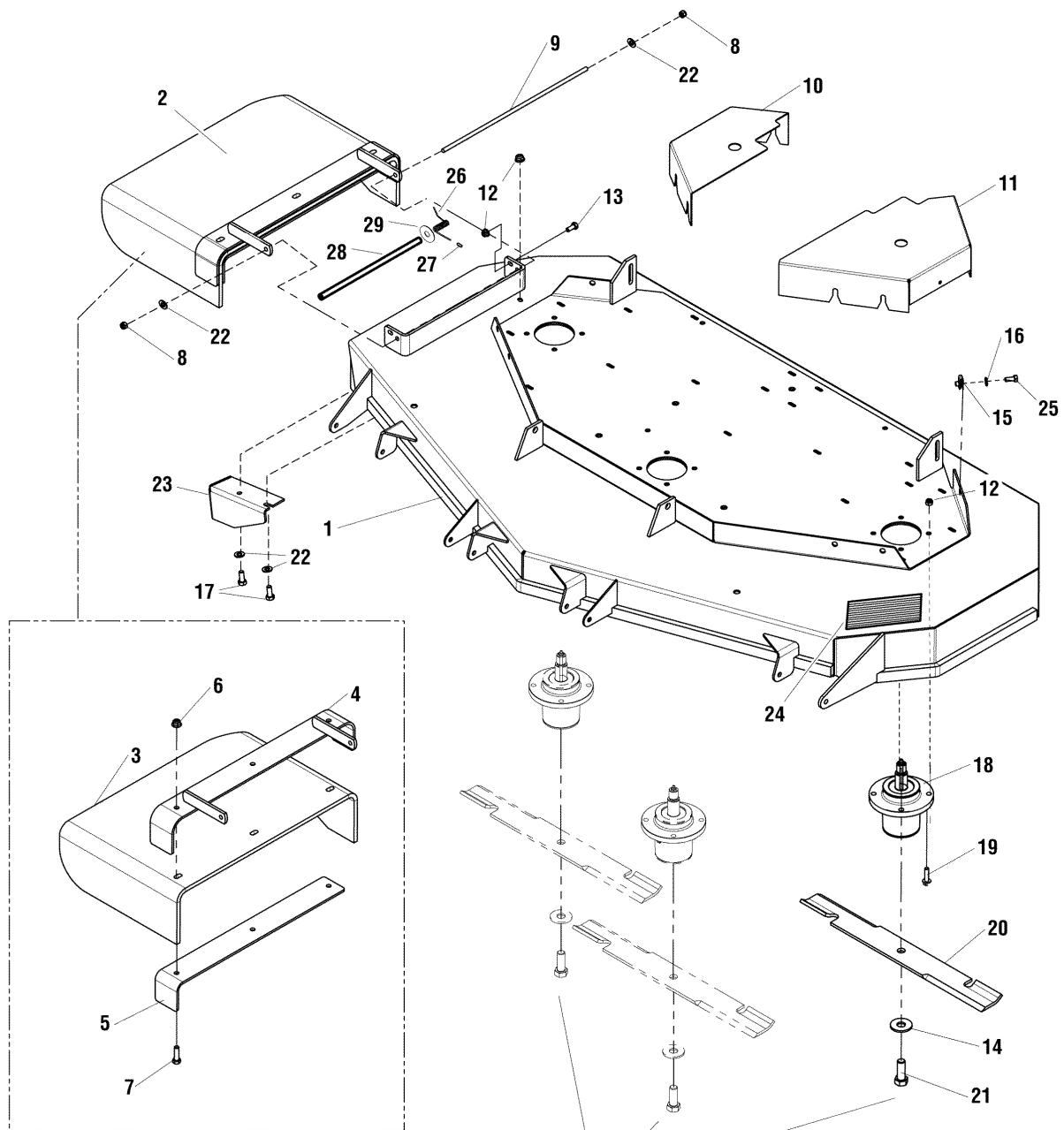
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

61" Mower Deck - Housing, Covers, Spindles & Blades Group

5301436

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



**Torque Capscrews
to 70 Ft Lbs
(95 Nm)**

The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

61" Mower Deck - Housing, Covers, Spindles & Blades Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5600183SM	1	DECK SHELL W/DECALS, 61" SIDE DISCHARGE (Includes Safety Decals)
2	5061288CSM	1	61" RUBBER CHUTE ASSEMBLY, Complete (Includes Ref Nos 3 - 5)
3	5402403SM	1	CHUTE, DISCHARGE, RUBBER, 61/72"
4	5061293CSM	1	WELD, FRAME, CHUTE, 61 - ORG
5	5402360CSM	1	SUPPORT, DISCHARGE CHUTE, 61/72 - ORG
6	5025394SM	3	NUT, 3/8-16 HEX NYLOCK FLANGE
7	5025013X12SM	3	BOLT, 3/8-16 X 1-1/2 GD5 YZ
8	5025045SM	2	NUT, 5/16-24 HEX NYLON LOCK
9	5061300SM	1	ROD MOUNT, CHUTE 61"
10	5400791CSM	1	GUARD, 61", RH - ORG
11	5061451CSM	1	GUARD 61" - LH
12	5025392SM	15	NUT, 5/16-18 HEX NYLOCK FLANGE
13	5025411SM	1	BOLT, 5/16-18 X 3/4 FLANGE
14	5025159SM	3	WASHER, 5/8 USS
15	5022308SM	6	CLIP, BODY, 5/16-18 FOR 7 GA.
16	5025292SM	6	WASHER, 5/16 GD.9 FLAT
17	5025011X6SM	2	BOLT, 5/16-18 X 3/4 GD5
18	5061095SM	3	ASSM, SPINDLE, LOW PROFILE
19	5023156SM	12	BOLT, 5/16-18 X 1 1/4 FLANGE
20	5020842SSM	1	BLADE, 21 (SET OF THREE)
21	5025320X14SM	3	BOLT, 5/8-11 X 1-3/4" GD8
22	5025155SM	4	WASHER, 5/16 SAE
23	5401344CSM	1	PLATE, DEFLECTOR - ORG
24	5101005SM	1	SAFETY WALK, 9.75 X 6.00
25	5025011X8SM	6	BOLT, 5/16-18 X 1 GD5 YZ
26	5023385SM	1	SPRING, TORSION
27	5023489SM	1	CAP, PROTECTOR, .120 ID
28	5050086X10P75SM		TUBE, 1/2 X 3/8 BLACK POLY, 10.75 LG
29	5025164SM	1	WASHER, 5/16 FENDER

Footnotes

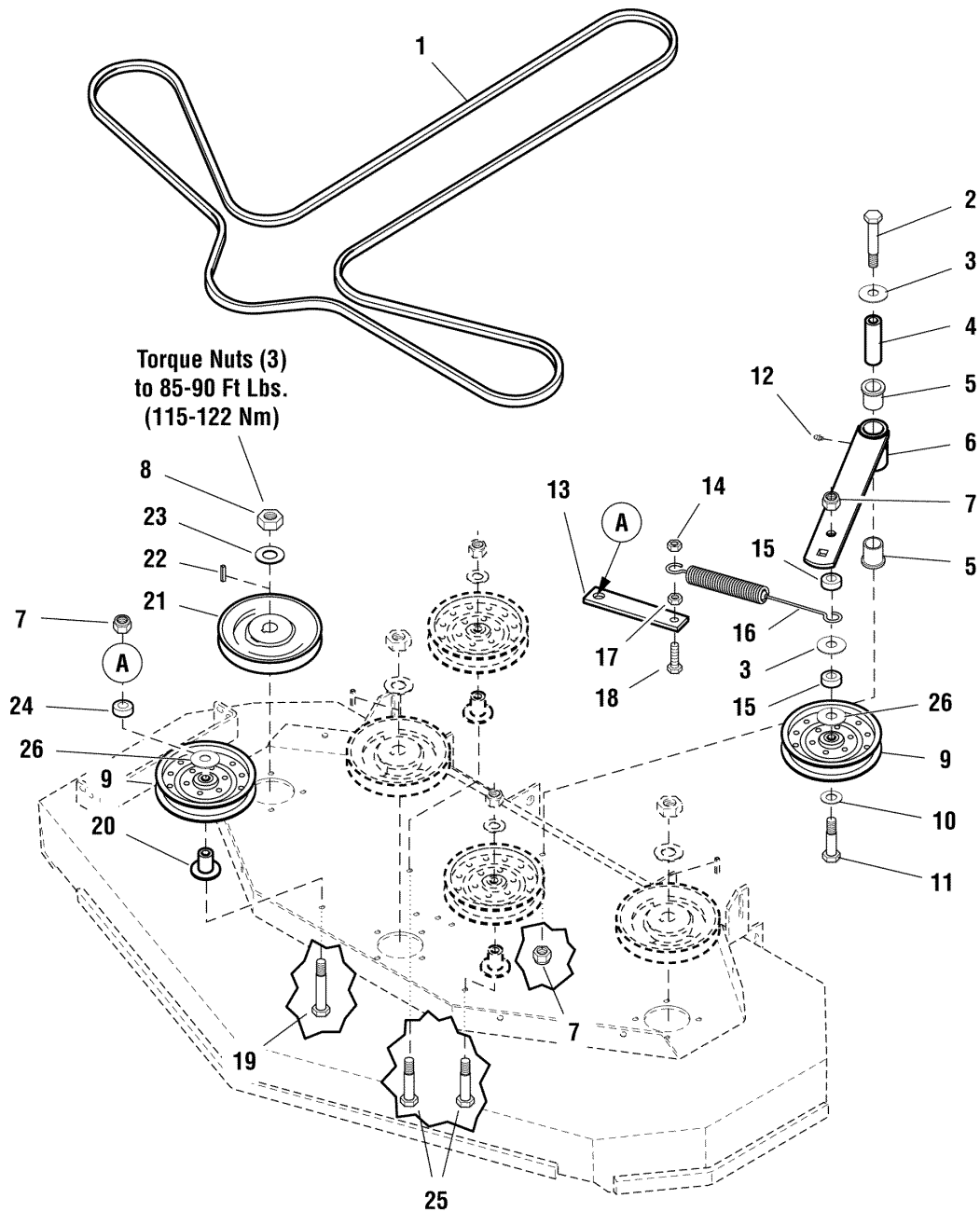
The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

61" Mower Deck - Pulleys, Belts & Idler Arm

5301438

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

61" Mower Deck - Pulleys, Belts & Idler Arm

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5022061SM	1	BELT, #7-4918
2	5025017X36SM	1	BOLT, 1/2-13 X 4-1/2 GD5
3	5025150SM	2	WASHER, 1/2 USS
4	5045022SM	1	SPACER, .52 X 1.00 X 3.50
5	5021541SM	2	BUSHING, FLANGE
6	5045106CSM	1	ASSM, IDLER ARM
7	5025396SM	5	NUT, 1/2-13 HEX NYLOCK FLANGE
8	5025405SM	3	NUT, 3/4-16 HEX
9	5600184SM	4	KIT, PULLEY & SHIELD (Includes Part Nos 5021976 & 5101103)
10	5025440SM	1	WASHER, 1/2 GD9 YZ
11	5025017X22SM	1	BOLT, 1/2-13 X 2-3/4 GD5
12	5020095SM	1	GREASE FITTING, 1/4-28 STRAIGHT
13	5400846CSM	1	MOUNT, IDLER SPRING - ORG
14	5025100SM	1	NUT, 3/8-16 HEX SIDE LOCK
15	5044609SM	2	SPACER, .52 X 1.00 X .38
16	5023340SM	1	SPRING, EXTENSION, SWIVEL END
17	5025128SM	1	NUT, 3/8-16 HEX SERRATED FLANGE
18	5025013X10SM	1	BOLT, 3/8-16 X 1-1/4 GD5
19	5025017X28SM	1	BOLT, 1/2-13 X 3-1/2 GD5
20	5046434CSM	3	WELD, MOUNT, IDLER
21	5100700SM	3	PULLEY, 6.5 EOD X 25MM, SPLIT
22	5050407X5SM	3	KEY, 1/4 SQ. X 1-1/4
23	5025406SM	3	WASHER, 3/4 BELLEVILLE
24	5045023SM	1	SPACER, .52 X 1.00 X .44
25	5025017X24SM	2	BOLT, 1/2-13 X 3 GD5
26	5101103SM	4	SHIELD, PULLEY BEARING

Footnotes

The above parts group applies to the following Mfg. Nos.:

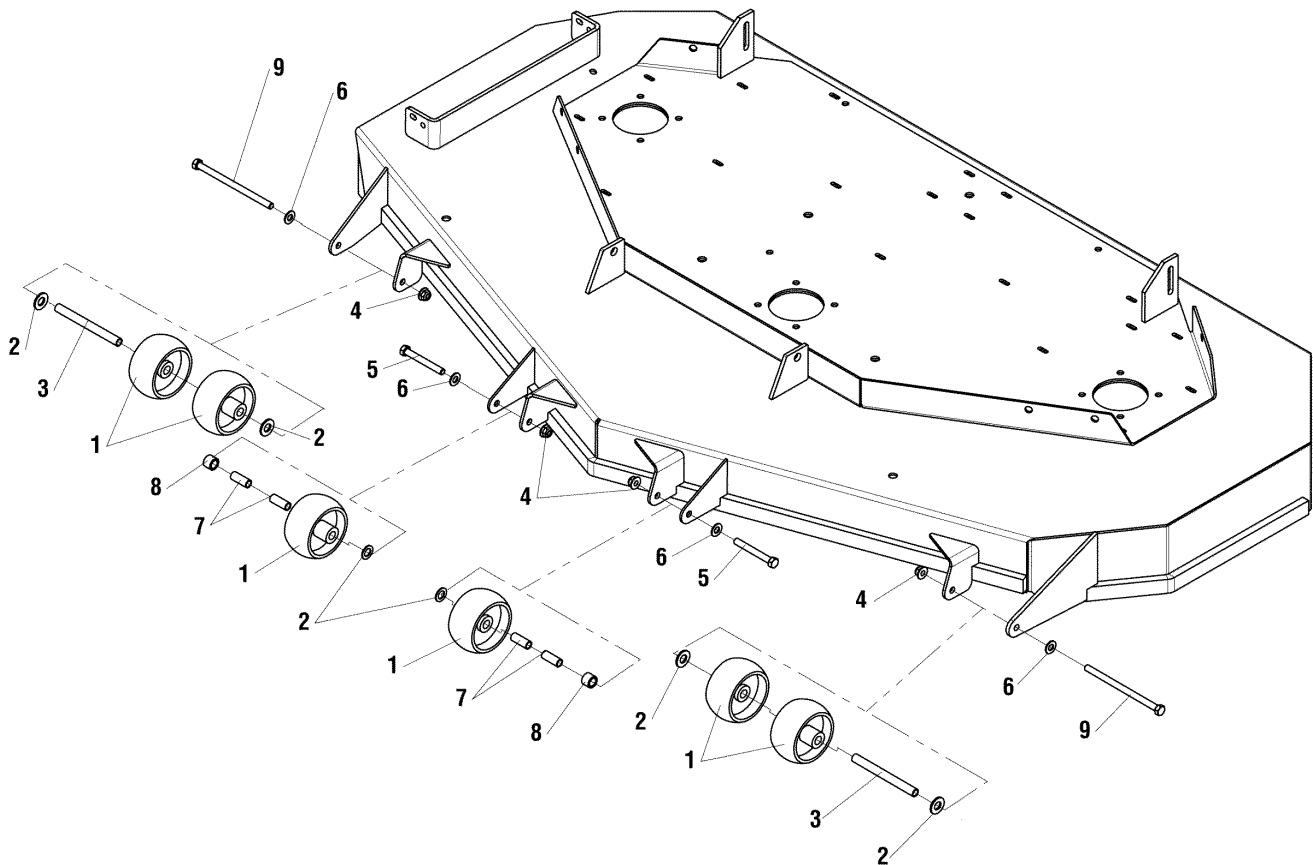
5900764 - Citation

61" Mower Deck - Rollers & Casters

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

5301285

5301285



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

61" Mower Deck - Rollers & Casters

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1714760SM	6	WHEEL- 2.00 WIDE 3.92 DIA 0.531ID POLY
2	5025440SM	6	WASHER, 1/2 GD9 YZ
3	5046586SM	2	SPACER, .38 X .50 X 5.06
4	5025394SM	4	NUT, 3/8-16 HEX NYLOCK FLANGE
5	5025013X28SM	2	BOLT, 3/8-16 X 3-1/2 GD5 YZ
6	5025156SM	4	WASHER, 3/8 SAE
7	5041931SM	4	SPACER, .38 X .50 X 1.25
8	5047027SM	2	SPACER, .51 X .75 X .56
9	5025013X48SM	2	BOLT, 3/8-16 X 6 GD5 YZ

Footnotes

The above parts group applies to the following Mfg. Nos.:

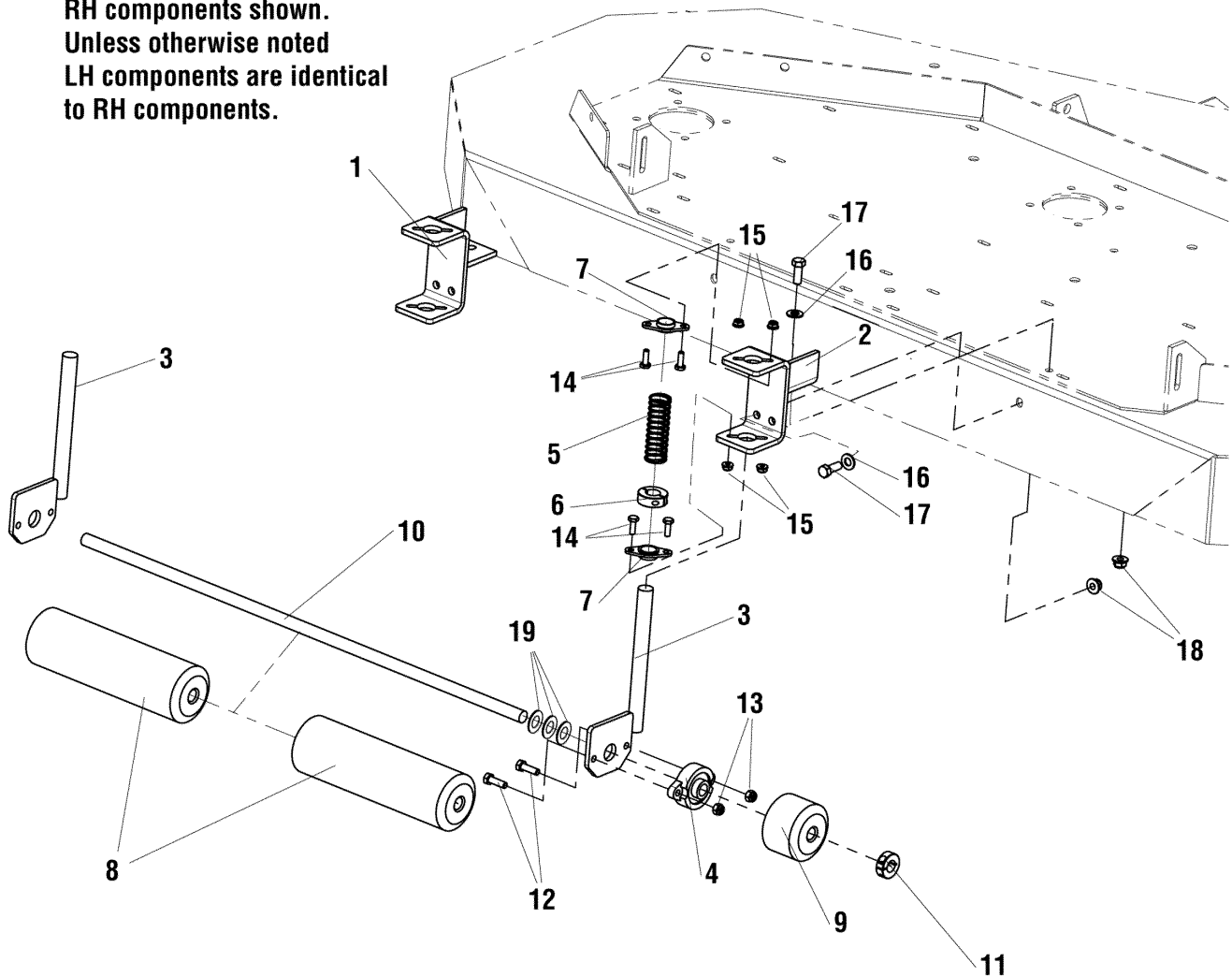
5900764 - Citation

61" Mower Deck - Striping Roller Bar

5301444

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

RH components shown.
Unless otherwise noted
LH components are identical
to RH components.



The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

61" Mower Deck - Striping Roller Bar

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5401299CSM	1	WELD, ROLLER MT, COBALT - RH
2	5401298CSM	1	WELD, ROLLER MT, COBALT - LH
3	5401301CSM	2	WELD, ROLLER SLIDE
4	5022846SM	2	BEARING-FLANGE, 5/8
5	5022401SM	2	SPRING-COMPRESSION
6	5020594SM	2	COLLAR, 3/4 DOUBLE SPLIT
7	5023155SM	4	BUSHING, FLANGE
8	5020785SM	2	ROLLER, DECK
9	5100382SM	2	ROLLER, PLASTIC, .64 X 3.00 X 2.25
10	5401302SM	1	SHAFT, 5/8 X 28.88
11	5020441SM	2	COLLAR, 5/8 SPLIT
12	5025011X8SM	4	BOLT, 5/16-18 X 1 GD5 YZ
13	5025057SM	4	NUT, 5/16-18 HEX NYLON LOCK
14	5025010X6SM	8	BOLT, 1/4-20 X 3/4 GD5 YZ
15	5025391SM	8	NUT, 1/4-20 HEX NYLOCK FLANGE
16	5025156SM	4	WASHER, 3/8 SAE
17	5025013X8SM	4	BOLT, 3/8-16 X 1 GD5 YZ
18	5025394SM	4	NUT, 3/8-16 HEX NYLOCK FLANGE
19	5025281SM	6	WASHER, 5/8 SAE

Footnotes

The above parts group applies to the following Mfg. Nos.:

5900764 - Citation

Notes

[illegible]

Notes

[illegible]

Hardware Identification & Torque Specifications

Common Hardware Types

Hex Head Capscrew

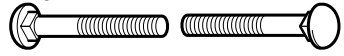


Washer



Lockwasher

Carriage Bolt



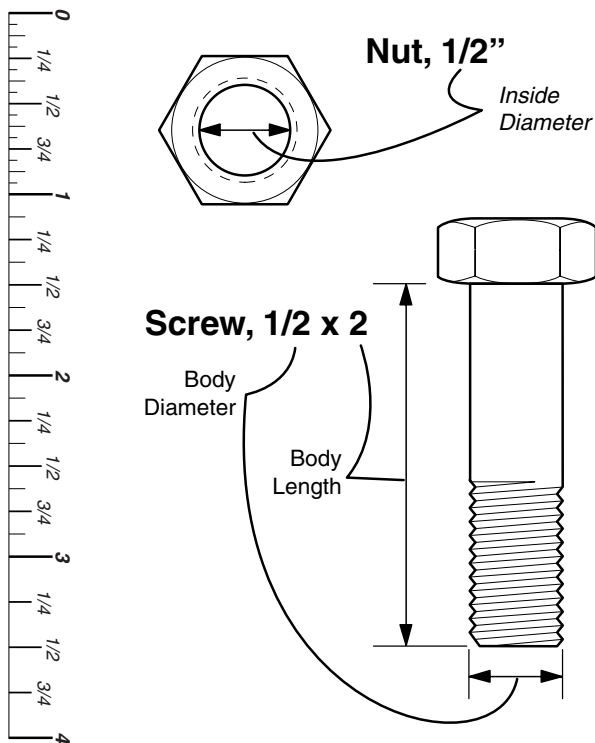
Hex Nut

Standard Hardware Sizing

When a washer or nut is identified as **1/2"**, this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represents the *threads per inch*

When bolt or capscrew is identified as **1/2 - 16 x 2"**, this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance $\pm 20\%$)

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

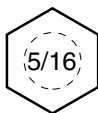
NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

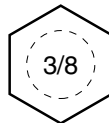
Wrench & Fastener Size Guide



1/4" Bolt or Nut
Wrench—7/16"



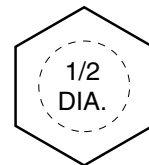
5/16" Bolt or Nut
Wrench—1/2"



3/8" Bolt or Nut
Wrench—9/16"



7/16" Bolt or Nut
Wrench (Bolt)—5/8"
Wrench (Nut)—11/16"



1/2" Bolt or Nut
Wrench—3/4"

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